

Detroit Diesel Electronic Controls

WITH EXHAUST GAS RECIRCULATION



DDEC AGENDA

- Pre-Test
- Objectives
- Review Manuals
- Features & Components
- System Hardware
- Repair Tools
- Basic Electricity
- System Operation
- Trouble Shooting
- DDEC Reprogramming
- Post-Test, Evaluations



What is DDEC?

An advanced electronic fuel injection control system that can be integrated into many applications

DDEC Consists of:

- Sensors and switches
- Conductors and connections
- ECM (computer)
 - Hardware
 - Software
- Injectors



DDEC History

- DDEC I Introduced in 1985 on 92 Series
- Series 60 Introduced in 1987 As the First Engine Ever Designed Exclusively for Electronic Controls
- DDEC II Introduced in 1987
- DDEC III Introduced April, 1993
- DDEC III Full Production January, 1994
- DDEC IV Initial Release, August, 1997
- DDEC IV Full Production, January, 1998
- DDEC IV Series 60 EGR, October, 2002
- DDEC V Series 60 EGR, December, 2003



25ST0072-2 Rev. 04/4/00

Electronic Engine Advantages

- Engine Protection
- Engine Diagnostics
- Reduced Maintenance
- Improved Engine Governing
- Fuel Economy Optimization
- Enhanced Cold Starting
- Smoke Control
- Reduced Emission Levels



DDEC IV Features

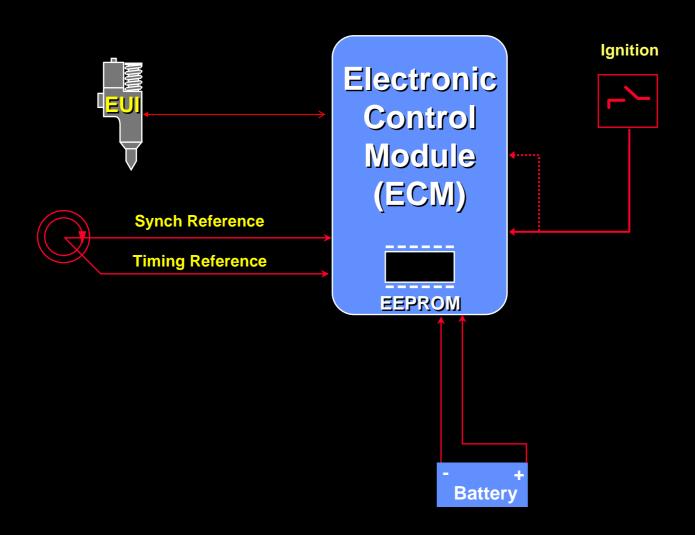
Four New ECM's

ECM Description			
Standard Truck	6 Cylinder	12 Volt	23519307
Universal	8 Cylinder	12/24 Volt	23519308
S4000	8 Cylinder	12/24 Volt	23519309
Natural Gas	8 Cylinder	12/24 Volt	23519310

- Increased Memory 57% Over DDEC III
- Faster Processing Time 50% Over DDEC III
- J1939 Communication Link Standard
- Battery Backed Real Time Clock & Calendar
- DDEC Data (Enhanced ECM Data Pages)
 Standard



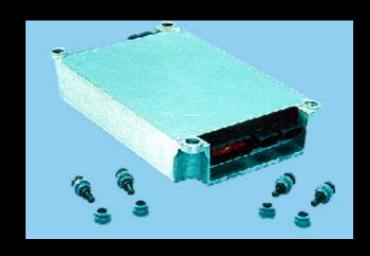
DDEC Necessities



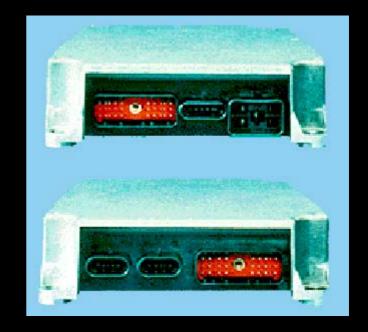


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Electronic Control Module









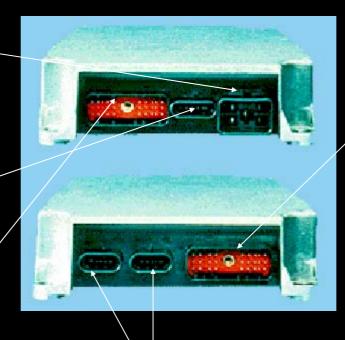
Electronic Control Module

OEM responsibility

Mandatory circuits Powerand Ground

J1922,J1939, Ignition

Throttle position sensor Optional circuits Manual fan on switch, Jake Brake, 439 Ignition wire



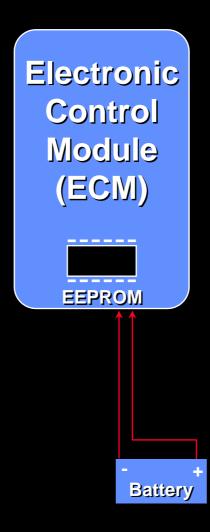
DDC responsibility

Engine sensors, harness, & connectors

Injector harness & connectors Injectors



Schematic Diagram DDEC III / IV



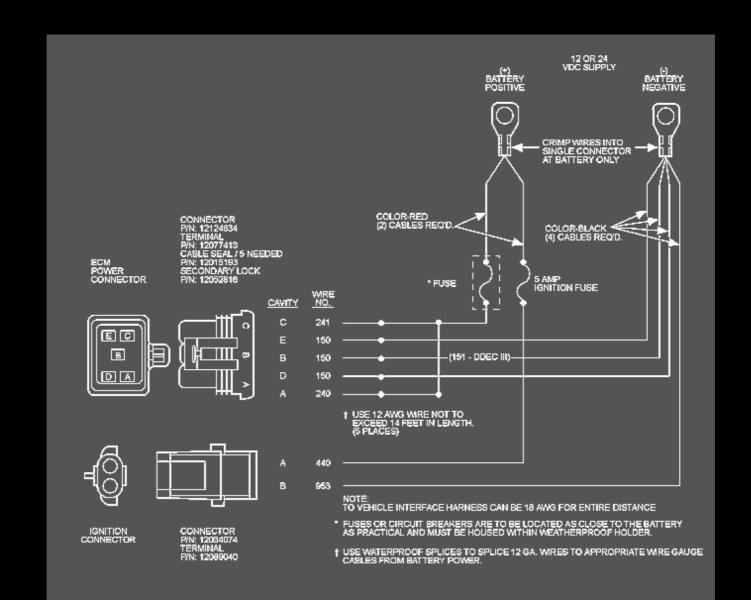


Power Supply

- DDEC II 12 Volt
- DDEC III 12 / 24 Volt
- DDEC IV- 12 or 24 Volt
- Source must be Isolated from any other Vehicle Accessory
- The ECM Power Source must be Fused with the Proper Amp
- The ECM Must Be Incorporated with a 5 Amp Fuse on the 440 wire going into the 439 wire.
- The ECM Case Must be Electrically Isolated from any Chassis Ground



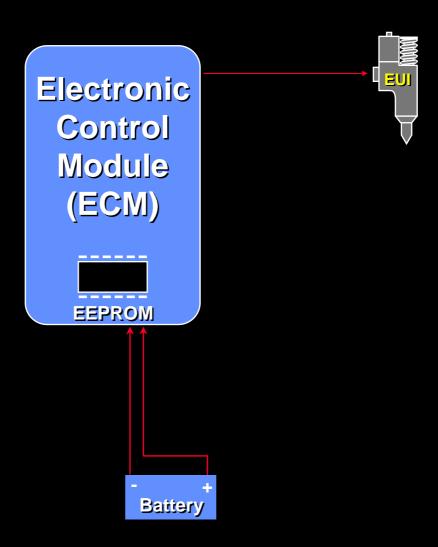
Power Supply DDEC III / IV with or without EGF





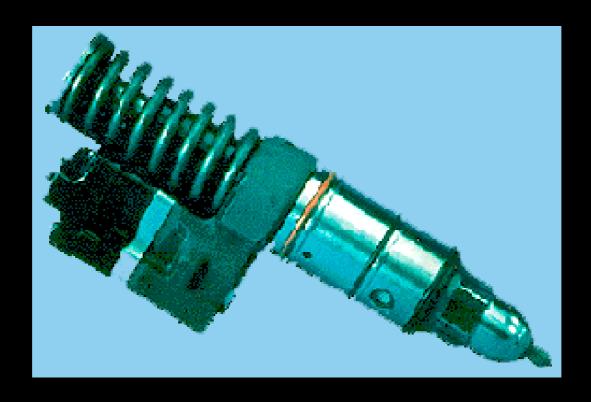
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Schematic Diagram DDEC III / IV





Electronic Unit Injectors



Series 50/60 EUI

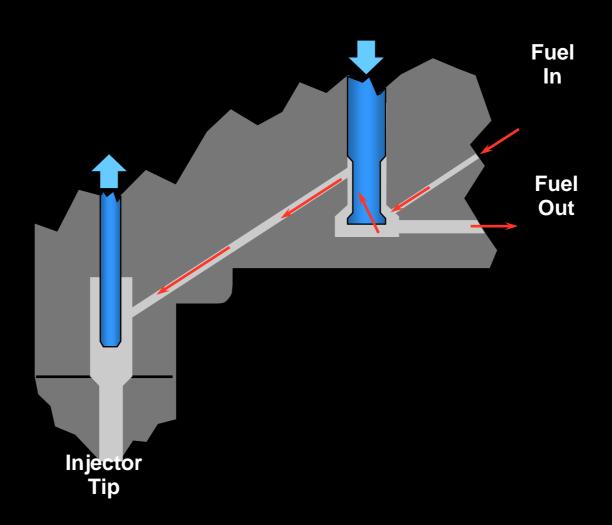


Voltage in **Rocker Arm** Solenoid Cam **Poppet Valve Plunger Fuel out** Fuel in **Needle Valve**

Series 50/60 Injector Animation

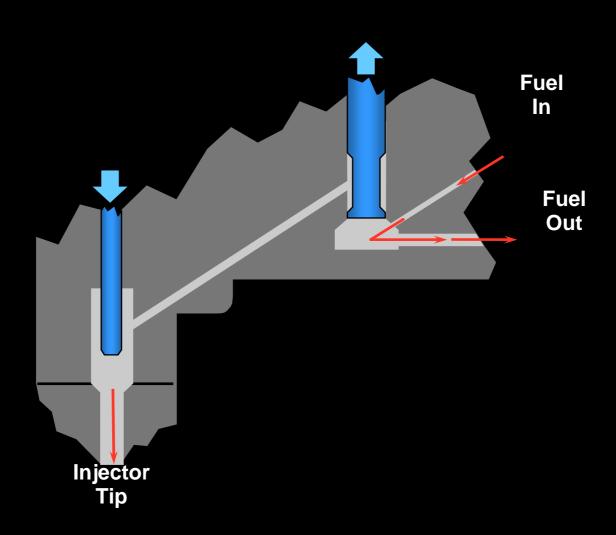


Top Of Stroke





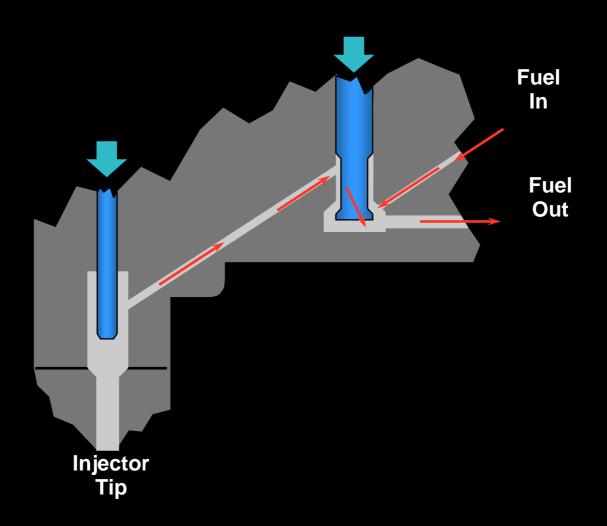
Start Of Injection





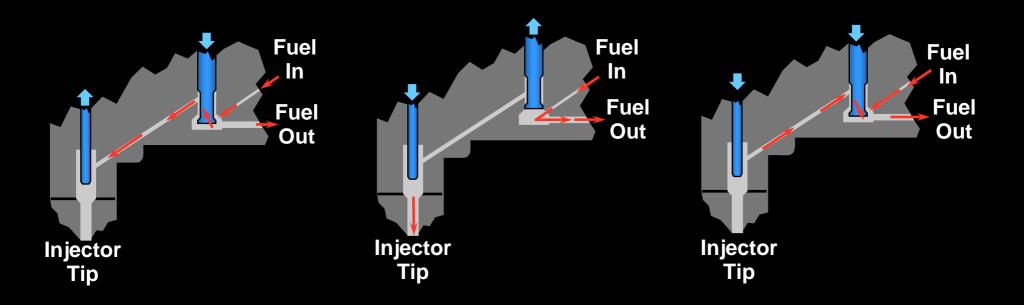
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End Of Injection





Injection Sequence





Injector Calibration Codes

- DDEC II No Calibration Codes
- DDEC III/ IV Calibration Codes From 00-99



Part Number

Calibration Code



Injector Cycle Terminology

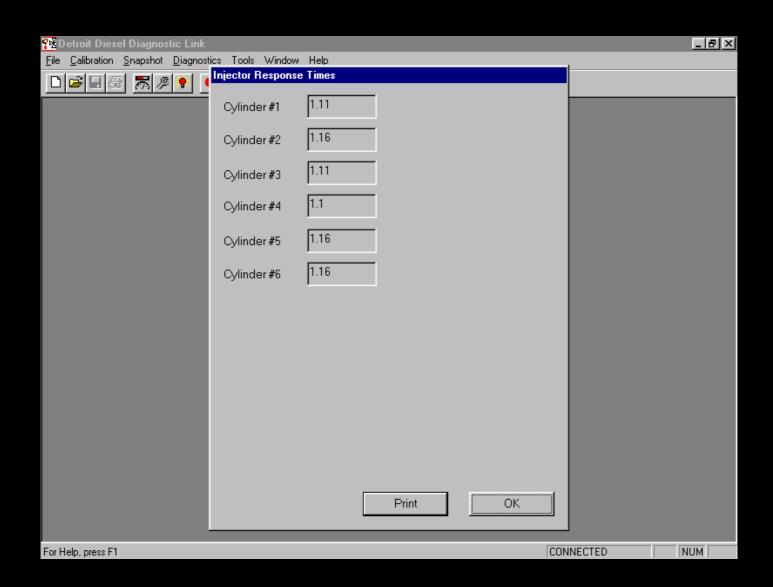
IRT Injector Response Time - Length of Time (ms) required to close the Control Valve

PW Pulse Width - Degrees of Crankshaft Rotation when Fuel is Injected

BOI Beginning Of Injection – When Fuel Injection Starts in Crankshaft Degrees (Not Available in DDEC III-IV Systems)

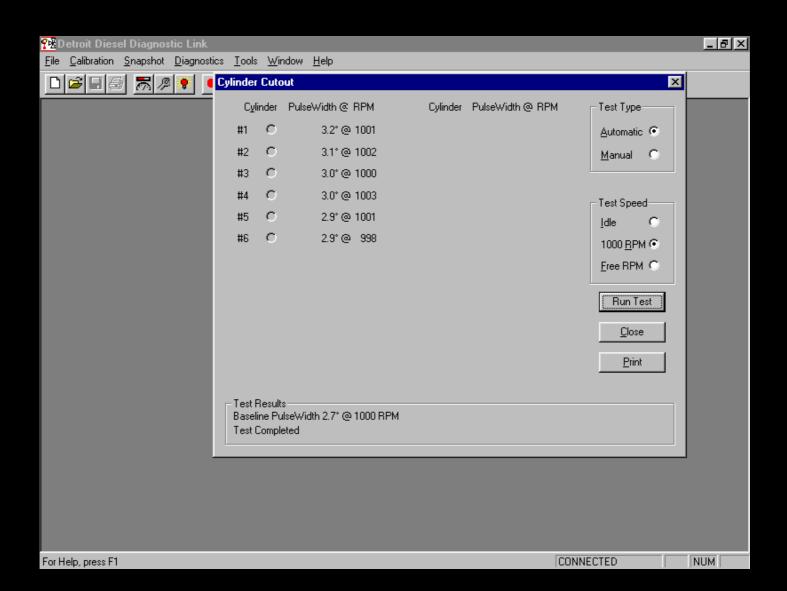


Injector Response Times



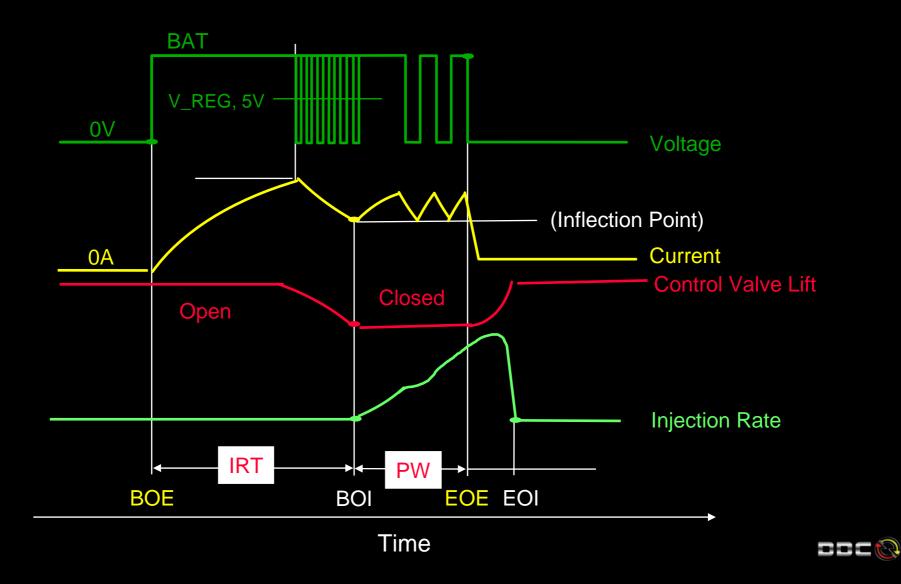


Cylinder Cut-Out

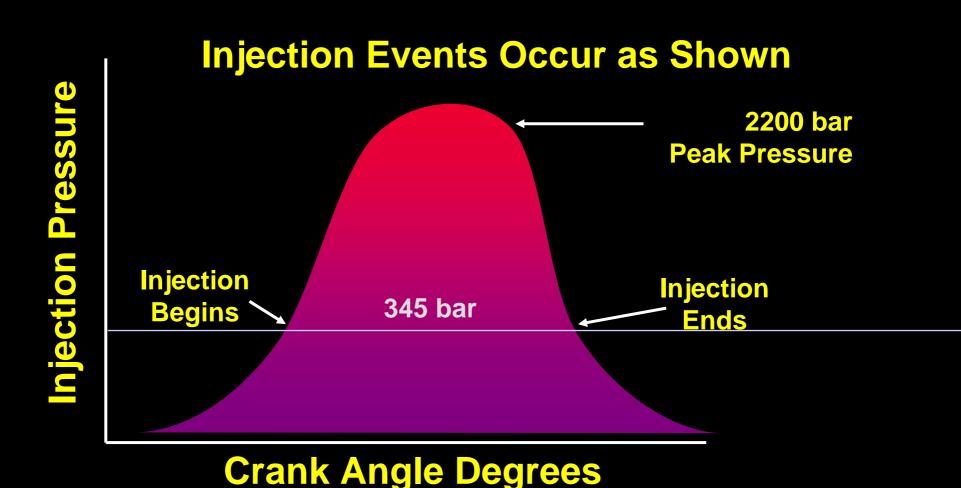




Injection Cycle



Typical EUI Fuel Injection Systems



Pulse Width

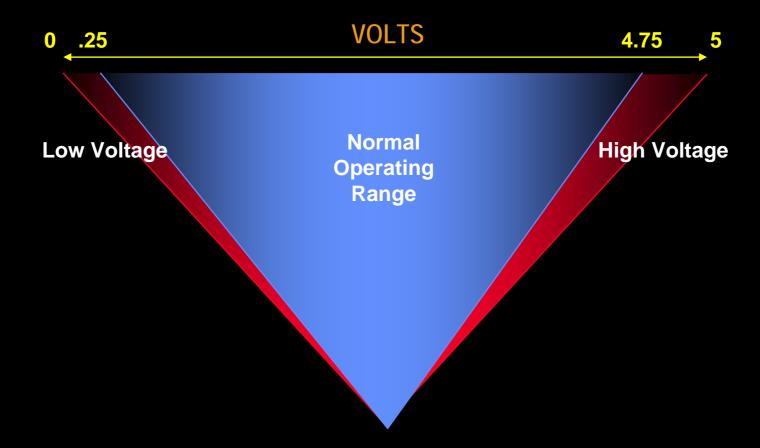
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Sensor types

- Two wire sensors are called Thermistors
 - **▶ Common return wire is #452**
 - ➤ Range -40* to +150* C
 - As the temperature increases the resistance decreases.
- •Three wire sensors are called Piezoresistive.
 - **▶**These are pressure sensors.
 - **▶** Voltage is proportional to pressure.
 - •Also, two other sensors with twisted wires and a two pin connector are the TRS and SRS called Variable Rejuctance

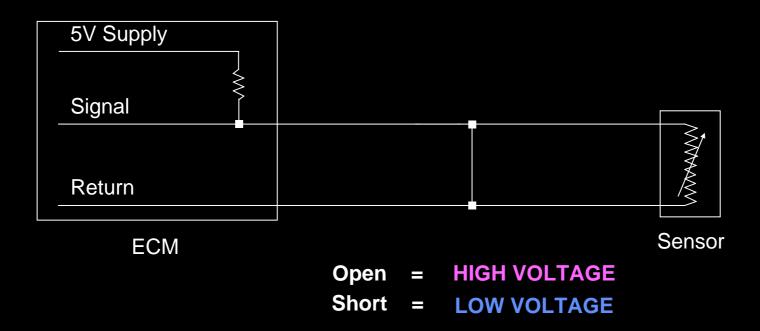


5 Volt Sensor Operation



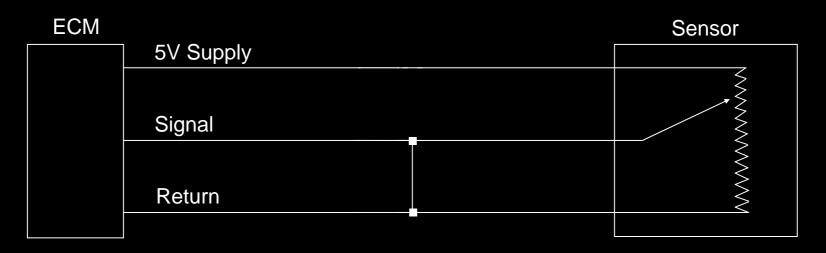


2-wire Sensors





3-wire Sensors



Open Supply = LOW VOLTAGE
Open Signal = LOW VOLTAGE
Open Return = HIGH VOLTAGE
Supply short to Signal = HIGH VOLTAGE
Supply short to Return = LOW VOLTAGE
Signal short to Return = LOW VOLTAGE



Definitions

- Open Circuit
 - An "open" describes a complete break in the path of current at some point in the circuit.
 The result of an "open" is that one or more loads in the circuit do not work.



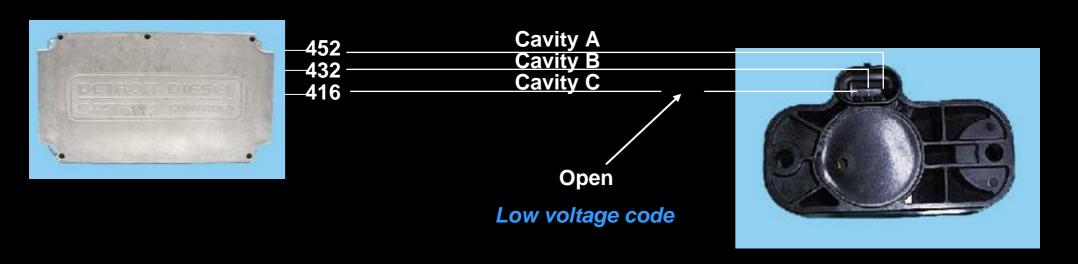




code



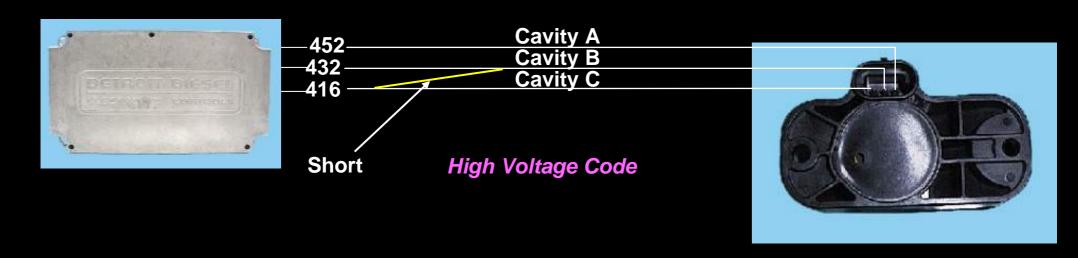
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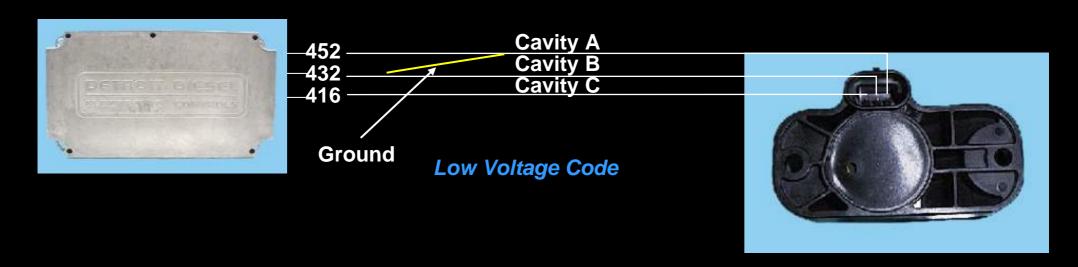




Definitions

- Short Circuit
 - A "short" occurs when a load in the circuit is accidentally bypassed. Electricity will always take the path of least resistance. The result of a "short" is that higher current flows, causing excessive heat or action from a device protecting the circuit (blown fuse or activated circuit breaker).





Definitions

- Grounded Circuit
 - A "ground" is similar to a "short" because current accidentally bypasses a load in the circuit. The difference is that the bypass connects directly to the negative terminal of the power source by way of the chassis ground path.

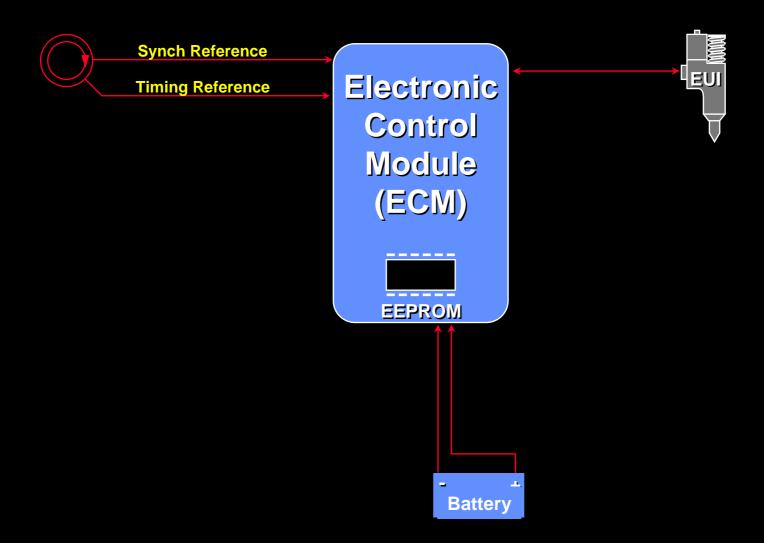


SRS/TRS Sensors

 SRS/TRS: Magnetic pickup sensors generate alternating current (A.C.). The frequency will change dependent on the speed of the pulse wheel (RPM of engine).



Schematic Diagram DDEC III / IV





Series 50/60 SRS/TRS Sensors









Timing Wheel DDEC II

DDEC II Bull Gear



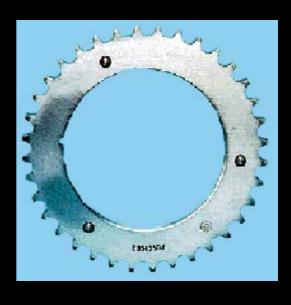
Series 50/60 SRS/TRS Sensors



SRS/TRS



Bull Gear DDEC III/ IV



Timing Wheel DDEC III/ IV

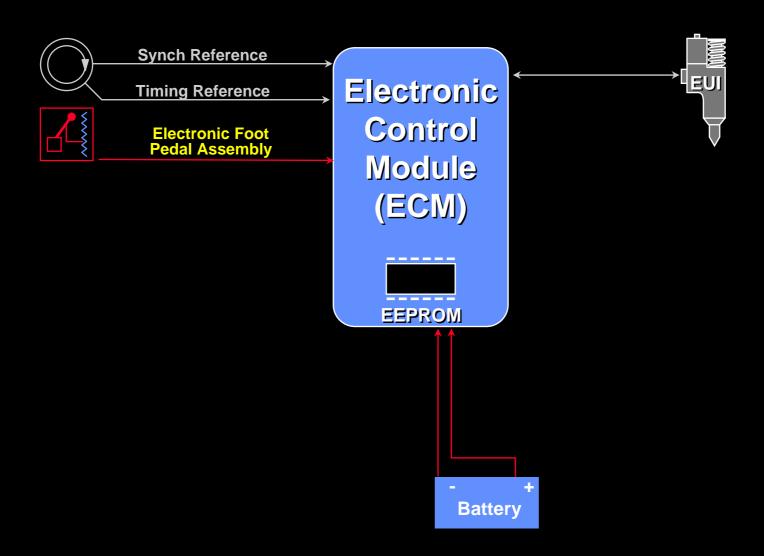


TURBO BOOST AIR COOLANT SENSOR **TEMPERATURE TEMPERATURE** SENSOR SENSOR SYNCHRONOUS REFERENCE INJECTOR SENSOR **HARNESS** OIL PRESSURE SENSOR OIL **TEMPERATURE** SENSOR FUEL TIMING **TEMPERATURE** REFERENCE SENSOR SENSOR . UNU FUEL **PRESSURE** SENSOR* **ENGINE RELATED** CONNECTORS VEHICLE RELATED OIL LEVEL CONNECTORS SENSOR* FUEL RESTRICTION SENSOR* * AVAILABLE IN SOME APPLICATIONS 33574

Series 60 Sensor Locations

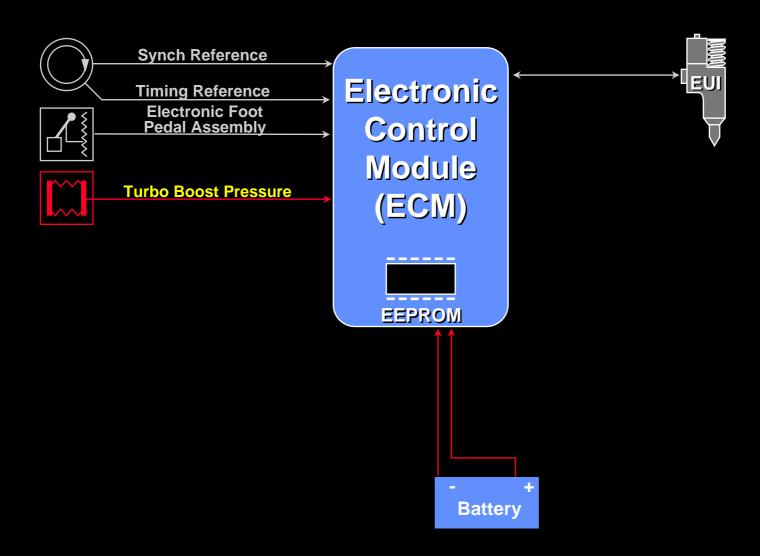


Schematic Diagram DDEC IV



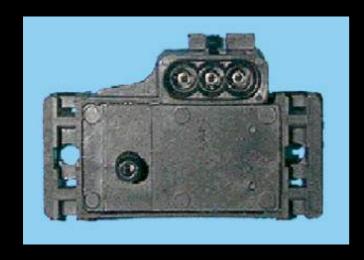


Schematic Diagram DDEC IV





Turbo Boost Sensor



Series 50/60 DDEC III



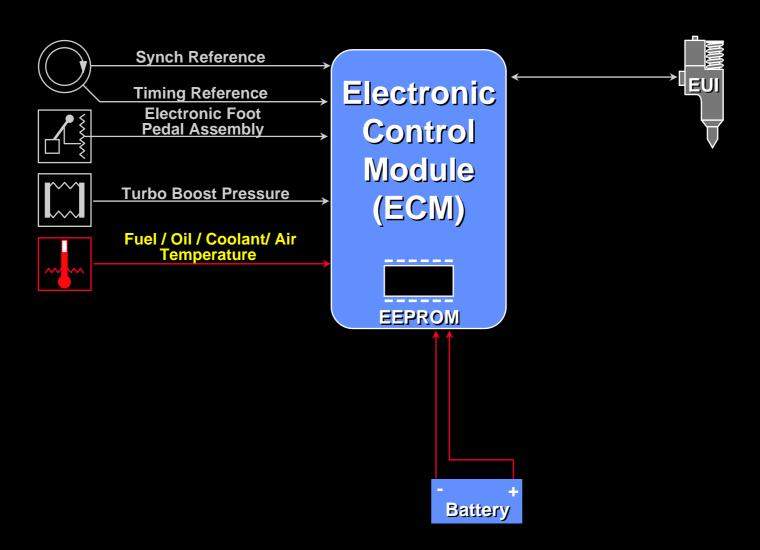
Series 50/60 DDEC IV V W/EGR



Series 50/60 DDEC IV



Schematic Diagram DDEC III / IV





Temperature Sensors



Coolant Temperature Sensor Series 50/60



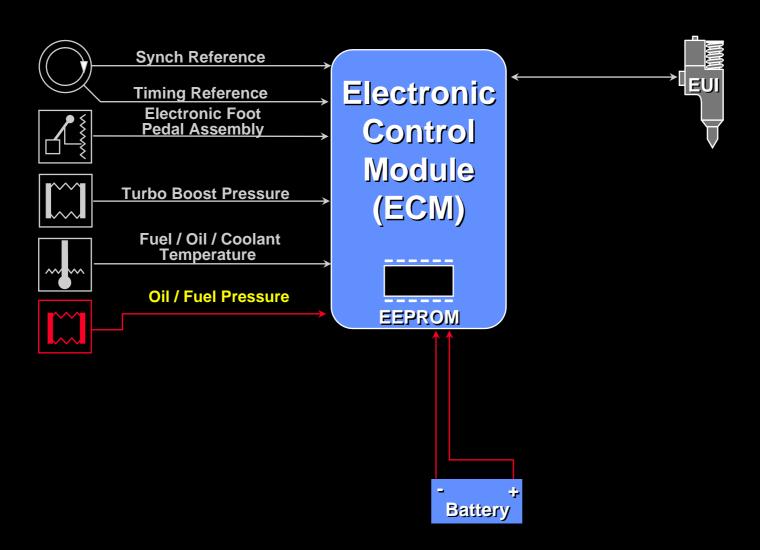


Air Temperature Sensor Series 50/60

Fuel/Oil/Coolant Temperature Sensor Series 50/60

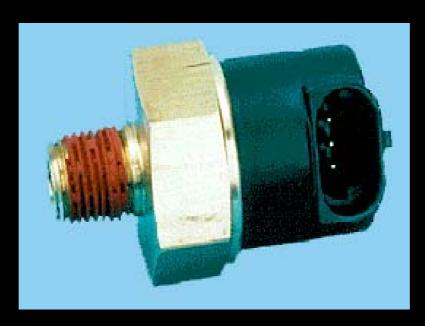


Schematic Diagram DDEC III / IV





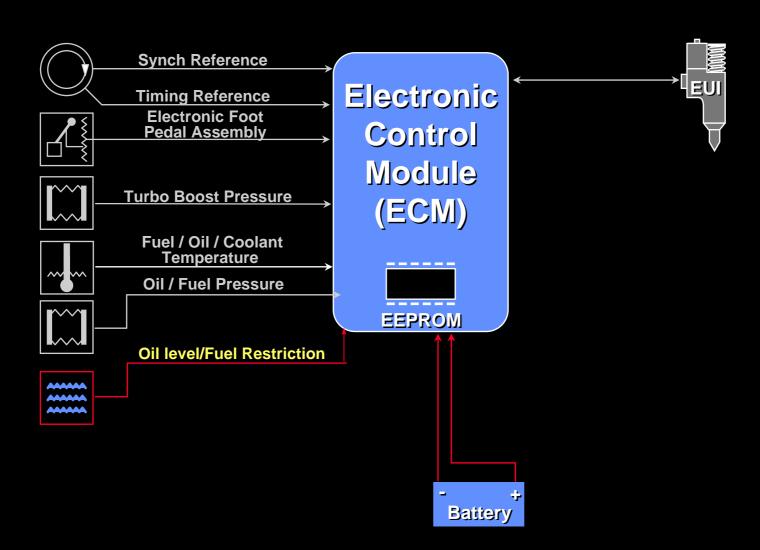
Pressure Sensors



Series 50/60 Oil Pressure

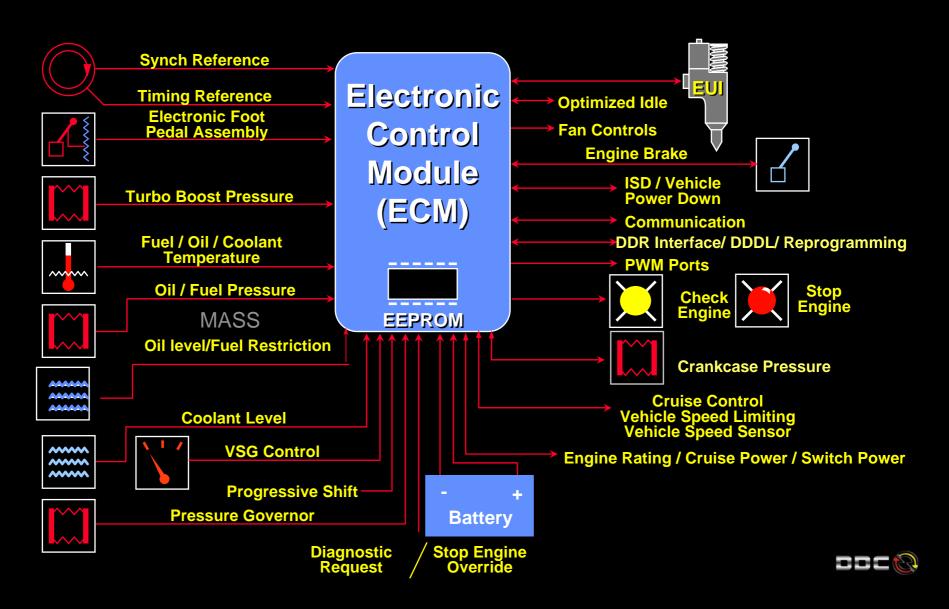


Schematic Diagram DDEC III / IV





Schematic Diagram DDEC III / IV non EGR



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DDR Communication- On Highway



DDEC II or III 12-Pin



DDEC III/ IV 6-Pin



DDR Communication- On Highway









Diagnostic Socket

Pin- Outs for On-Highway Cable

6 Pin Deutsche 9 Pin Deutsche

C 12V B 12V

E Ground A Ground

A J1587 + F J 1587 +

B J1587 - G J 1587 -

C J 1939 +

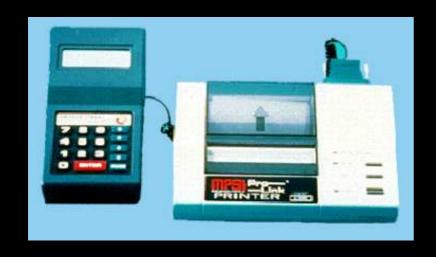
D J 1939 –







DDR Interface with MPSI Printer





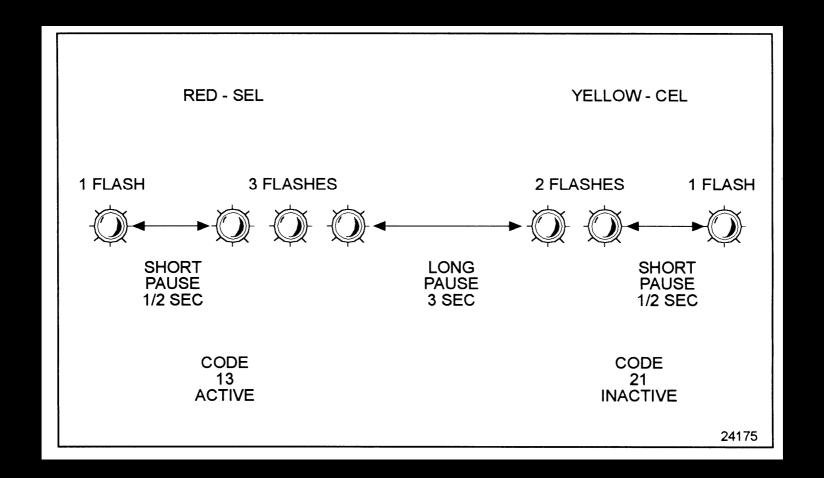




Diagnostics



Flash Codes





Troubleshooting Tools



Volt-Ohm Meter

- To properly probe terminals use Kentmoore jumper wire kit number J39197. Within this kit the proper leads are provided.
- The use of the lead ends of the volt ohm meter to probe the terminal ends will damage the DDEC connectors and will cause intermittent codes.
- DVOM w/jumper wire kit J39197
- VEHICLE INTERFACE MODULE
- BREAK OUT BOX
- DDEC SENSOR TESTER



Troubleshooting Tools



Breakout Box (30 Pin) J35634

DDEC II III IV



DDEC III/IV Interface J41005

DDEC V with J-41005-5 CABLE



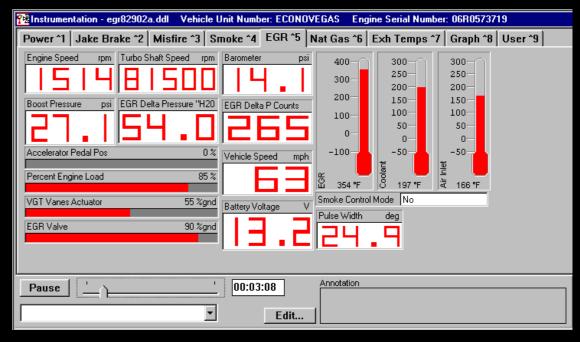
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Diagnostic Tools

DDEC II- III- IV- V Electronic Tools



Pro-Link Suite 8



Detroit Diesel Diagnostic Link 6.2



- HARDWARE KIT # J-42384-GCD
- SOFTWARE KIT # J-DDDL-6.2 CD

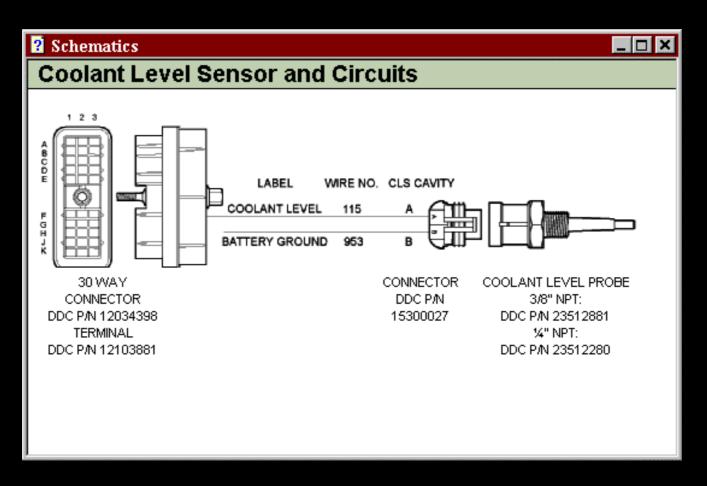




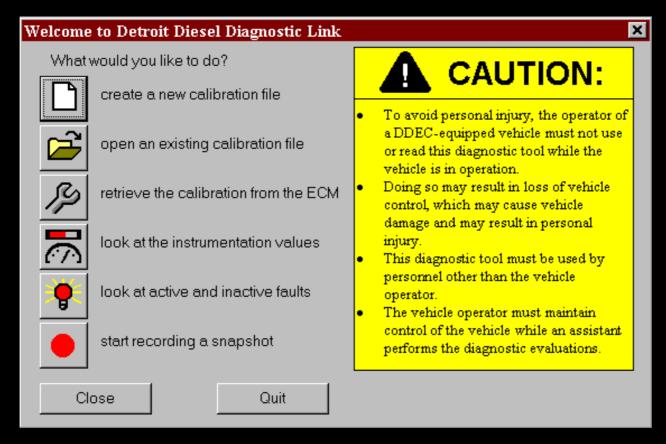
DDDL Information

- New PC based DDEC service tool
 - Release 6.2
 - Windows 95 / 98 / 2000
 - » VGA color monitor
 - » Pentium, 300MHz, 128MB RAM
 - » Supports all DDEC Systems including EGR & MBE On-Highway
 - Support Data Extractions & Trip Reporting Features

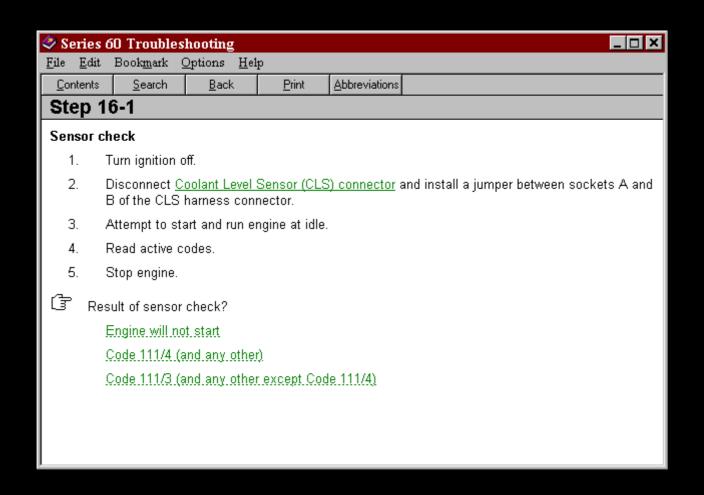








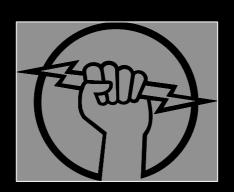






BASIC ELECTRICITY

- Volts
- Amps
- Ohms
- Shorts
- Open
- Grounds
- Resistance
- DVOM
- Soldering
- Shrink Tube
- Wiring Schematics







Wire Crimping Exercise







25ST0072-2 Rev. 04/4/00























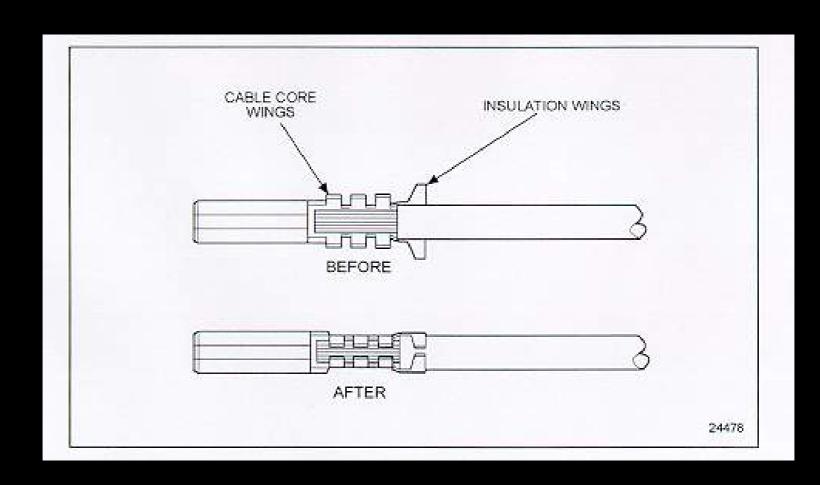








Wire Crimping

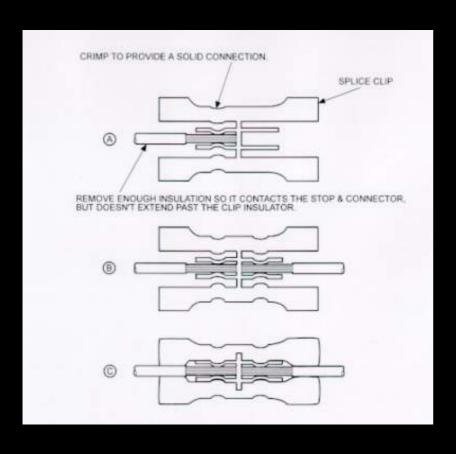


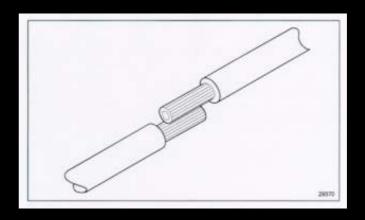


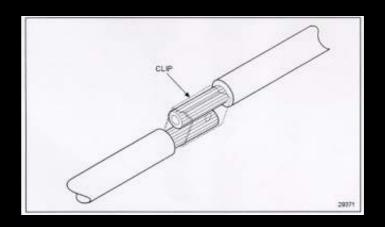
Wire Splicing



Wire Splicing Tools









DDEC IV Additional EGR Sensors and Circuits



DDEC IV EGR Electronics

- Utilizes New Tyco/AMP Connectors for Improved Harness Design and Reliability
- Uses Framatome (FCI) Connectors for Sensors
 - Connectors were introduced for EGR engines in Oct 2002
- Has Full Support for J1587 and J1939 Data Links (J1922 is not supported)
- Maintains Same Footprint as DDEC III / IV
- Application and Installation Manual Now Available on the DDC Extranet



Series 60 EGR EGR System Sensors

New Sensors

- Barometric Pressure
- Turbo Compressor Inlet
 Temperature & Relative
 Humidity
- EGR Differential Pressure/Delta
- Turbo Compressor Outlet Temperature
- Turbocharger Speed
- EGR Temperature
- New Software
 - AECD Controls
 - Diagnostics

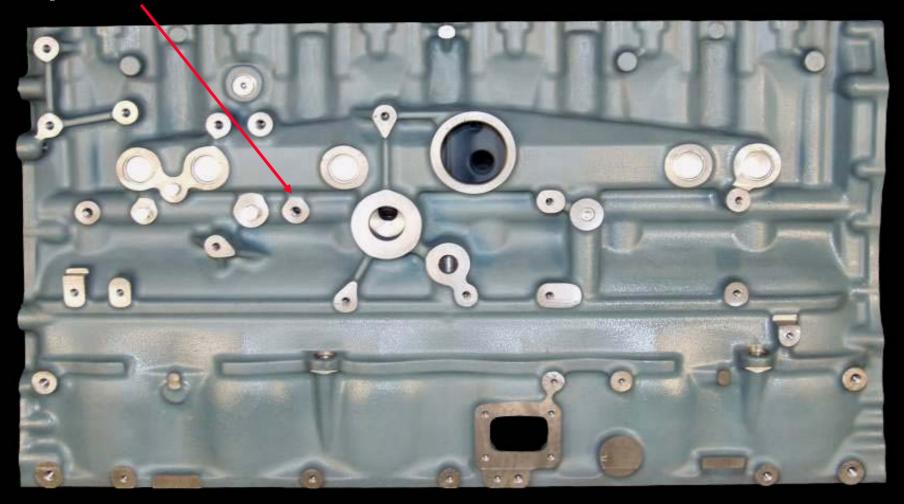


DDEC IV System



Right Side View

Oil Temp Sensor





Auxiliary Emission Control Device

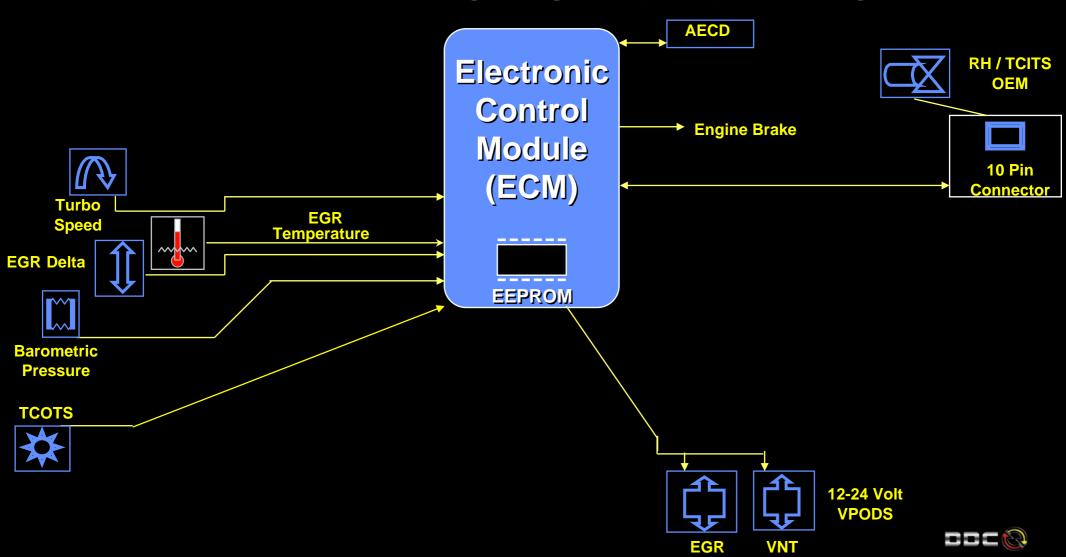


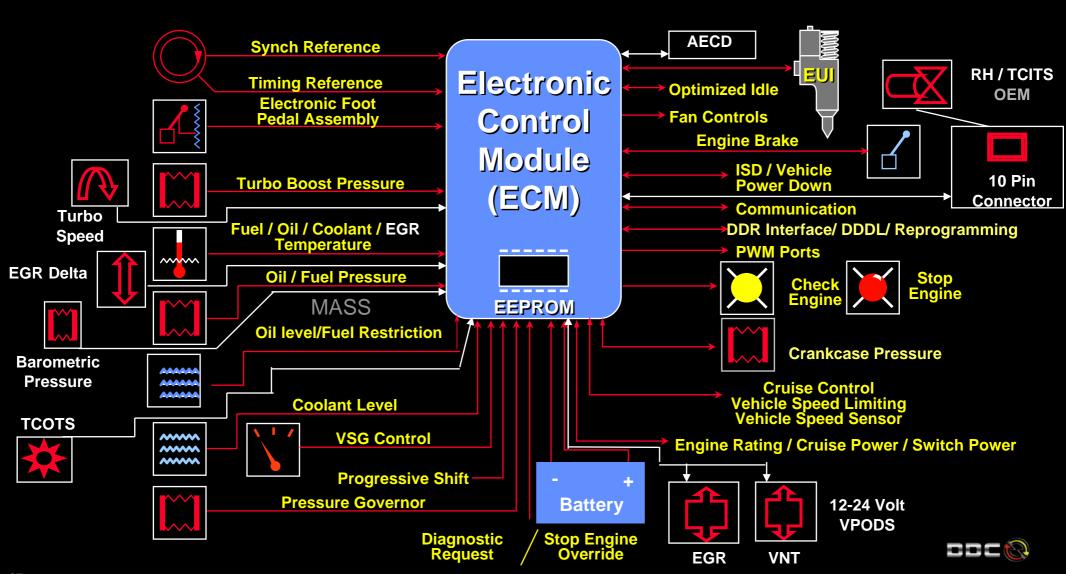
AECD Function

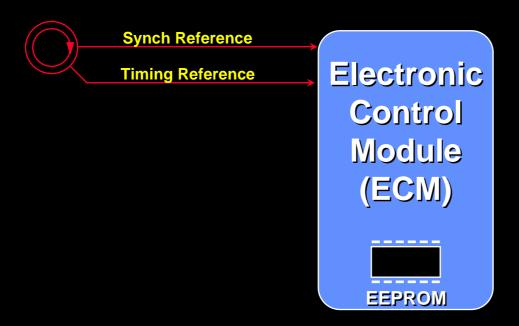
- Shuts Off EGR Flow to Protect Engine from Damage when Conditions Produce High Levels of Condensation.
- AECD's are EPA Approved
- High Altitude above 6500 ft.
- High Humidity / Low Ambient Temperature
- Low Engine Temperature



Schematic Diagram DDEC III / IV Additional EGR Sensors and Circuits









Series 60 EGR Cam Gear

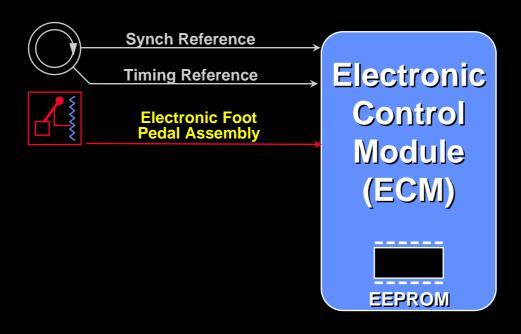




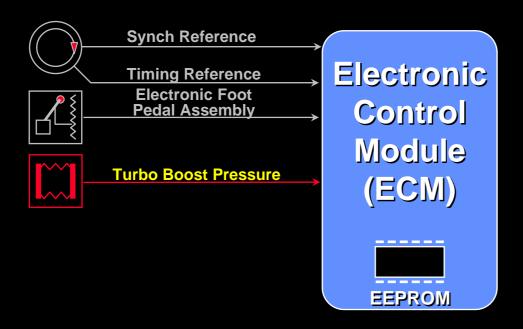
Series 60 EGR SRS Sensor



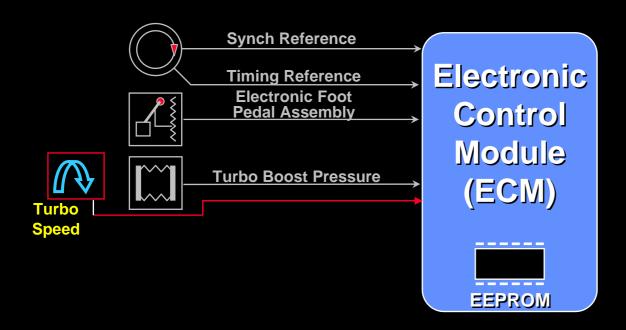














TSS

- Turbo Speed Sensor
- Measures Shaft Speed in 500 RPM Increments
- Protects Turbo and Charge Air Cooler
- Magnetic Pick Up Signals From Turbo Shaft
- Displays Shaft Speed in k-rpm

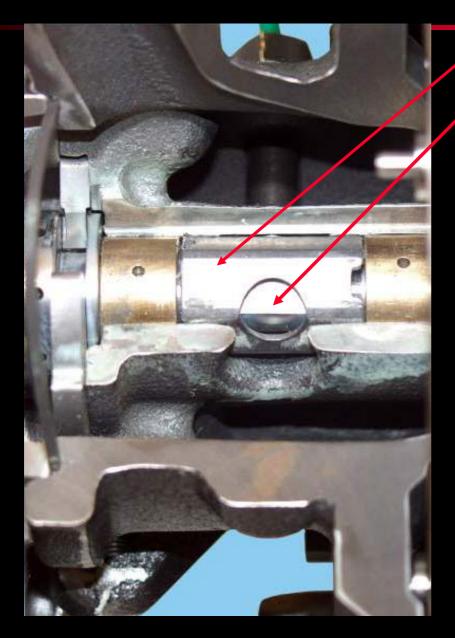


Turbo Speed Sensor



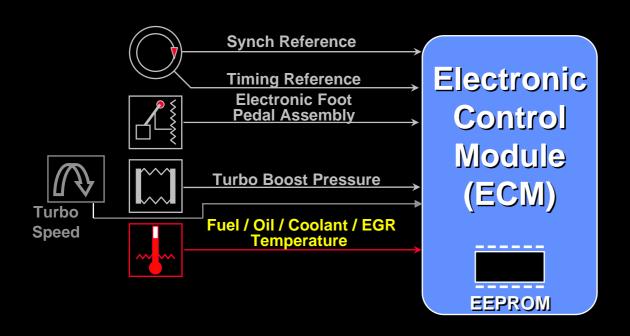


Variable Nozzle Turbocharger



- Turbo Speed Sensor Spacer
- Flat on Shaft Generates Pulse
- DDEC Limits Turbo Speed
 - 98k @ Sea Level



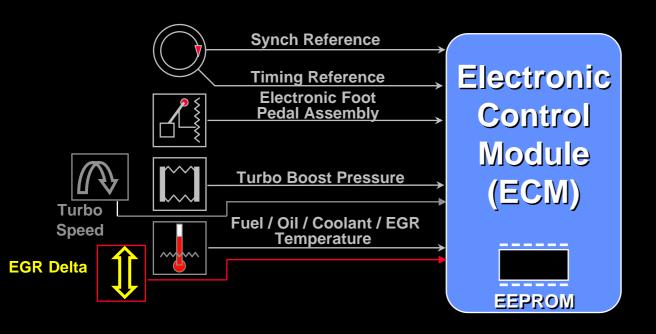




EGR Temperature Sensor







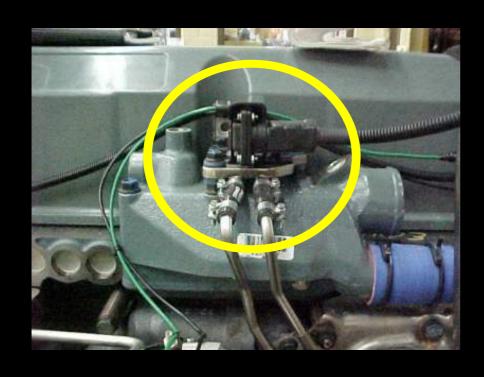


EGR Delta Pressure Sensor

- Provides DDEC With Measurements Resulting In EGR Flow Rate
- Pressure Differential (Delta P) Between Venturi Inlet and Throat, Along with EGR Temperature, Are Converted to Mass Flow Rate in DDEC
- Actual Rate is Displayed as in.H2O and Counts
- A Temperature sensor allows DDEC to correct for density variations that result from temperature changes.
- This feedback is used only in the EGR mode



Delta Pressure Sensor



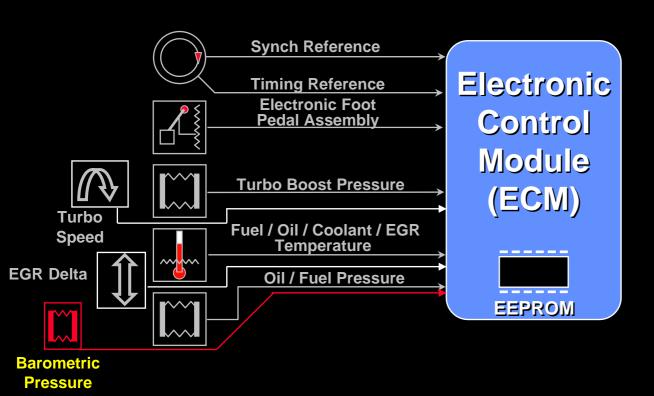




Delta P Sensor









Barometric Pressure Sensor

Used to Calculate Fuel Tables at Various Altitudes and AECD Controls

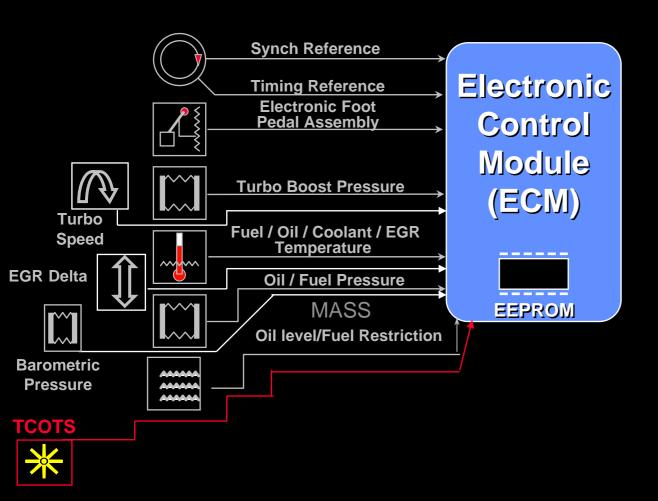




BARO

- Barometric Pressure Sensor
- Smoke Control
- Fuel Table Calculation
- High Altitude Turbo Protection







Turbo Compressor Outlet Temp Sensor



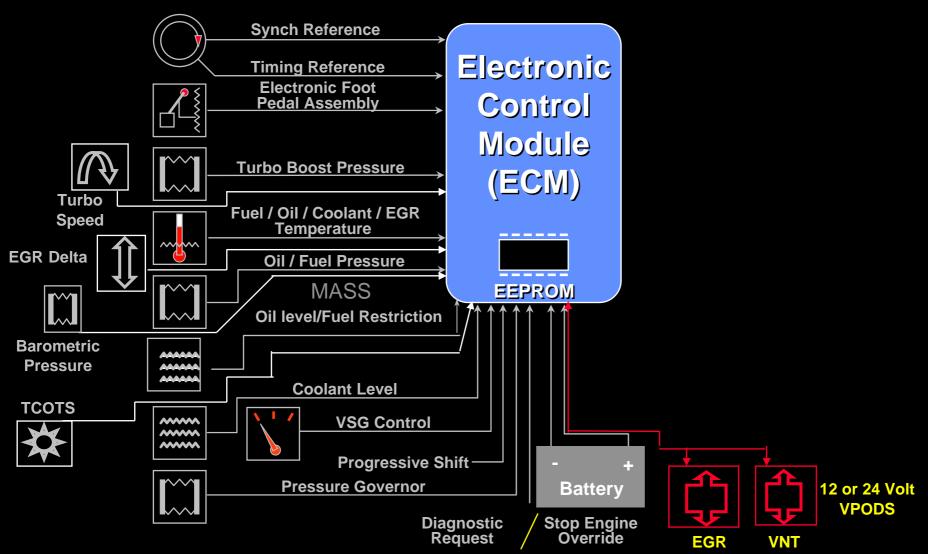
CAC Protection



Turbo Compressor Outlet Temperature Sensor

- TCOTS
- Protects Charge Air Cooler
- Located in Turbo Compressor Outlet Housing
- Used for AECD Controls







Variable Pressure Operating Device

- VPOD
- VPOD Signal is PWM Output from DDEC
- Electric Proportional Solenoid Valve
- 12V and 24V Options
- Modulates Air Pressure to VNT and EGR Valve
- VPODS Regulate EGR Valve and VNT Positions
- VPODS are Slewable



VPOD

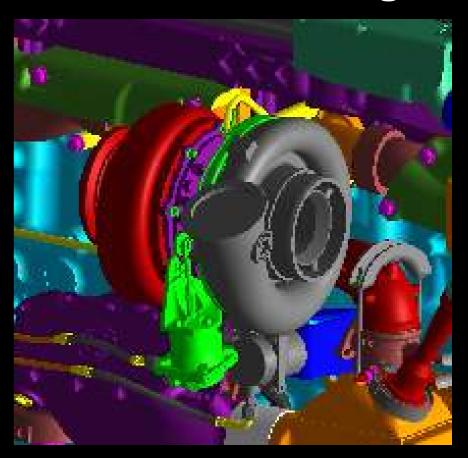
- PWM 4 VNT Control/Left VPOD
- PWM 2 EGRControl/Right VPOD
- Rear Mount VPOD Option





Series 60 EGR Components Variable Nozzle Turbocharger

- Uses Exhaust Energy To Provide Intake Boost And Exhaust Pressure To Drive EGR
 - Pneumatically Actuated Vane Set
 - Turbo Speed Sensor (TSS)
 - Turbocharger Compressor Outlet Temperature Sensor (TCOTS)





Series 60 EGR

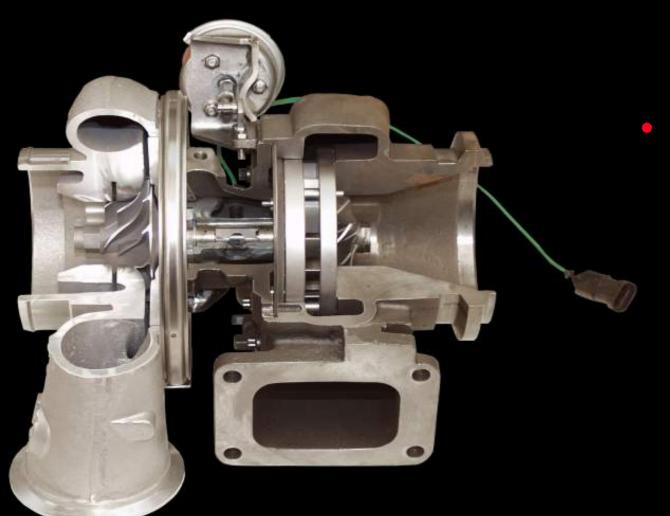
Variable Nozzle Turbocharger

- Provides the means to drive EGR by a set of moveable vanes which increase the exhaust manifold pressure
- Can be varied to change EGR rate in EGR mode or boost level when in the boost mode
- Controlled via PWM signal from ECM to a Variable Pressure Operating Device (VPOD)



Series 60 EGR

Variable Nozzle Turbocharger



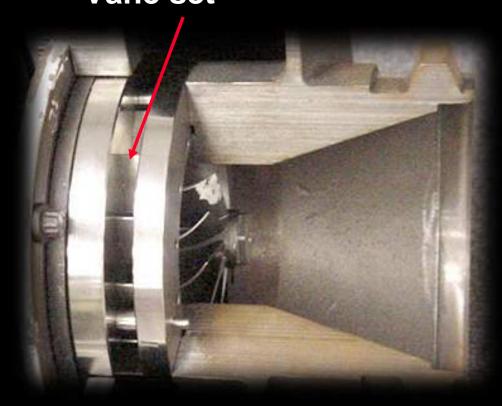
Garrett GT 42

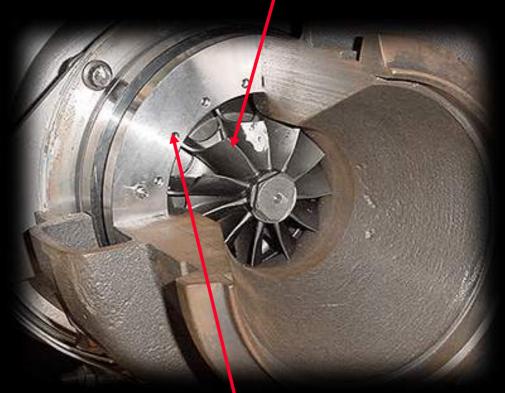


Variable Nozzle Turbocharger

Vane set







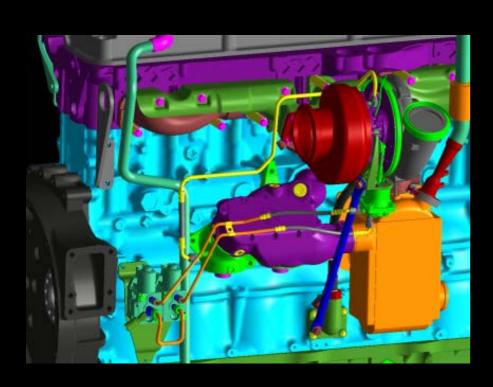
Unison Ring

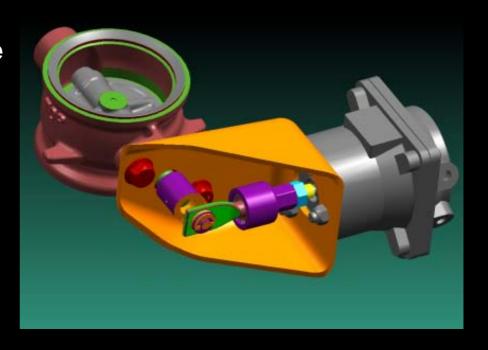


EGR Valve & Actuator

Oct 2002 thru 2003:

Pneumatic Actuator & Control Valve







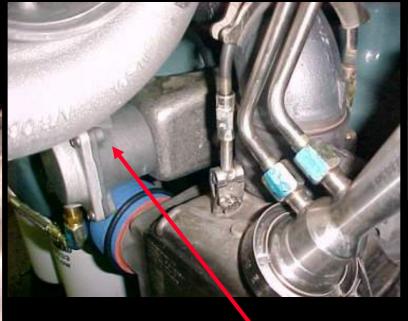
Series 60 EGR Components

EGR Hot pipe





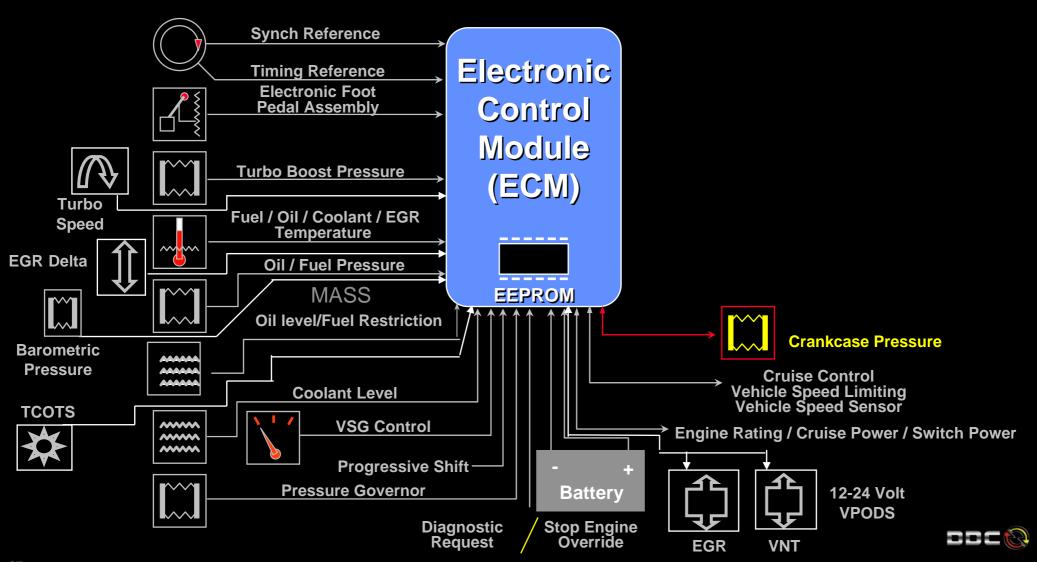
Series 60 EGR Components EGR Butterfly Valve





Valve Actuator



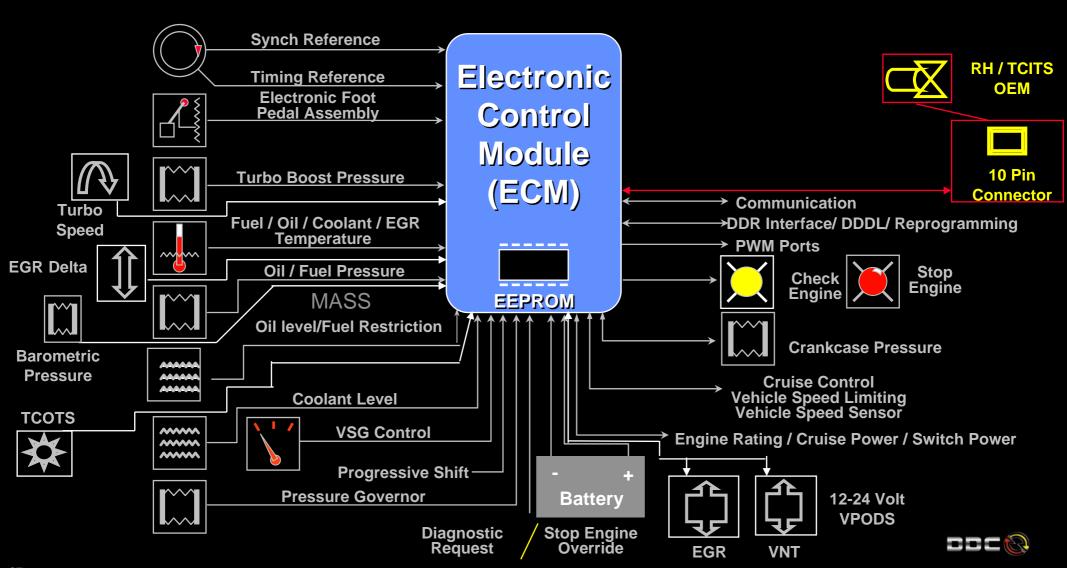


Crankcase Pressure



Series 60 CCM





Relative Humidity and Compressor Inlet Temperature Sensor

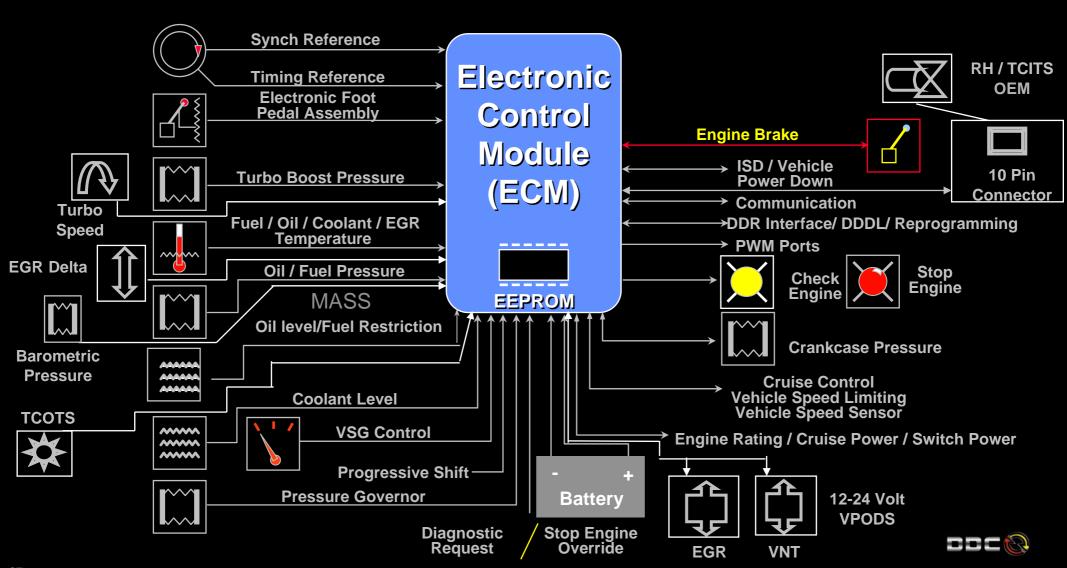
- Reports Humidity and Compressor Inlet Temperature for AECD Controls
- OEM Installed in Air Intake System

Connects to Ten Pin Engine Sensor Harness Pigtail for OEM

Interface

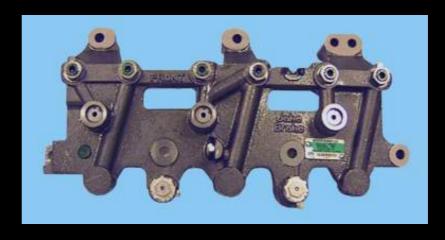






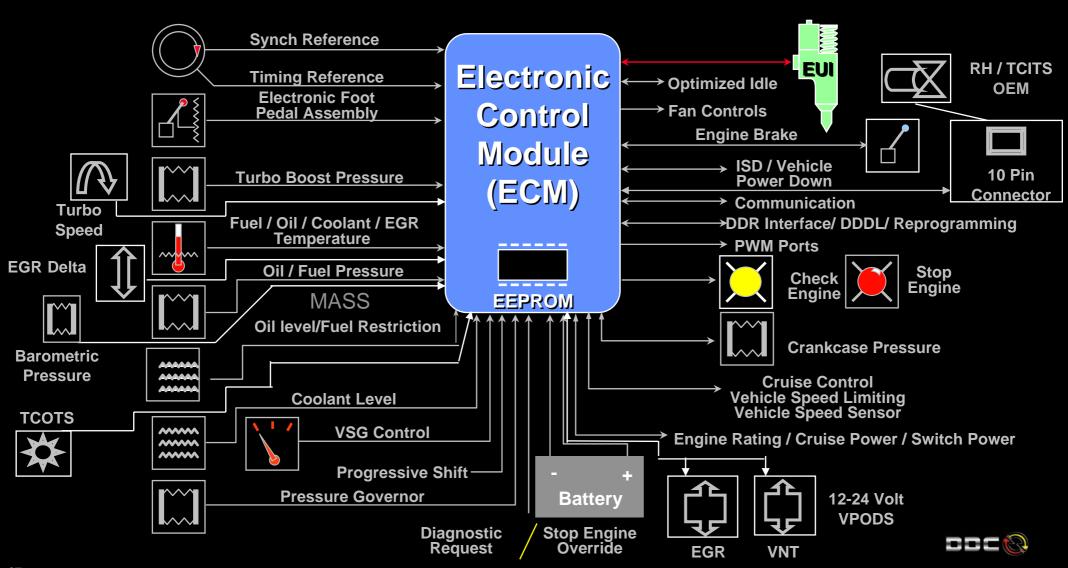
DDEC III/IV Engine Brakes (NON EGR)

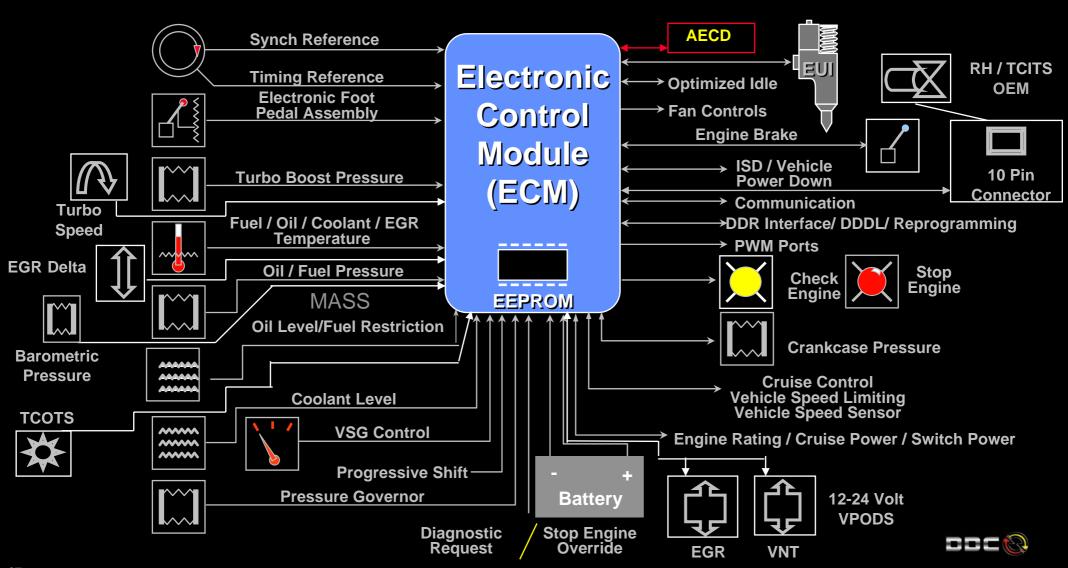




- DDEC III/IV controls engine brake operation
- If configured for "cruise control engine brake" the ECM will automatically turn on the brake if the set speed is exceeded.
- Two digital inputs and two 'positive' outputs are used to control the brake.







Maintenance Alert Sensors System

- Designed to Provide Preventative Maintenance Information to Mechanics and Operators
- Reduces Unexpected Downtime
- Optimizes Normal Routine Service
- Used on Highway Trucks only at this time
- CANNOT Be Used with DDEC IV EGR Programming



Maintenance Alert System

Overview

 Based on Inputs from <u>Customers</u>, the Maintenance Alert System <u>Provides Preventative Maintenance Information</u> to Mechanics and Drivers to <u>Reduce</u> Unexpected <u>Downtime</u> and to <u>Assist</u> Normal Routine Service <u>Scheduling</u>

Features

- Uses DDEC IV ECM
- New DDEC Software Processes Information
- Incorporates Four New Sensors (Both On and Off Engine)
- Optional Remote Mounted Monitor Display Unit Available



Maintenance Alert System



Oil Level Sensor



Air Filter Restriction Sensor



2nd Coolant Level Sensor



Fuel Restriction Sensor



Monitor Display Unit



On Engine Components



Oil Level Sensor

- Mounts in Front Sump Nonmetal Oil Pan
- Utilizes Optical Technology to "See" Oil Level
- Engine Must Be Off (Zero RPM) for "X" Minutes (Based on Oil Temp.) to Drain Oil Back to the Pan
- Switches at Four Quart Low Level
- OEM Impact
 - Order Maintenance Alert System on the Engine



On Engine Components



- Fuel Restriction Sensor
 - Measures Fuel System
 Restriction at Fuel Pump Inlet
 - Sensor Measures Actual Inlet Restriction
 - OEM Impact
 - » Order Maintenance Alert System on the Engine



DDC Installed Components

- Includes Two Maintenance Alert System Sensors
 - Oil Level Sensor (Requires Front Sump Non-metal Oil Pan) Will not work on Rear Sump Applications
 - Fuel Restriction Sensor



OEM Installed Components



- 2nd Coolant Level Sensor (CLS)
 - Separate Sensor from Current Primary CLS
 - Mounted in Coolant Surge Tank Above Primary CLS
 - Requires Interface Module
 - OEM Impact
 - » Order Engine Mounted Sensors
 - » Purchase CLS Sensor and Module from PDC
 - Mount Sensor in Surge Tank
 - Mount Interface Module
 - » Provide Wiring Between the Sensor/Module/Engine Harness
 - » Use VEPS(Vehicle Engine Program Station) to "Turn On" OEM Only



OEM Installed Components



- Air Filter Restriction Sensor
 - Electronic Version of the Mechanical Filter Minder®
 - Switch Points at <u>15</u> and <u>20</u>
 Inches of Water
 - OEM Impact
 - » Order Engine Mounted Sensors
 - » Purchase Sensor from Engineered Products or PDC
 - » Install into Turbo Inlet Tube
 - » Provide Wiring from Sensor to Engine Harness Pigtail
 - » Use VEPS to "Turn On"



OEM Installed Components



- Monitor Display Unit
 - 2 Buttons and 8 LEDs (Green, Red, & Yellow)
 - Mounted in Cab
 - Reads Engine J1587 Data Link for Information
 - Can Access Maintenance Information with Ignition On or Up to 2 Hours After Ignition Off
 - Stores Status after 2 Hours for Later Display
 - OEM Impact
 - » Order Engine Mounted Sensors
 - » Purchase Display from PDC
 - » Design and Install Display Bracket
 - » Provide Wiring to Display



Service Tools

- Diagnostic Data Reader-(DDR) (Version 24.0 and higher
- Detroit Diesel Diagnostic Link (DDDL) Version 3.0 and higher
 - Sensor Alerts Due to Failed Sensors
 - Quick Access Screen to Show Maintenance Alert System Alerts
 - » Clear Maintenance Alert System (MAS) Filter Alerts
 - Maintenance Alert System sensors added to Data List
 - Warning Light Option Programming



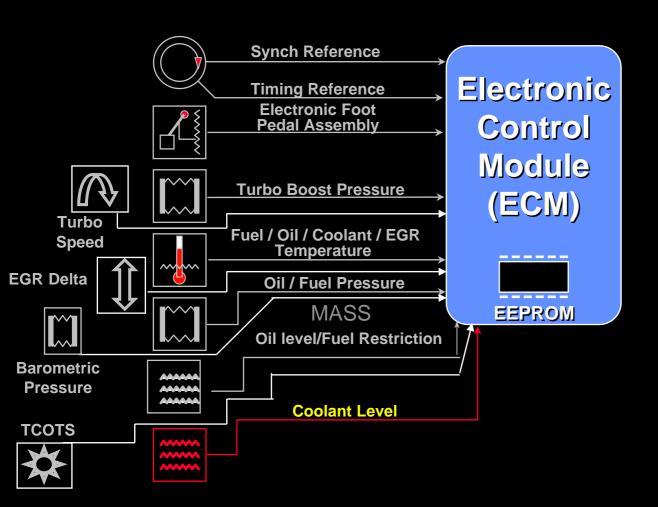
Summary

- Monitors and Displays Service Requirements
 - Oil Level
 - Fuel System Restriction
 - Air Filter Restriction
 - 2nd Coolant Level
 - Monitor Display Unit in Cab
 - DDR and DDDL
- Engine Only or Engine and Any Vehicle Sensors
- Oil Level Requires Front Sump Plastic Plan
- Display is Optional



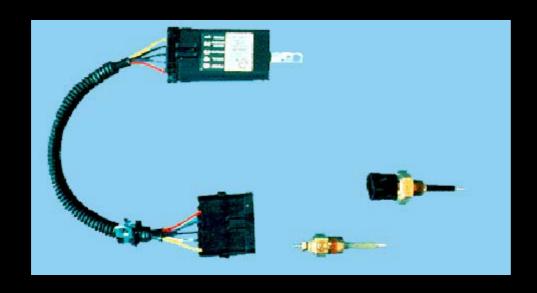
Vehicle







Coolant Level Sensor

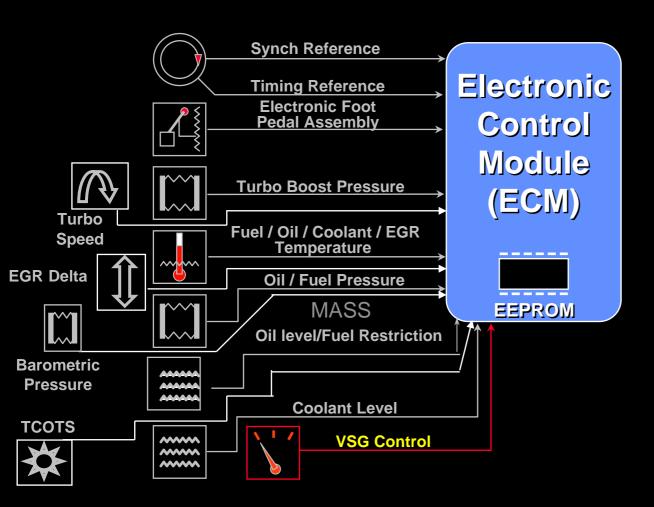


DDEC II/ III Coolant Level Sensor



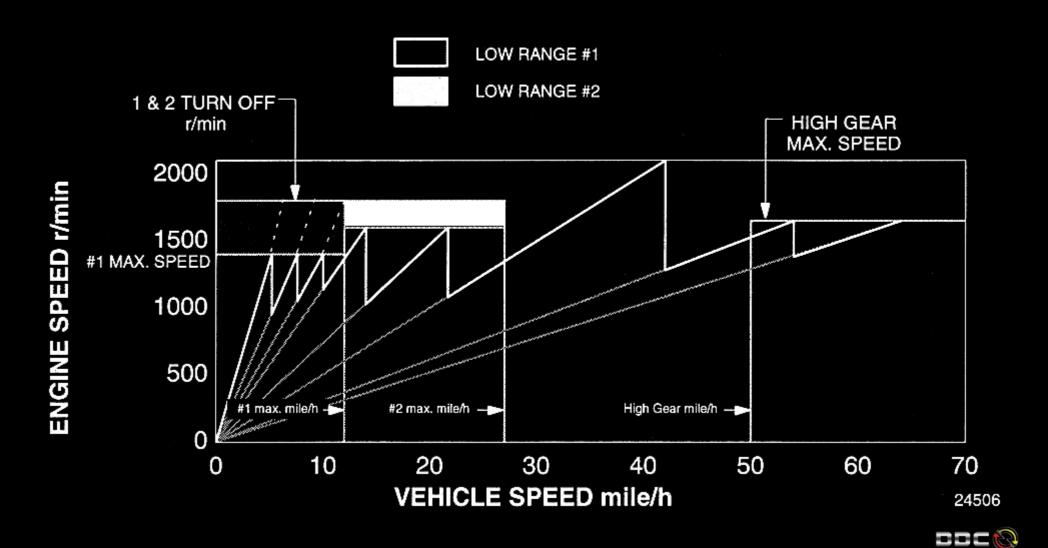
DDEC III-IV-V
Coolant Level Sensor







Progressive Shift





VSG Control

- Variable Speed Governor
 - Throttle Position Controls RPM
- Droop
 - Difference in RPM Between Full Load (Rated Speed) and Maximum Engine RPM (No Load)
 - Allows the engine to overrun the rated or governed engine speed.





Pressure Governor

•Fire Commander and Mastermind use the same digital inputs and outputs as cruise control



Fire Commander



Mastermind



High Pressure Sensor



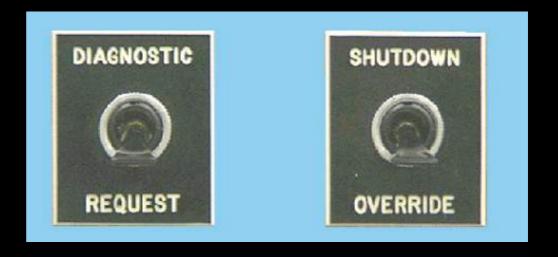
Electronic Fire Commander



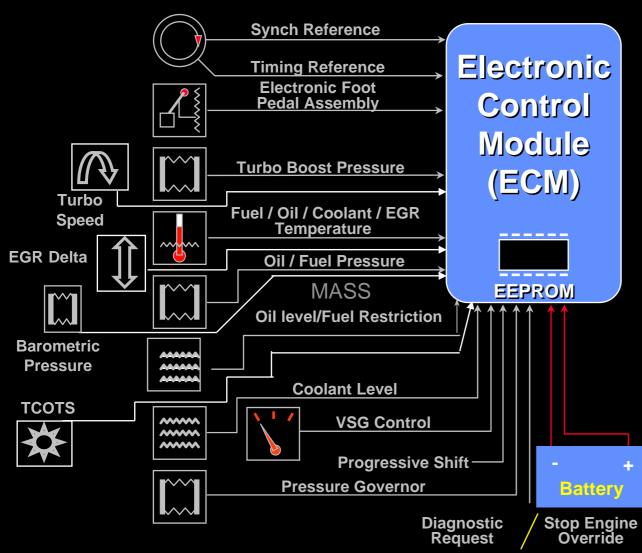


Diagnostic Request and Stop Engine Override









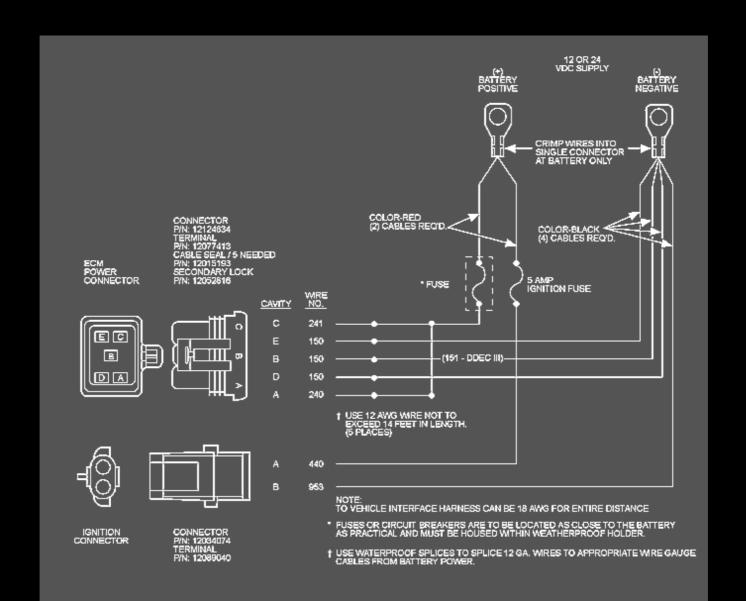


Power Supply

- DDEC II 12 Volt
- DDEC III 12/24 Volt
- DDEC IV- 12 or 24 Volt
- Source must be Isolated from any other Vehicle Accessory
- The ECM Power Source must be Fused with the Proper Amp
- The ECM Must Be Incorporated with a 5 Amp Fuse on the 440 wire going into the 439 wire.
- The ECM Case Must be Electrically Isolated from any Chassis Ground



Power Supply DDEC III / IV with or without EGR





Multiple Horsepower Ratings

- Three Independent Ratings
- One Dependent Cruise Power Rating

Example #1		Example #2	
430 bhp @ 2100 r/min	Rating #0	470 bhp @ 2100 r/min	Rating #0
400 bhp @ 2100 r/min	Rating #1	470 bhp @ 1800 r/min	Rating #1
370 bhp @ 2100 r/min	Rating #2	430 bhp @ 1800 r/min	Rating #2
370/430 bhp @ 2100 r/min	Rating #3	430/470 bhp @ 1800 r/min	Rating #3

- Switch Power Options (C&I)
 - Max. Power for Fully Loaded Engine
 - Min. Power for a Lightly Loaded Engine



Cruise Control

- Determined by vehicle speed (VSS) or engine speed (RPM) DDEC IV changed
- Must be above 20 MPH or 1100 RPM to set
- Cruise Power can provide higher HP while in cruise control by using the C. P. rating.
- Uses up to 5 digital inputs and one digital output
- VSG can be controlled by the cruise switch
- Use cruise switches to set PTO high idle and lower high idle..



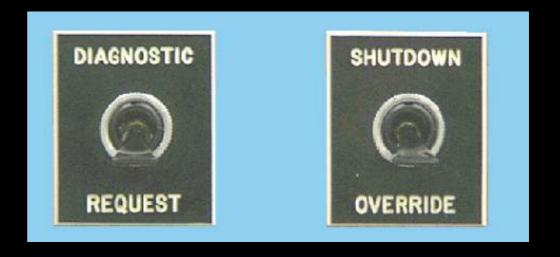
Vehicle Speed Sensor

- Revs per Mile (Tires)
 High Gear Ratio (Transmission)
 Rear End Ratio (Ring & Pinion)
 Sensor Type (Magnetic or Switched)
 # of teeth on Pulse Wheel (Trans. or Wheel End)
- Vehicle Speed Limit
- Vehicle Overspeed with Fuel (typically set 3-4 mph above road speed limit)
- Vehicle Overspeed without Fuel (typically set 5-6 mph above road speed limit)
- VSS Antitamper
 - Will not go above Idle
 - Code will be logged



Diagnostic Request and Stop Engine Override







Check Engine / Stop Engine Lights



External Fault

Internal Fault



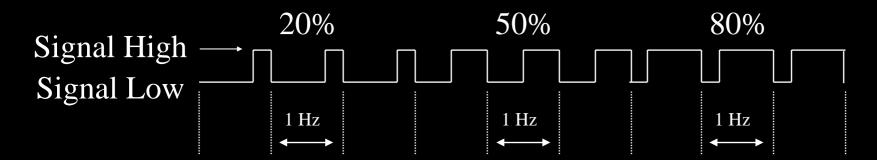
Engine Protection

- Warning- Illumination of CEL, SEL only
- Rampdown- Immediate reduction to 70% power, ramping down to 40% over 30 seconds and maintains 40% power.
- Shutdown- Same as rampdown except engine is shutdown at the end of 30 seconds.
- ENGINE PROTECTION NOT AVAILABLE ON ALL APPLICATIONS



Pulse Width Modulated Outputs

Signals sent by the ECM to other microprocessor controlled systems



- 50 Hz duty cycle modulated
- Four ports available-- circuits 908, 909, 910, 911
- Factory programmed only



NON EGR PWM CIRCUTS

		Circuit	Wire
		No.	Color
•	PWM #1 Output - VIH (Transmission)	908	White
•	PWM #2 Output - ESH (Throttle/GAS)	909	Lt. Green
•	PWM #3 Output - ESH (Gas Valve/GAS)	910	Orange
	PWM #4 Output - ESH (Fan Control)	911	Pink

- ESH = Engine Sensor Harness
- VIH = Vehicle Interface Harness



EGR PWM CIRCUTS

		Circuit	Wire
		No.	Color
•	PWM #1 Output - VIH (Transmission)	908	White
•	PWM #2 Output - ESH (EGR Control)	909	Lt. Green
•	PWM #3 Output - ESH (OI STARTER)	910	Orange
	PWM #4 Output - ESH (VNT Control)	911	Pink

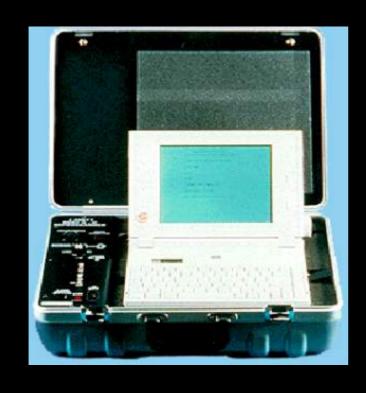
- ESH = Engine Sensor Harness
- VIH = Vehicle Interface Harness

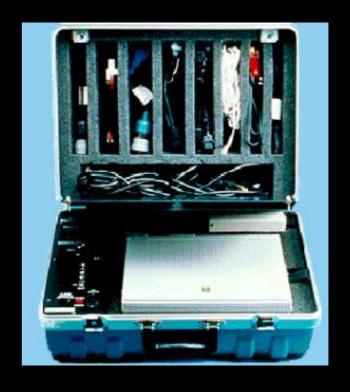


DDEC III / IV / V Reprogramming



Reprogramming Station





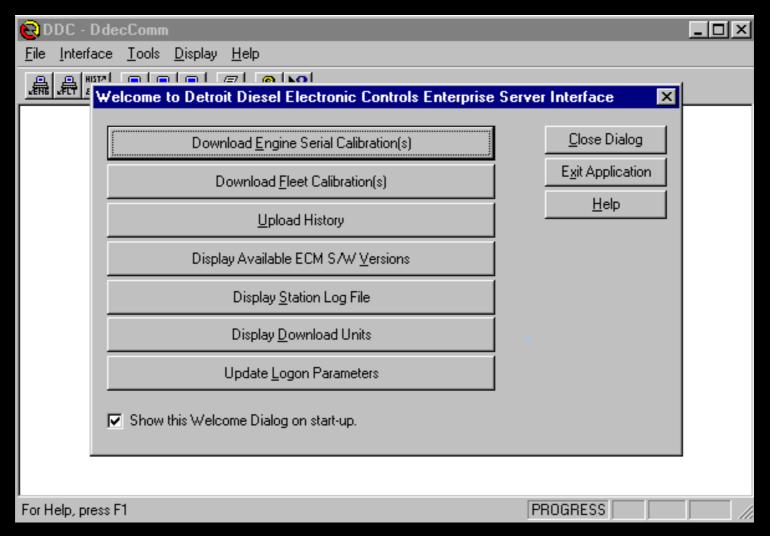


Software

- Software is programmable
- Numbered like computer software
 - Major version changes number before dot (X.00)
 - Minor version changes number after dot (9.XX)
- DDEC III software will be 19.XX or lower
 - Current DDEC III software is 9.00
- DDEC IV software will be 20.00 or higher
 - Current DDEC IV software is 36.00
- Software level can ONLY go UP, it can NEVER go back down

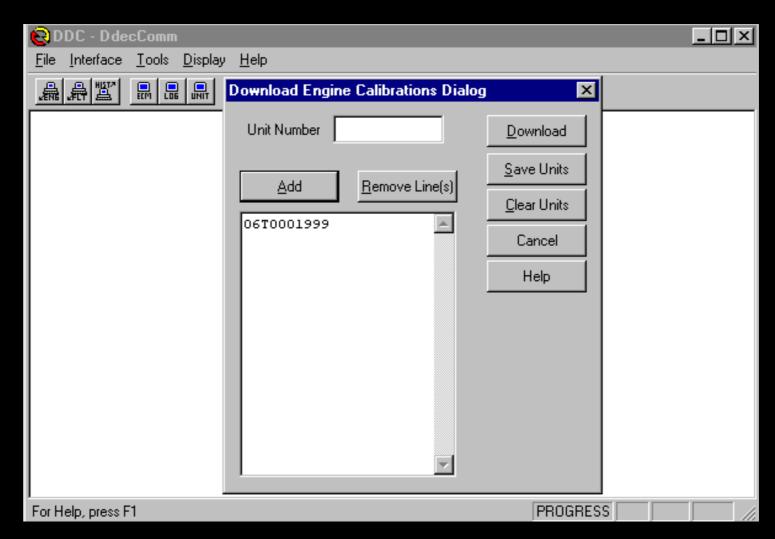


Reprogramming Station Windows Based for Download



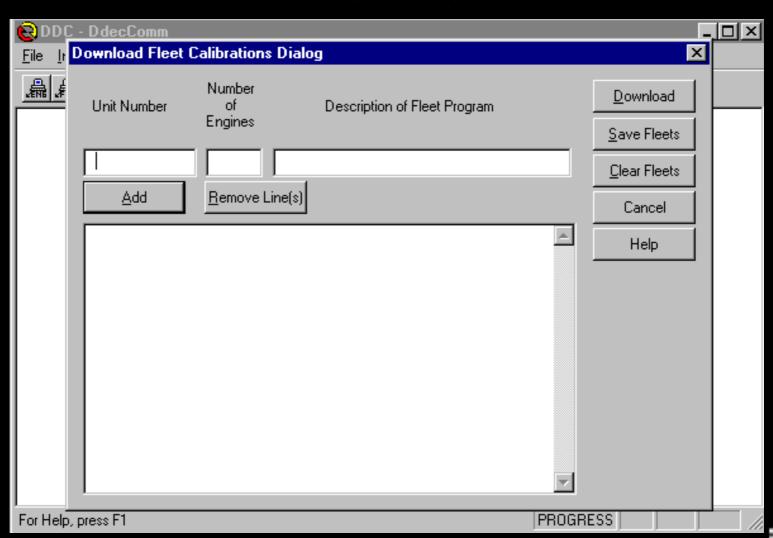


Reprogramming Station Windows Based for Download





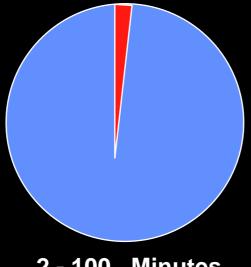
Reprogramming Station Windows Based for Download



Idle Shut Down

(ISD) / Vehicle Power Shutdown

- Idle Shut Down (ISD): Turns engine off after programmed idle time has elapsed (optional "override" disables idle timer if the engine speed is increased by 100 during last 90 seconds of ISD sequence. The check engine light (CEL) will flash during this 90 seconds.
- Vehicle Power Shutdown relay (optional/OEM) turns off electrical power to the vehicle as well as stopping the engine





Fan Control

- Four fan configurations can be used
 - Single fan
 - Dual fans
 - Two speed fan
 - Variable speed fan (PWM) # 4 Hydraulically Operated (Coach)
- Fan controlled by digital output(s)
- "Fan override" & "air conditioning active" digital inputs can force the fan on
- Series 4000 uses (PWM) #2 To Operate a Rockford Fan

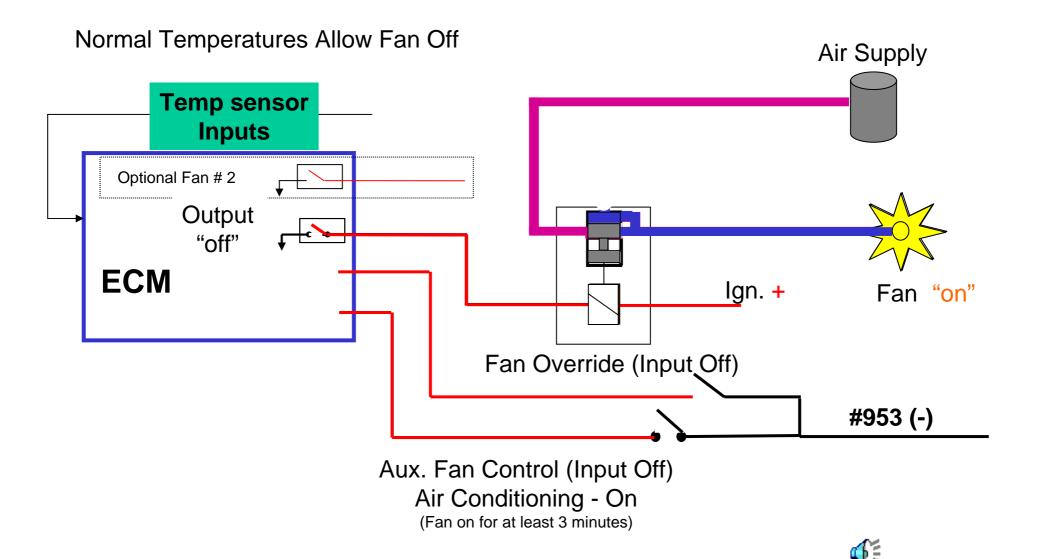


Fan Control

- Conditions which activate the fan;
 - High Oil, Coolant, or Air Inlet Temp
 - Circuit fault codes (HI VOLT, LO VOLT) on any of these three sensors
 - A/C Compressor On
 - Fan Override input
 - Dynamic Braking (Fan is Activated During Engine Overspeed to Help Slow The Vehicle)



DDEC Fan Controls



Optimized Idle

7SA741 I&T Manual

- Automatic Starting and Stopping of the Engine
- Maintains Engine Temperature and / or Battery Voltage
- Optional Sleeper Thermostat
- Truck Skin Temperature Sensor is used for continuous run
- Saves Fuel by Running the Engine Only When Needed
- Warm Engines Start Much Easier With Less Exhaust Emissions
- Engine Mode Thermostat Mode Customer Mode



Requirements for Optimized Idle

- Cruise Enable Switch
- Idle Shutdown Enabled
- Vehicle Power Down Relay
- Op Idle light on dash
- Park Brake Switch
- Transmission Neutral Switch (Some transmissions require high range in Neutral)

- Hood Switch
- Under-hood Alarm
- Start Relay
- Overlay Relay
- VSS Enabled
- Optional Sleeper Thermostat



Optimized Idle Shutdown Sequence

- Park Brake set with hood closed and transmission in Neutral supplies ground to the Park Brake input and the Overlay Relay. Idle Timer starts and the Overlay Relay closes supplying power to the Start Relay.
- Optimized Idle is activated by turning on the Cruise Enable Switch which supplies ground on the Cruise Enable input.
- Optimized Idle Light flashes until the engine shuts down then remains on.



Optimized Idle Shutdown Sequence

- With Battery Voltage above 12.2V, Oil Temp between 15°C/60°F and 40°C/104F, and Sleeper Temp within limits, the Idle Timer shuts the engine down.
- Vehicle Power Down Relay opens powering down the vehicle Ignition Circuit.
- With Ignition key on, the ECM is still awake and it continuously monitors Battery Voltage, Oil Temperature and Sleeper Temperature.



Optimized Idle Start Sequence

- With the hood closed, Transmission in Neutral, Park Brake set, and the Optimized Idle dash light ON, the ECM supplies ground on PWM #2, wire 909 which activates the under-hood alarm.
- ECM then supplies ground on PWM #3, wire 910 which closes the Start Relay.
- After the engine starts, the ECM supplies ground to the Vehicle Power Down relay which closes to supply Ignition power to the vehicle



Communication

J1587

 9600 Baud Rate, used to transmit sensor and engine data (electronic dash display, vehicle management systems and electronic transmissions). MPSI readers, DDDL

J1922

 9600 Baud Rate, controls Transmissions, braking systems and retarders

J1939

 250k Baud Rate, controls Transmissions, braking systems and retarders also used as the proprietary data link in multi ECM engines

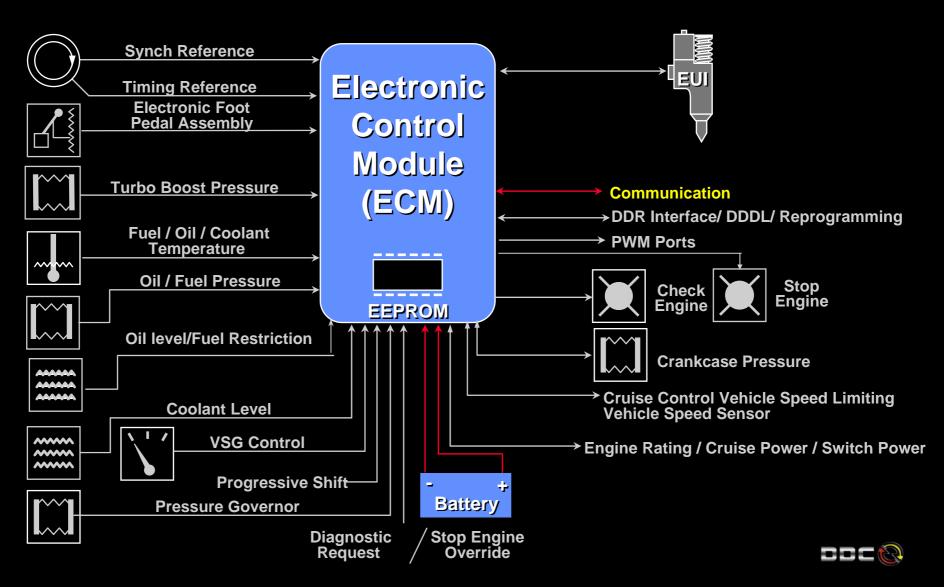


Infrared Information System

Infrared Information System

- The IRIS System Consists of Simple Infrared Transceivers
- One Transceiver is Mounted on the Vehicle & Another Transceiver is Mounted at the Location where the Vehicle Owner Wants to Extract Information
- Once the Vehicle is in Position, an Indicator Light Lets the Driver Know the Infrared Connection has Been Made
- Information Can Then Begin to Flow



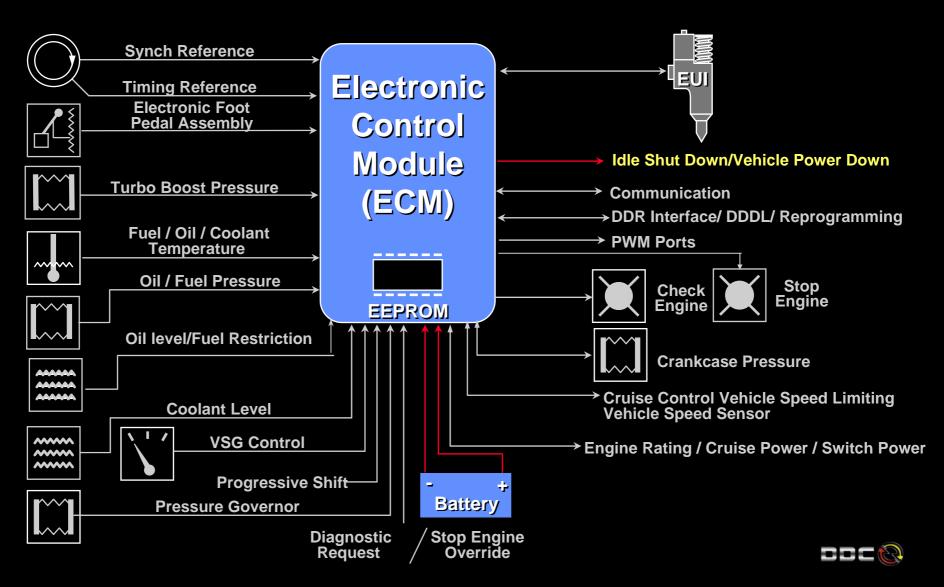


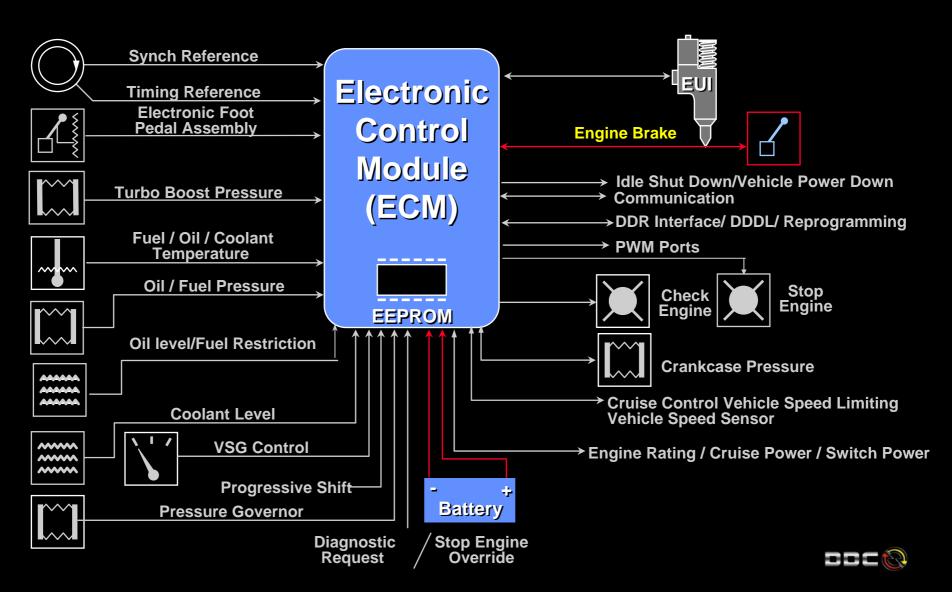
Communication

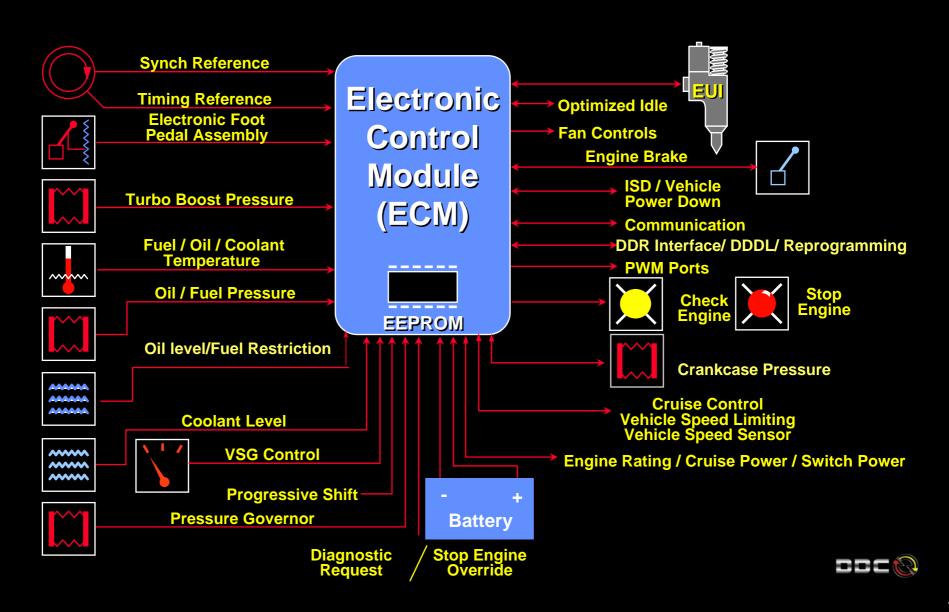
J1587

- 9600 Baud Rate, used to transmit sensor and engine data (electronic dash display, vehicle management systems and electronic transmissions). MPSI readers, DDDL
- J1922
 - 9600 Baud Rate, controls Transmissions, braking systems and retarders
- J1939
 - 250k Baud Rate, controls Transmissions, braking systems and retarders also used as the property data link in multi ECM engines









Digital Inputs

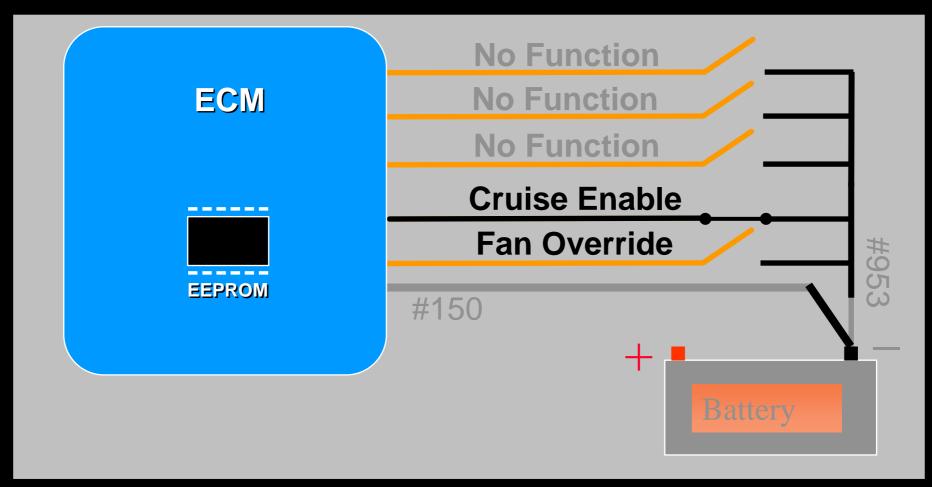


Digital Input Functions

- External Switch Requests Function from the ECM
- 37 Options to Choose from
- 12 pins Available on the 30 Pin Vehicle Harness Connector for Input Functions
- Functions are Assignable to any of these Pins through the use of a "Reprogramming Station"



DDEC III – IV Digital Inputs





DDEC III – IV Digital Inputs

- Air Compressor Controls
 - Air Compressor Load Switch
- Cruise Control (Uses Up to Five Inputs)
 - Cruise Enable
 - Clutch Released
 - Service Brake Released
 - Set / Coast On (Decrease)
 - Resume / Acceleration On (Increase)
- Engine Brake
 - Engine Brake Disable
 - Engine Brake Low
 - Engine Brake Medium

- Engine Protection
 - Auxiliary Input Protection #1
 - Auxiliary Input Protection #2
 - Diagnostic Request Switch
 - SEO/Diagnostic Request Switch
- Engine Ratings
 - Limiting Torque Curve
 - Rating Switch #1
 - Rating Switch #2
- Fan Control
 - Transmission Retarder Status (Release 2.00 or Later only)
 - Air Conditioner Status
 - Fan Control Override



DDEC III – IV Digital Inputs (Cont'd)

- Throttle Control
 - Alternate Minimum
 VSG/Fast Idle (Release
 2.00 or Later Only)
 - Dual Throttle (LSG)
 - Idle Validation Switch
 - Throttle Inhibit
 - VSG Station Change
 - VSG StationComplement

- Pressure Governor System (PGS) (Uses Five Inputs)
 - Pressure Governor System Enable
 - Pressure/RPM Mode Switch
 - Set/Coast On (Decrease)
 - Resume/Acceleration On (Increase)
- Additional Functions
 - Auxiliary Coolant Level
 Sensor
 - Parking Brake Interlock



Digital Outputs

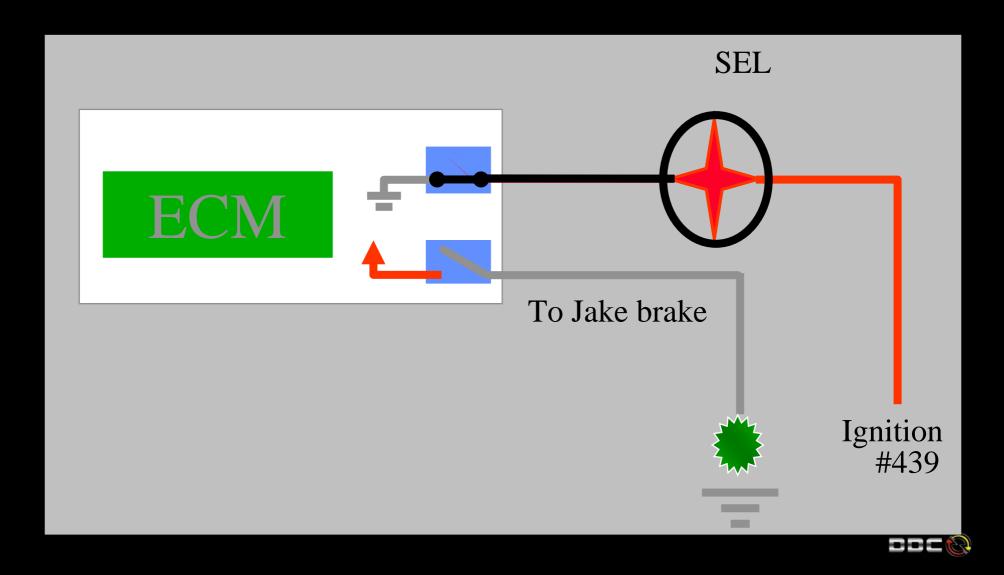


DDEC III – IV Digital Output Functions

- ECM Commands (Internal Switches) Action of some External Device- Fan Control
- 32 Output Options
- 6 Pins Available, 3 on the 30 pin Vehicle Connector, 3 on the 30 Pin Engine Harness Connector (Auxiliary Outputs)
- Configurable with the Distributor or Dealer Reprogramming Station



Outputs



DDEC III – IV – Digital Outputs

- Coolant Level Low Light
- Cruise Control Active Light
- Deceleration Light
- Engine Brake Active
- Fan Control #1
- Fan Control #2
- Low DDEC Voltage
- Pressure Mode Light
- Starter Lockout
- Transmission Retarder
- Vehicle Power Shutdown

- VSG Active Indication
- Low Oil Pressure Light
- High Oil Temperature Light
- High Coolant Temp. Light
- Ether Injection
- Low Coolant Pressure Light
- High Crankcase Pressure Light
- Optimized Idle Active Light
- Gas Solenoid Shutdown
- Fuel Regulator Solenoid



DDEC -III - IV Digital Outputs (Cont'd)

- Air Compressor Solenoid
- Exhaust Brake Enabled
- Fuel Supply Solenoid
- Low Range Solenoid
- High Range Solenoid

- Turbo Recirculation Valve
- Cold Engine Signal
- Rpm Synchronize Light
- Shift Lockout
- Shift Solenoid



25ST0072-2 Rev. 04/4/00

Fuel Economy Incentive

- Encourages better driving habits by rewarding good fuel economy with extra road speed
- If driver exceeds the target fuel economy extra road speed will automatically be added to his maximum vehicle speed



Fuel Economy Incentive

Parameter	Range	Example
Min MPG	5-10 mpg	7.0
Max MPH	0-10 mph	4
Scaler MPH/MPG	0.1-20 mph/mpg	10.0
Calc Type	Filtered/Trip	Trip

If Scaler is set at:

20.0 = 1 extra mph for every .05 mpg above target mpg 10.0 = 1 extra mph for every .1 mpg above target mpg 5.0 = 1 extra mph for every .2 mpg above target mpg 2.0 = 1 extra mph for every .5 mpg above target mpg 1.0 = 1 extra mph for every 1.0 mpg above target mpg

If Calc Type is set at:

Filtered - Calculates using Total Engine Data Trip - Calculates using Trip Data

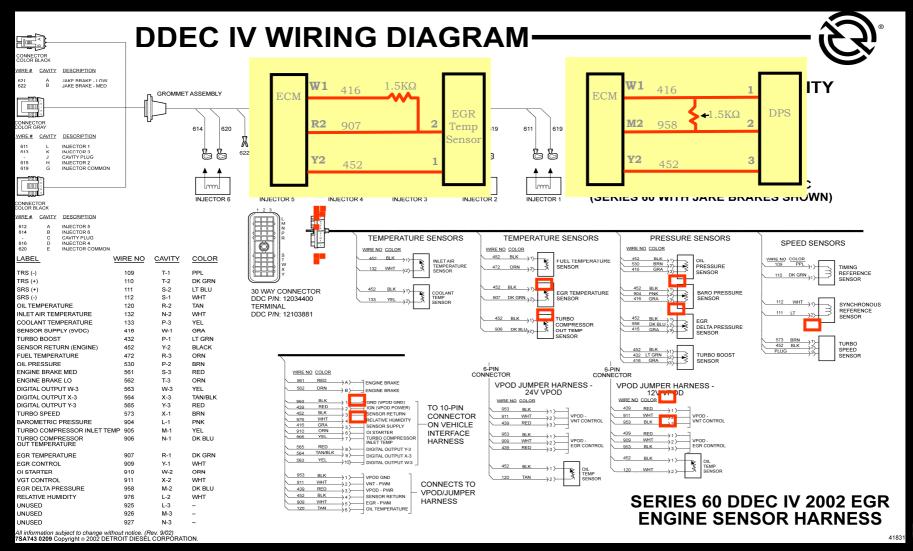


PasSmart

- Electronically Controlled Increased Passing Speed
 - PasSmart is an electronic feature that enables a fleet manager to enable a second Vehicle Speed Limit (VSL) to assist drivers during passing.
 - This second Vehicle Speed Limit (VSL) is programmed for a limited duration during a given period This feature is available with DDEC IV Software version R28.00.
 - As and example: If the fleet policy is 65 Miles Per Hour (MPH) the fleet manager can increase the Vehicle Speed Limit (VSL) an additional 5-20 MPH for 1- 255 minutes per day.



Series 60 EGR Electrical Schematic



DDEC V



History of DDEC V

- 1999 Kick off for use with EGR in Oct 2002
 - Designed for Common Rail Injection
- 2001 Removed Common Rail and Went back to Unit Injectors
- 2002-2003 Field Test
 - SOP Dec. 1 2003



DDEC V Features

- DDEC V Electronic Control Module (ECU)
 - 4 Times More Memory
 - Two 68 Pin Connectors Instead of Current Six Connectors
- Benefits
 - Ability to Add Options to EGR Engines
 - » Maintenance Alert System
 - New Connectors With Improved Seals to Prevent Water Intrusion
 - Improved Vehicle Integration With Other Control Systems





25ST0072-2 Rev. 04/4/00

DDEC V Improvements Over DDEC IV

- More Terminal Pins (136 vs. 81)
- More Flexible Inputs
 - Frequency Inputs: 6 vs. 4
 - » OEM has 2 Frequency Inputs
- Digital Outputs: 19 (8 Hi),B+ (11 Lo)B- vs. 10 (2 Hi, 8 Lo)
 - » OEM has 10 Low Side Digital Inputs 2 are used for CEL/SEL
- PWM Outputs: 6 vs. 4 (Low Side)
 - » OEM has 2 PWM Outputs



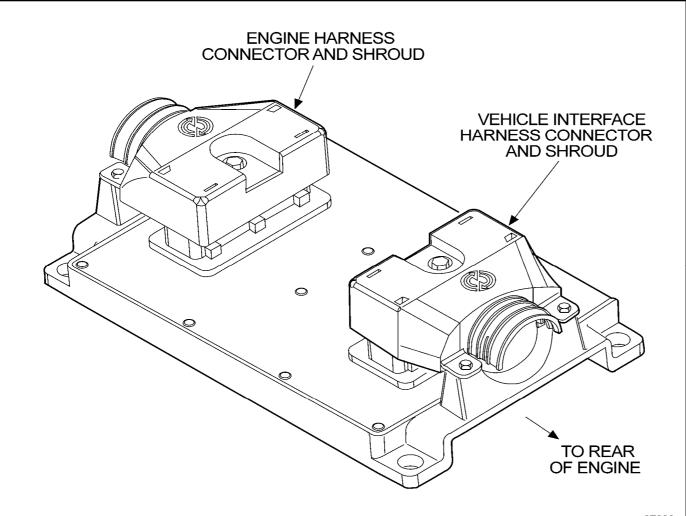
DDEC V Improvements over DDEC IV (cont.)

- Memory:
 - DDEC IV: 512 kB Flash, 66 kB RAM, 32 kB EEPROM
 - DDEC V: 2496 kB Flash, 282 kB RAM, No EEPROM
- High Speed Programming
 - New DDEC Multilink Translator (J1708, CAN & J1939)
 - » Uses Same J1708 Cables as DDC RP1202 Translator
 - » Translator Now Available: P/N 23528022



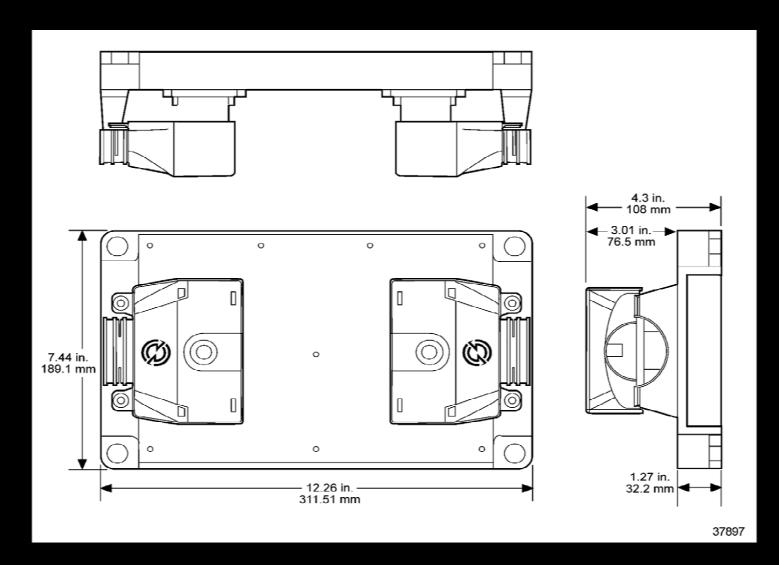
25ST0072-2 Rev. 04/4/00

DDEC V ECU





DDEC V ECU





DDEC V – Hardware changes



- Stud thread is M6 x 1, stud height above the shroud will be about 12 mm
- Corrosion resistant, plated, nylon insert or prevailing torque lock-nuts are recommended



DDEC V Electronics

- Utilizes New Tyco/AMP Connectors for Improved Harness Design and Reliability
- Uses Framatome (FCI) Connectors for Sensors
 - Connectors were introduced for EGR engines in Oct 2002
- Has Full Support for J1587 and J1939 Data Links (J1922 is not supported)
- Maintains Same Footprint as DDEC II / III / IV
- Application and Installation Manual Now Available on the DDC Extranet



46 16 40 10 55 25 11 56 26 15 60 30 61 38483

DDEC V ECU Connectors

Terminal Side of Connector

Pins 1 to 60 are for 18 gauge wire Pins 61 to 68 are for 14 gauge wire Both the wire end and the terminal end are different sizes

On the Engine Harness Connector, EHC, pins 61-68 are used for the EUI's

On the Vehicle Harness Connector, VHC, pins 61-68 are used for the Battery connection

25ST0072-2 Rev. 04/4/00

DDEC V Software

- First Release for December 2003
 - R 1.0 Includes all DDEC IV Software Features
 - » Return of Maintenance Alert System
 - J1939 ECU Programming
 - J1708 Diagnostics



DDEC V – Software changes

Fan control

- The fan control outputs will stay on when the ignition is turned off until the engine speed is zero
- Requirement for FL must wire the fan controls to +12V for feature to work
 - » If switched +12V is used, fan will turn off with ignition and freewheel



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DDEC V A&I Manual

- First Official Complete Edition
 - Publication Number: 7SA821
 - Available on the DDC Extranet



25ST0072-2 Rev. 04/4/00

DDEC V Codes

Sensor	Function
Barometric Pressure Sensor (Baro Sensor)	Senses barometric pressure.
Camshaft Position Sensor (CMP Sensor)	Senses crankshaft position and engine speed for functions such as fuel control strategy.
Crankshaft Position Sensor (CKP Sensor)	Indicates a specific cylinder in the firing order.
Engine Coolant Temperature Sensor (ECT Sensor)	Senses coolant temperature for functions such as engine protection, fan control and engine fueling.
Engine Oil Level (EOL Sensor)	Detects oil level at four quarts low. Used in the Maintenance Alert System.



DDEC V Codes (cont.)

Sensor	Function
Engine Oil Pressure Sensor (EOP Sensor)	Senses gallery oil pressure for functions such as engine protection.
Engine Oil Temperature Sensor (EOT Sensor)	Senses oil temperature for functions such as reducing variation in fuel injection and fan control.
Fuel Restriction Sensor	Detects fuel restriction for replacement of fuel filter. Used in the Maintenance Alert System.
Intake Air Temperature Sensor (IAT Sensor)	Senses air temperature for functions such as fan control and engine fueling.
Intake Manifold Pressure Sensor (IMP Sensor)	Senses turbo boost for functions such as smoke control and engine protection.

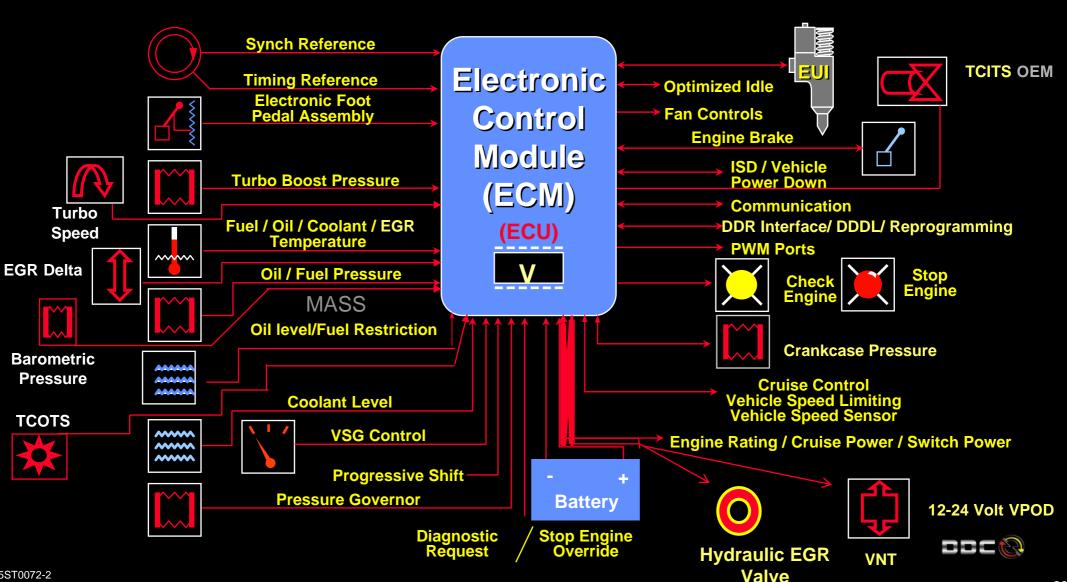


DDEC V Codes (cont.)

Sensor	Function
Supply Fuel Temperature Sensor (SFT Sensor)	Senses fuel temperature for functions such as engine fueling.
Turbo Compressor Temperature Out Sensor	Senses turbo out air temperature.
Turbo Speed Sensor (TSS)	Senses turbo speed for over-speed conditions.



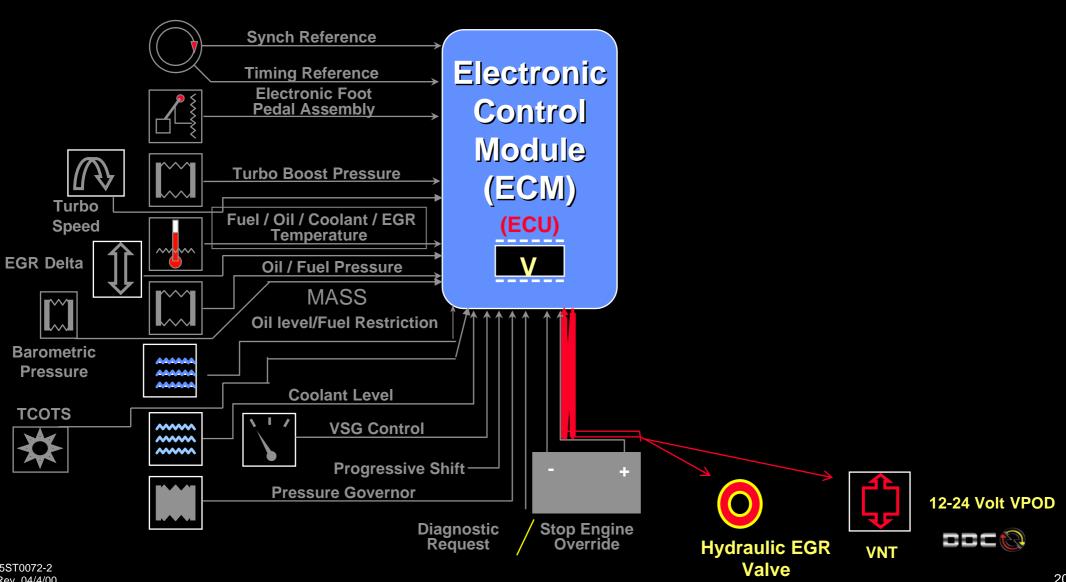
Schematic Diagram DDEC V



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Schematic Diagram DDEC V



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DDEC V Hydraulic EGR Valve

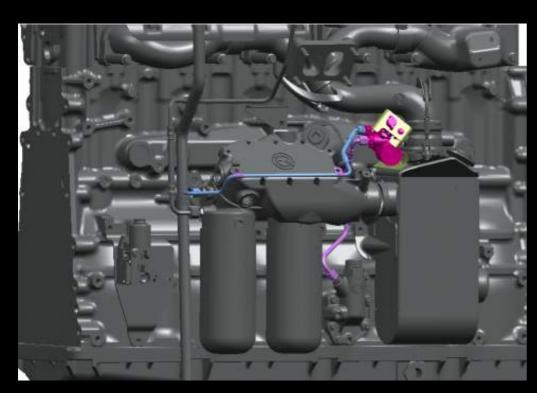
- Current Controlled from DDEC
- Actual Current Displayed in DDDL Using Mill volts
- Increasing Current Allows More Oil Flow to Hydraulically Open EGR Valve

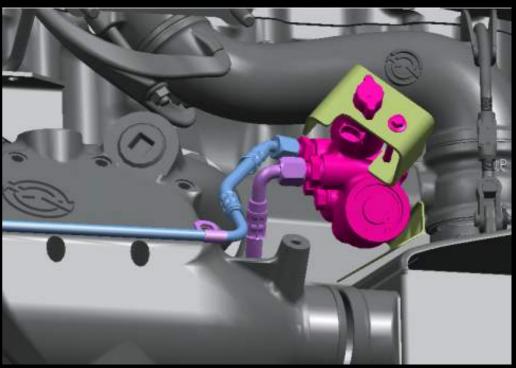


EGR Valve & Actuator

December 2004

Hydraulic Actuator & Control Valve

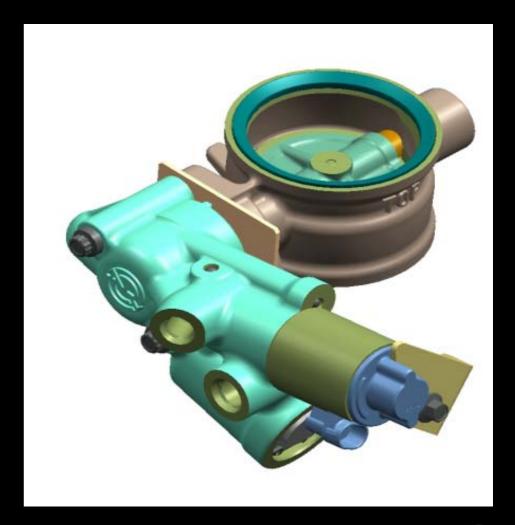






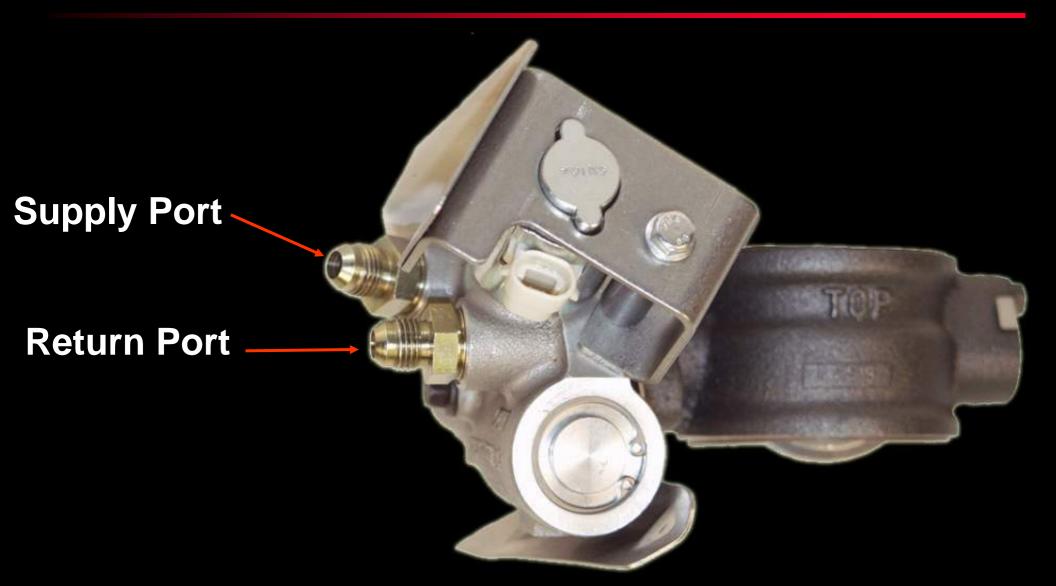
Series 60 '04 EGR

- New EGR Valve Design
- Electronically Controlled Hydraulic Valve Actuation
 - Utilizes Engine Oil to "Power" the Valve With Supply Line from the Oil Cooler Adapter
 - Direct DDEC Input
 - Reduced Linkage "Parts"
- Replaces Pneumatic
 Actuator, Air Lines and
 EGR VPOD





EGR Valve Assy.





Series 60 2004 DDEC V Reprogramming Station



Factory/Distributor Tools DDEC V

- Distributor Reprogramming System
 - V3.61 Released to key distributors on Aug 24
 - Supports engineering test calibrations
 - » Supports most customer features, not fully functional
- Production release of DRS on Dec 15



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Distributor Reprogramming DDEC V

DDEC V Electronic Tools

DDEC V Hardware Components for Programming Station (DRS)

DDEC V Programming Software Supporting Test Vehicles

Production Version Scheduled for Release 12/1/03

New High Speed Kit Features
J-1939 Connection

Distributor Reprogramming Kit

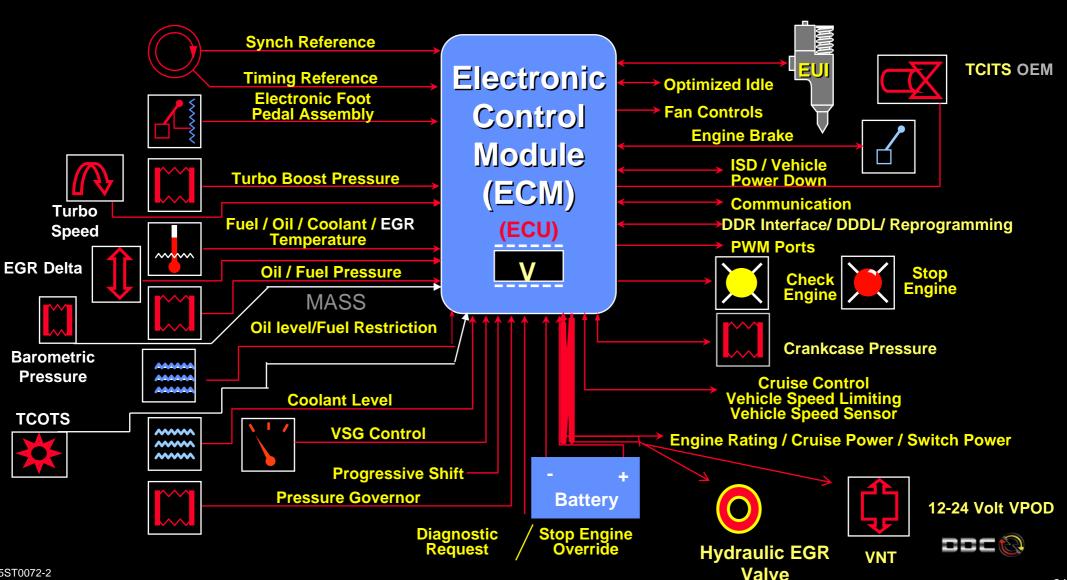








Schematic Diagram DDEC V



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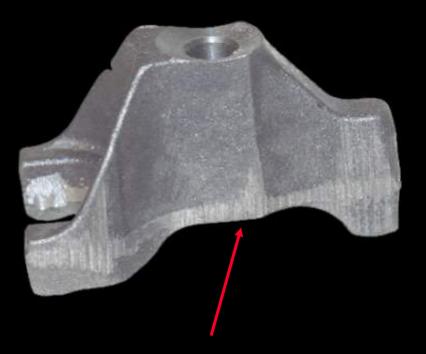
Bosch N-3 Fuel Injector





Bosch N3

Removal Force Applied to this Surface Only!



Insert pry bar

Copper Gasket



Bosch N3

Electronic Fuel Injector

- Internal Solenoid
- Reduced Internal Fuel Volume
- Utilize Electrical Connector Instead of Ring Terminals
- Designed to Accept SS Injector Sleeve
- Benefits
 - Improved Reliability Due to Higher Design Factor of Safety (1.6)
 - » Less Susceptible to Tip and Body Cracks
 - Crisper Injection Event (Efficiency)





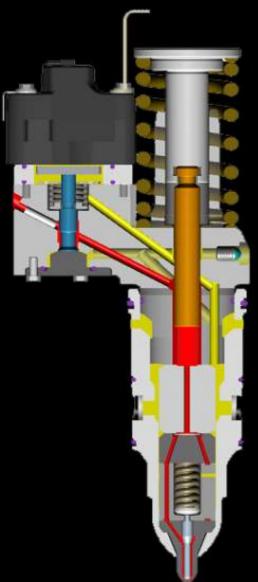
Bosch N-3 Injector

- Improved Response Times .7-.9ms
- Continue to Utilize High Injection Pressure for Optimization of Emissions and Efficiency Tradeoffs
 - 2200 bar Peak Injection Pressure





N3 Advantages over S60 N2

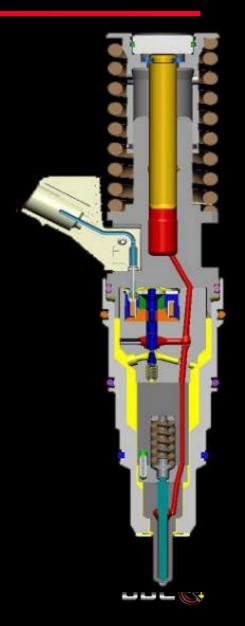


Reliability
• 40% Improved Strength
• Reduced External Leakage
Potential
• Improved Nut Design

Performance

 Reduced Trapped Volume
 Faster Response Time
 Improved End of Injection Behavior
 Reduced Weight (~15 lb. per

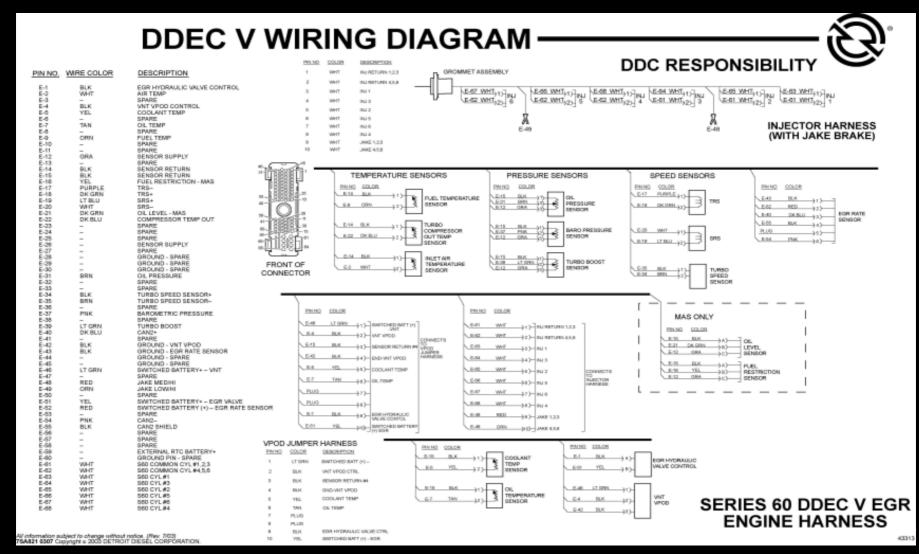
engine)



DDEC V Sensor Wiring



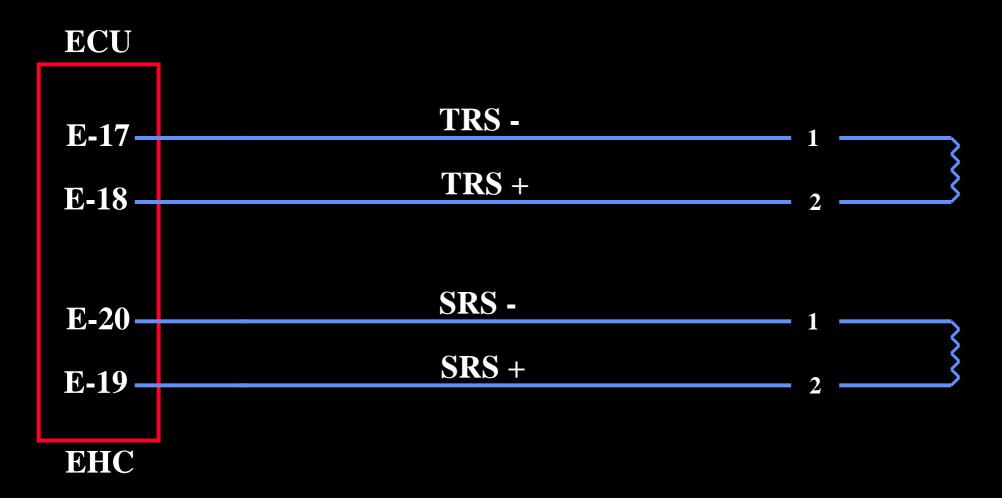
DDEC V ESH Schematic





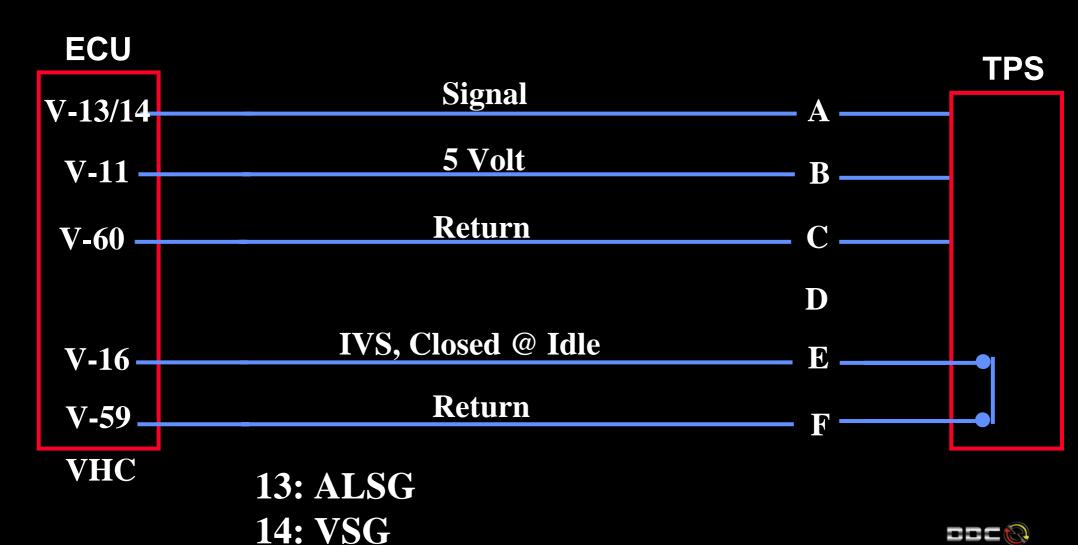
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DDEC V TRS/SRS Sensor



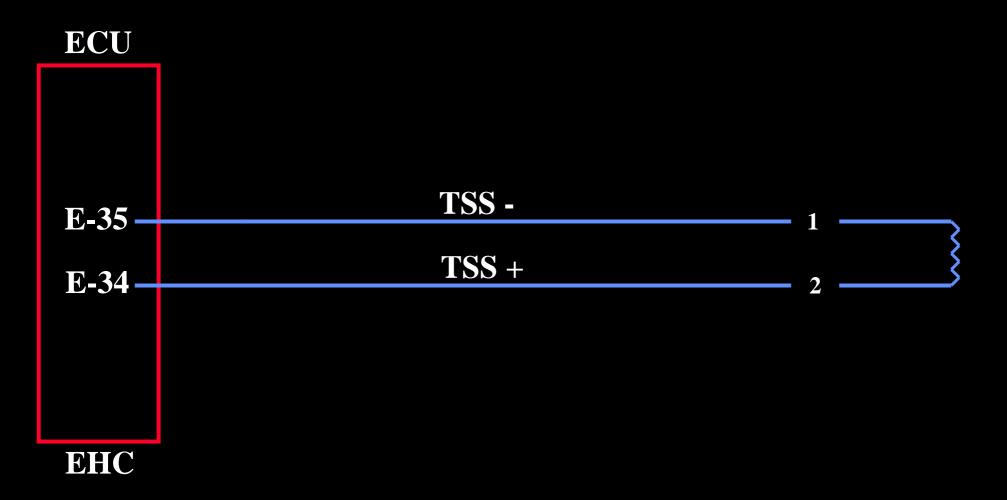


DDEC V On-Highway Governors



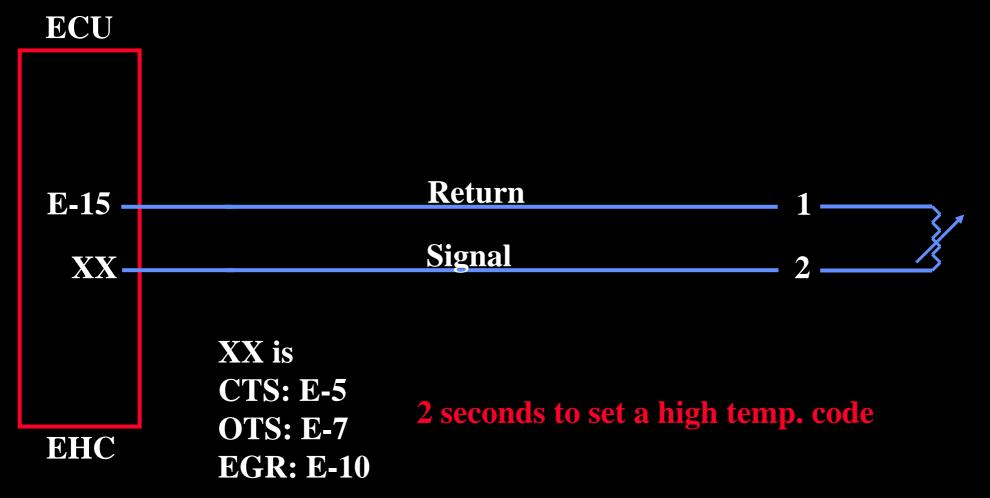
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DDEC V Turbo Speed Sensor



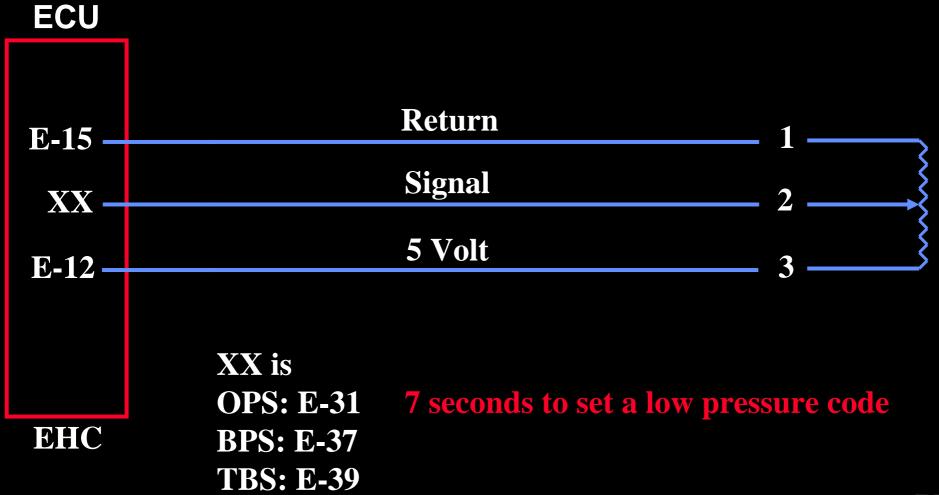


DDEC V Temperature Sensor

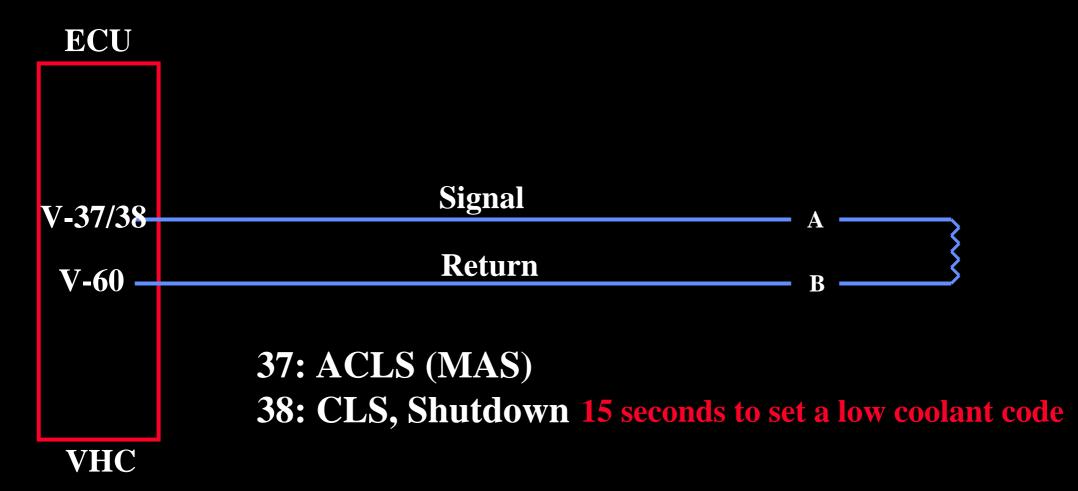




DDEC V Three Wire Engine Sensors



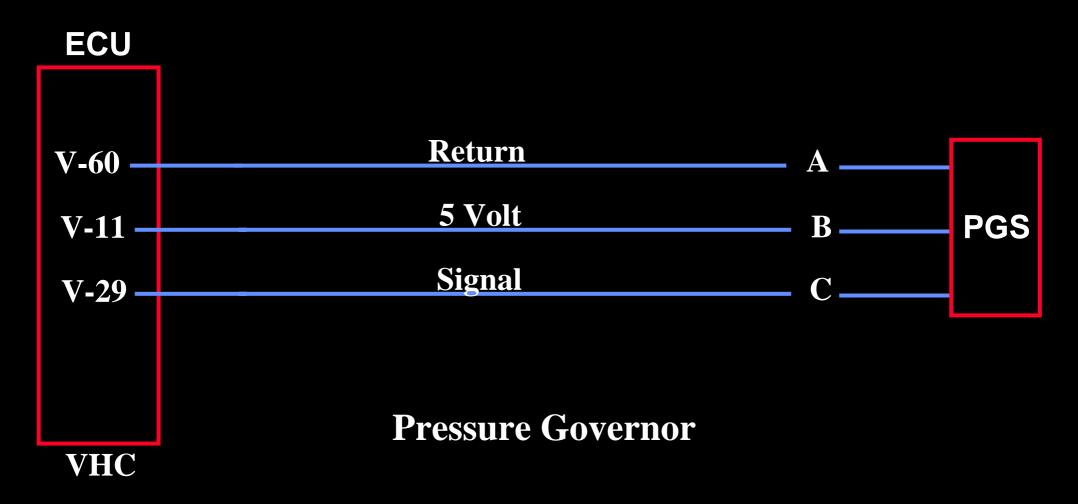
DDEC V Coolant Level Sensors





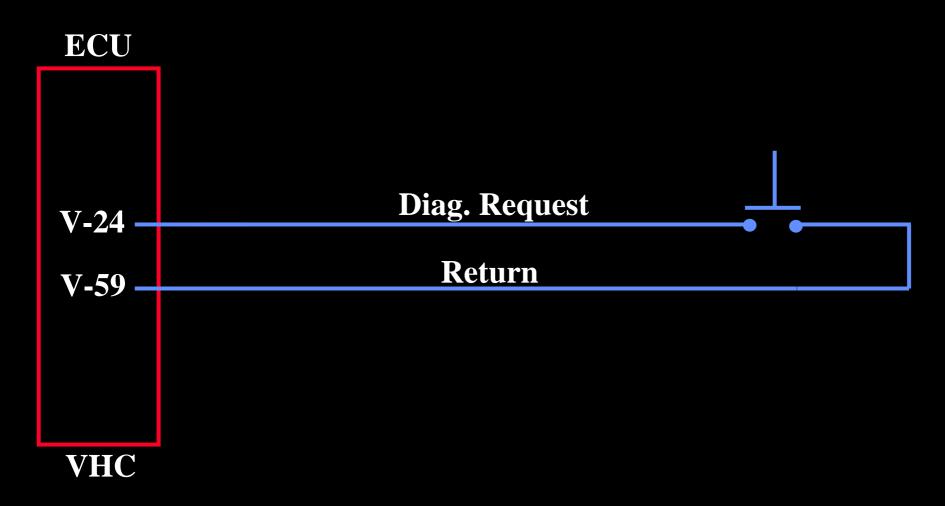
25ST0072-2 Rev. 04/4/00

DDEC V Three Wire Vehicle Sensor



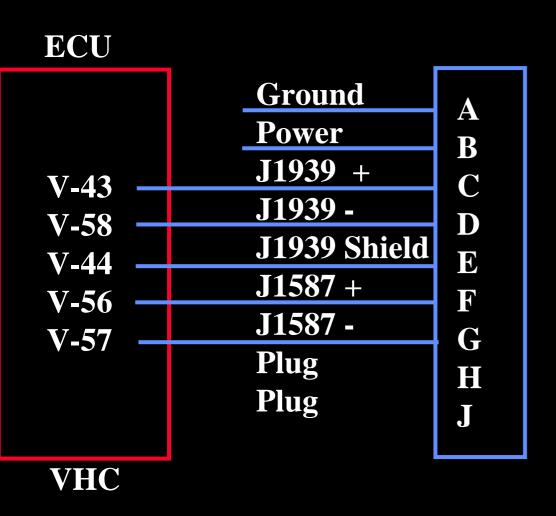


Diagnostic Test Mode/Stop Engine Override DDEC V Switch - DTM/SEO





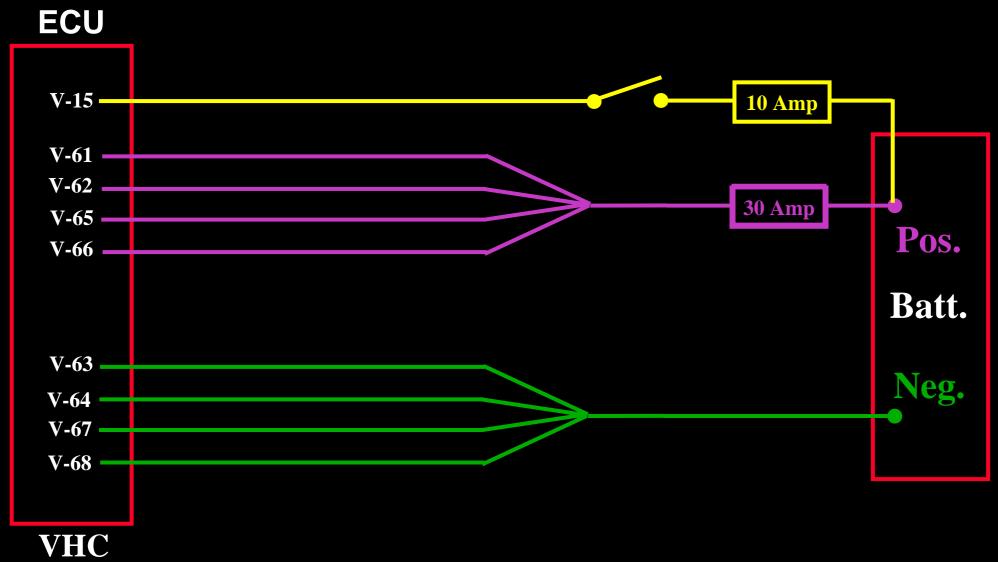
DDEC V Diagnostic Connector





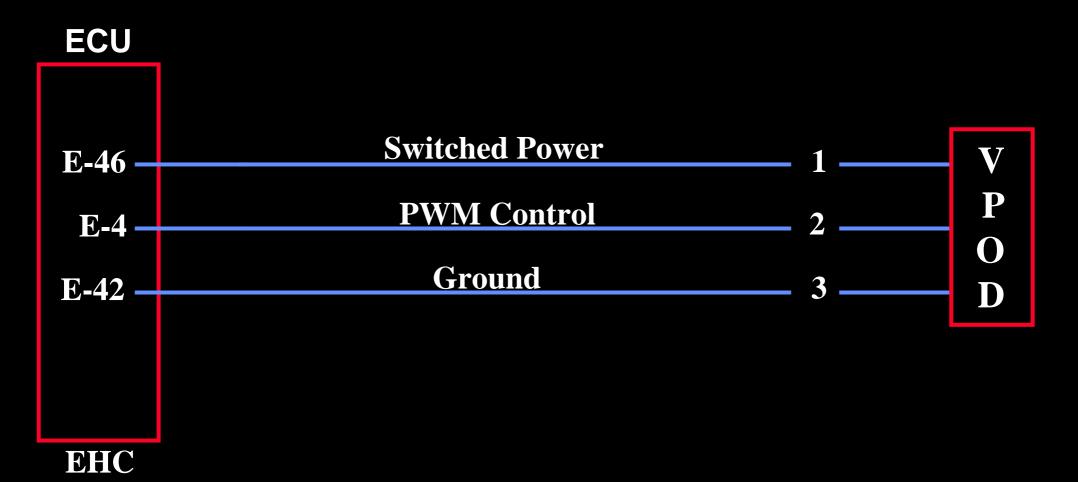
J 1587 & 1939

DDEC V Power, Ground, and Ignition





DDEC V VNT VPOD

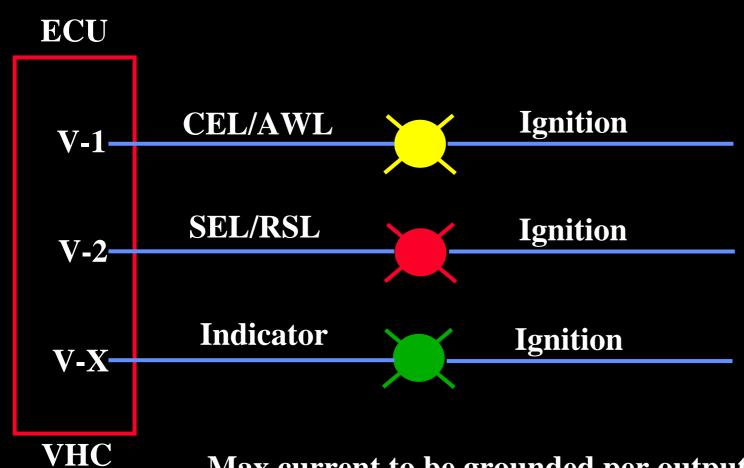




DDEC V Cruise Control

ECU Input, Cruise On/Off **V-9** Input, Set/Coast V-47Input, Resume/Accel **V-8** Input, Clutch Released V-10 Input, Service Brake Released **V-3 Sensor Return** V-59 Low Output, Cruise Light **Ignition** V-XX VSS + V-17VSS -V-18 VHC

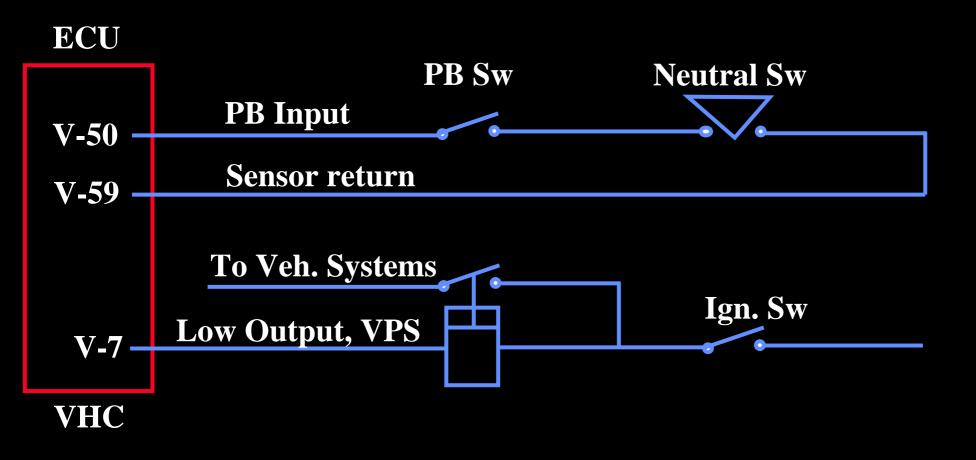
DDEC V Warning Lights



Max current to be grounded per output 2.0 A. Max total current for all 10 low-side D.O.'s is 10.0 A.

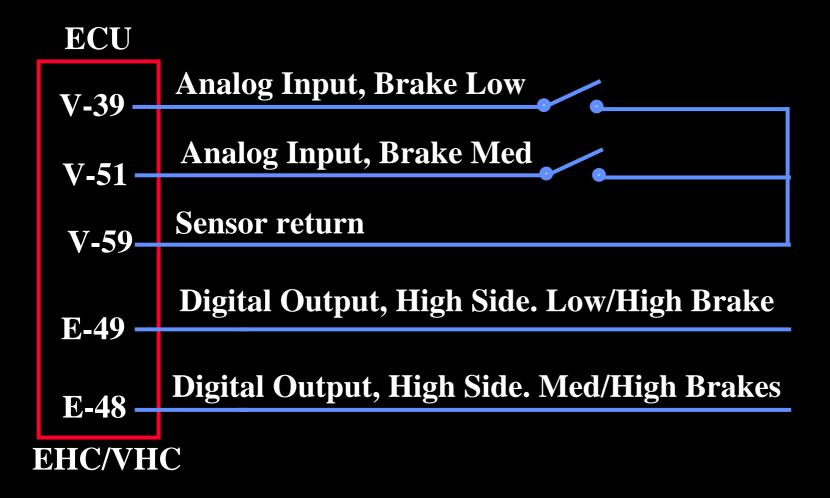


DDEC V ISD and Vehicle Power Shutdown





DDEC V Jakes



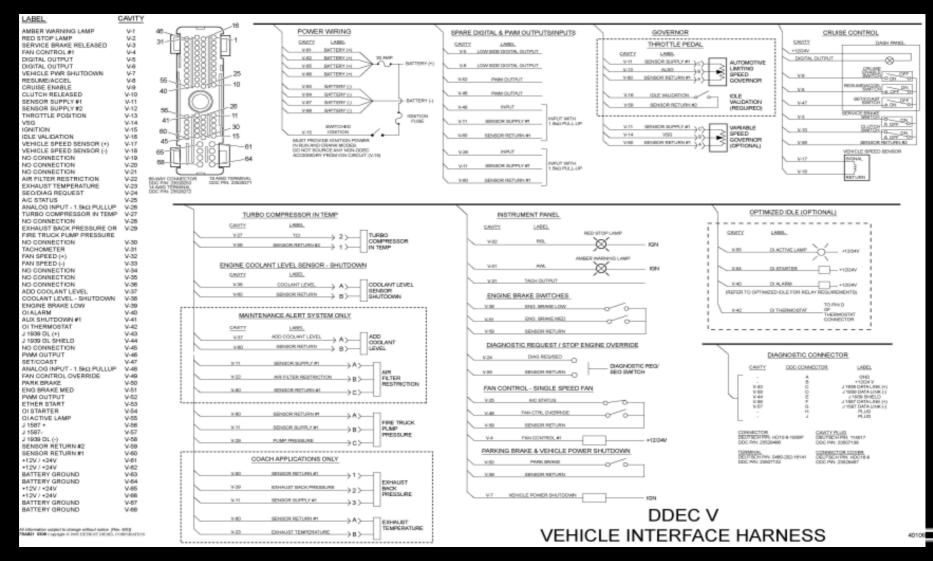


DDEC V Series 60 Injector Wiring



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DDEC V VIH Schematic



DDEC V Service Tools



Service Tools



DDEC V Test ECM

Test Sensors







DDEC V Harness Repair Kit



Summary of Major Benefits

- Improved Component Reliability
 - EGR Cooler
 - Injector
 - Overhead
 - EGR Valve
- Reduced Ring/Liner Wear and Oil Soot Loading
- Eliminated Compressor Surge at Altitude
- Enhanced Technology With DDEC V
- Reduced Engine Weight
- Potential for Fuel Economy Improvements From 2003 Depending on Current Driveline Gearing





We Define Performance

