SECTION 412-00: Climate Control System - General Information DIAGNOSIS AND TESTING

2003 Crown Victoria/Grand Marquis/Marauder Workshop Manual Procedure revision date: 06/22/2005

Climate Control System Printable View (916 KB)

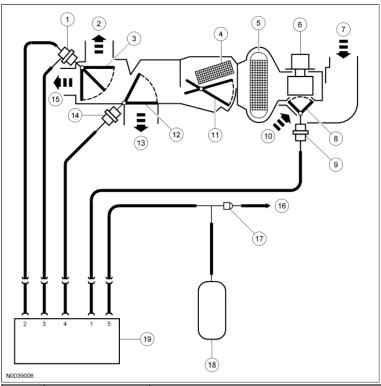
Refer to Wiring Diagrams Cell 55, Electronic Automatic Temperature Control (EATC) for schematic and connector information.

Refer to Wiring Diagrams Cell $\underline{54}$, Air Conditioner/Heater for schematic and connector information.

Special Tool(s)

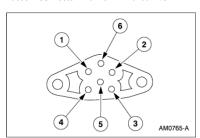
| Special Tool(s) | |
|--|---|
| | Connector, Refrigerant Pressure Line 412-093 (T94P-19623-E) |
| ST1501-A | |
| 90000000000000000000000000000000000000 | Set, A/C Fittings 412-DS028 (014-00333, D93L-19703-B) or equivalent |
| ST1252-A | |
| AGO | Vacuum Pump Kit 416-D002 (D95L-7559-A) or equivalent |
| ST1176-A | |
| ST2332-A | Worldwide Diagnostic System (WDS) 418-F224, New Generation STAR (NGS) Tester 418-F052, or equivalent diagnostic tool |
| | Pressure Test Kit |
| ST1474-A | 014-R1072 or equivalent |
| ST1137-A | 73III Automotive Meter 105-R0057 or equivalent |
| ST1928-A | R-134a Manifold Gauge Set 176-R032A or equivalent |
| ST2351-A | Refrigerant Leak Detector 216-00001 or equivalent |

Vacuum Schematic—Manual A/C



| Item | Part Number | Description |
|------|-------------|---|
| 1 | 18A318 | Vacuum control motor—floor/defrost door |
| 2 | _ | Defrost air flow |
| 3 | 18A478 | Floor/defrost door |
| 4 | 18476 | Heater core |
| 5 | 19860 | Evaporator core |
| 6 | 19805 | Blower motor |
| 7 | <u> </u> | Outside air inlet |
| 8 | 19A813 | Air inlet door |
| 9 | 18A318 | Vacuum control motor—air inlet door |
| 10 | _ | Recirculated air inlet |
| 11 | 18B545 | Temperature blend door |
| 12 | 18A559 | Panel door |
| 13 | <u> </u> | Panel air flow |
| 14 | 18A318 | Vacuum control motor—panel door |
| 15 | <u> </u> | Floor air flow |
| 16 | _ | Vacuum from the engine intake manifold |
| 17 | 19A563 | A/C vacuum check valve |
| 18 | 19A566 | Vacuum reservoir tank and bracket |
| 19 | 19B888 | Function selector switch |

Vacuum Connector End View — Manual A/C



| Port | Hose Color | Function |
|------|------------|--------------------|
| 1 | White | Air inlet door |
| 2 | Red | Floor door |
| 3 | Yellow | Floor/Defrost door |
| | | |

| 4 | Blue | Panel door |
|---|-------|---------------|
| 5 | Black | Vacuum source |
| 6 | _ | Not used |

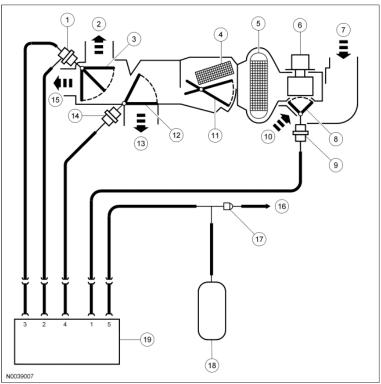
VACUUM APPLICATION CHART—MANUAL A/C

| | | | Function Selector Switch Position | | | | | | |
|-------------|--------|----------------|-----------------------------------|----------|------|-----|-------|-----|-----|
| Switch Port | Color | Function | MAX A/C | NORM A/C | VENT | OFF | FLOOR | МІХ | DEF |
| 1 | White | Recirc/ fresh | ٧ | NV | NV | ٧ | NV | NV | NV |
| 2 | Red | Full floor | ٧ | ٧ | ٧ | ٧ | ٧ | NV | NV |
| 3 | Yellow | Floor/ defrost | ٧ | ٧ | V | ٧ | V | ٧ | NV |
| 4 | Blue | Panel | ٧ | ٧ | ٧ | NV | NV | NV | NV |
| 5 | Black | Vacuum source | ٧ | ٧ | ٧ | ٧ | ٧ | V | ٧ |

V = Vacuum

NV= No Vacuum

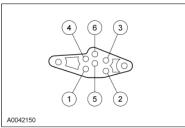
Vacuum Schematic—Electronic Automatic Temperature Control



| Item | Part Number | Description | | |
|------|-------------|---|--|--|
| 1 | 18A318 | Vacuum control motor—floor/defrost door | | |
| 2 | _ | Defrost air flow | | |
| 3 | 18A478 | Floor/defrost door | | |
| 4 | 18476 | Heater core | | |
| 5 | 19860 | Evaporator core | | |
| 6 | 19805 | Blower motor | | |
| 7 | _ | Outside air inlet | | |
| 8 | 19A813 | Air inlet door | | |
| 9 | 18A318 | Vacuum control motor—air inlet door | | |
| 10 | _ | Recirculated air inlet | | |
| 11 | 18B545 | Temperature blend door | | |
| 12 | 18A559 | Panel door | | |
| 13 | _ | Panel air flow | | |
| 14 | 18A318 | Vacuum control motor—panel door | | |
| 15 | _ | Floor air flow | | |
| 16 | _ | Vacuum from the engine intake manifold | | |
| 17 | 19A563 | A/C vacuum check valve | | |

| 18 | 19A566 | Vacuum reservoir tank and bracket |
|----|--------|-----------------------------------|
| 19 | 19980 | EATC control |

Vacuum Connector End View—Electronic Automatic Temperature Control



| Item | Part Number | Description | | |
|------|-------------|--------------------|--|--|
| 1 | White | Air inlet door | | |
| 2 | Yellow | Floor/defrost door | | |
| 3 | Red | Floor door | | |
| 4 | Blue | Panel door | | |
| 5 | Black | Source vacuum | | |
| 6 | _ | Not used | | |

VACUUM APPLICATIONS CHART—ELECTRONIC AUTOMATIC TEMPERATURE CONTROL

| | | | Manual Override Selector Buttons | | | ttons | | | |
|-------------|---------------------------|------------------------|----------------------------------|---------|----------|-------|-------|------------|-----|
| Switch Port | Vacuum Harness Hose Color | Func- tion | OFF | MAX A/C | NORM A/C | VENT | FLOOR | FLOOR/ DEF | DEF |
| 1 | White | Air inlet | ٧ | ٧ | NV | NV | NV | NV | NV |
| 2 | Yellow | Floor/ panel (partial) | ٧ | ٧ | V | ٧ | ٧ | V | NV |
| 3 | Red | Full floor | ٧ | ٧ | V | ٧ | V | NV | NV |
| 4 | Blue | Panel | NV | ٧ | V | ٧ | NV | NV | NV |
| 5 | Black | Source | V | V | V | ٧ | V | V | V |

V = Vacuum

NV = No Vacuum

Inspection and Verification

- 1. Verify the customers concern by operating the climate control system to duplicate the condition.
- 2. Visually inspect for obvious signs of mechanical or electrical damage.

Visual Inspection Chart

| Mechanical | Electrical |
|--|---|
| Loose, missing or damaged A/C compressor drive belt. Loose or disconnected A/C clutch. Loose, misrouted or damaged vacuum lines. Broken or leaking vacuum control motor. ^a Broken or leaking refriger | Open fuses. Blower motor inoperative. AC compressor inoperative. Circuitry open/shorted. Disconnected, loose fitting, or incorrectly installed electrical connectors and pins. Cooling fan inoperative. |

A leak in the vacuum control circuit may occur during acceleration (slow leak), may exist at all times (large leak) and may exist only when specific functions are selected (indicating a leak in that portion of the circuit). The vacuum hoses used in the passenger compartment control circuit are constructed from PVC plastic material. The vacuum hoses used in the engine compartment are constructed of Hytrel®. Because of the materials used, never pinch the vacuum hoses off during diagnosis to locate a leak. A wood golf tee can be used as a plug when it is necessary to plug one end of the vacuum hose for leak test purposes.

- 3. As pinpoint tests are being carried out, be sure to inspect for any disconnected, loose fitting, or incorrectly installed component, module and in-line electrical connectors and pins.
- 4. If an obvious cause for an observed or reported concern is found, correct the cause (if possible) before proceeding to the next step.
- 5. If the cause is not visually evident, connect the diagnostic tool to the data link connector (DLC) and select the vehicle to be tested from the diagnostic tool menu. If the diagnostic tool does not communicate with the vehicle:
 - check that the program card is correctly installed.
 - check the connections to the vehicle.
 - check the ignition switch position.
- 6. If the diagnostic tool still does not communicate with the vehicle, refer to the diagnostic tool operating manual.
- 7. Carry out the DATA LINK DIAGNOSTICS test. If the diagnostic tool responds with:
 - CKT 914 or CKT 915 = ALL ECUS NO RESP/NOT EQUIP, refer to Section 418-00.
 - SYSTEM PASSED, retrieve and record continuous diagnostic trouble codes (DTCs), erase the continuous DTCs, and carry out the self-test diagnostics for the EATC module.
 - If the electronic automatic temperature control module cannot be accessed by the diagnostic tool, GO to Pinpoint Test E.
- 8. If the DTCs retrieved are related to the concern, go to the Powertrain Control Module Diagnostic Trouble Code (DTC) Index or the Electronic Automatic Temperature Control (EATC)

Module Diagnostic Trouble Code (DTC) Index.

9. If no DTCs related to the concern are retrieved, GO to Symptom Chart.

Electronic Automatic Temperature Control Module Self-Test

- The EATC module self-test will not detect concerns associated with data link messages like engine coolant temperature or vehicle speed signals. A diagnostic tool must be used to retrieve these concerns.
- The EATC module self-test will detect concerns in the system control functions and will display hard diagnostic trouble codes (DTCs) in addition to intermittent diagnostic trouble codes for concerns that occur during system operation. The vehicle interior temperature should be between 4°-32°C (40-90°F) when carrying out the self-test. If the temperatures are not within the specified ranges, false in-car temperature sensor DTCs will be displayed.
- The self-test can be initiated at any time. Normal operation of the system stops when the self-test is activated.
- To enter the self-test, press the OFF and FLOOR buttons simultaneously and then press the AUTOMATIC button within two seconds. The display will show a pulse tracer going around the center of the display window. The test may run as long as 30 seconds. Record all DTCs displayed.
- If any DTCs appear during the self-test, follow the diagnostics procedure given under ACTION for each DTC given.
- If a condition exists but no DTCs appear during the self-test, GO to Symptom Chart Condition: The EATC System Is Inoperative, Intermittent or Improper Operation.
- To exit self-test and retain all intermittent DTCs, push the blue (cooler) button. The control will exit self-test, retain all intermittent diagnostic trouble codes and then turn OFF (display blank).
- To exit the self-test and clear all DTCs, press the DEFROST button. The vacuum fluorescent display window will show 888 and all function symbols for one second. Then, the EATC control assembly will turn OFF (display blank) and all DTCs will be cleared.
- Always exit the self-test before powering the system down (system turned OFF).
- Intermittent DTCs will be deleted after 80 ignition switch ON cycles after the intermittent condition occurs.

Powertrain Control Module (PCM) Diagnostic Trouble Code (DTC) Index

| DTC | Description | Action |
|-------|--|---|
| P1460 | WOT A/C cutout internal driver malfunction | REFER to the Powertrain Control/Emissions Diagnosis (PC/ED) manual. |
| P1469 | Low A/C cycling period | REFER to thePowertrain Control/Emissions Diagnosis (PC/ED) manual. |
| P1474 | Low speed fan internal driver failure | REFER to thePowertrain Control/Emissions Diagnosis (PC/ED) manual. |
| P1479 | High speed fan internal driver failure | REFER to thePowertrain Control/Emissions Diagnosis (PC/ED) manual. |
| P1464 | A/C demand out of self-test range | REFER to thePowertrain Control/Emissions Diagnosis (PC/ED) manual. |

ELECTRONIC AUTOMATIC TEMPERATURE CONTROL (EATC) MODULE DIAGNOSTIC TROUBLE CODE (DTC) INDEX

| DTC | EATC (Hard) Self- Test Faults | EATC (Intermittent) Run-Time Faults | Description | Action to Take |
|-------|-------------------------------------|--|---|--|
| B1249 | 024 | 025 | Blend door short or failure | GO to Pinpoint Test A. |
| B1251 | 031 | N/A | In-car temperature sensor open circuit | GO to Pinpoint Test B. |
| B1253 | 030 | N/A | In-car temperature sensor short to ground | GO to Pinpoint Test B. |
| B1255 | 041 | 043 | Ambient temperature sensor open circuit | GO to Pinpoint Test C. |
| B1257 | 040 | 042 | Ambient temperature sensor short to ground | GO to Pinpoint Test C. |
| B1260 | 053 | 051 | A/C solar radiation sensor open circuit | GO to Pinpoint Test D. |
| B1261 | 050 | 052 | Solar radiation sensor circuit short to ground | GO to Pinpoint Test D. |
| U1073 | N/A | N/A | SCP invalid or missing data for engine coolant | If DTCs are present in the instrument cluster, diagnose those codes first. Clear the DTCs. If the EATC DTC returns, INSTALL a new EATC module. Refer to Section 412-01. TEST the system for normal operation. If no DTCs are present in the instrument cluster, clear the DTCs. If the EATC DTC returns, INSTALL a new EATC module. Refer to Section 412-01. TEST the system for normal operation. |
| U1341 | N/A | N/A | SCP invalid or missing data for function read vehicle speed | If DTCs are present in the instrument cluster, diagnose those codes first. Clear the DTCs. If the EATC DTC returns, INSTALL a new EATC module. Refer to Section 412-01. TEST the system for normal operation. If no DTCs are present in the instrument cluster, clear the DTCs. If the EATC DTC returns, INSTALL a new EATC module. Refer to Section 412-01. TEST the system for normal operation. |

Symptom Chart

Symptom Chart

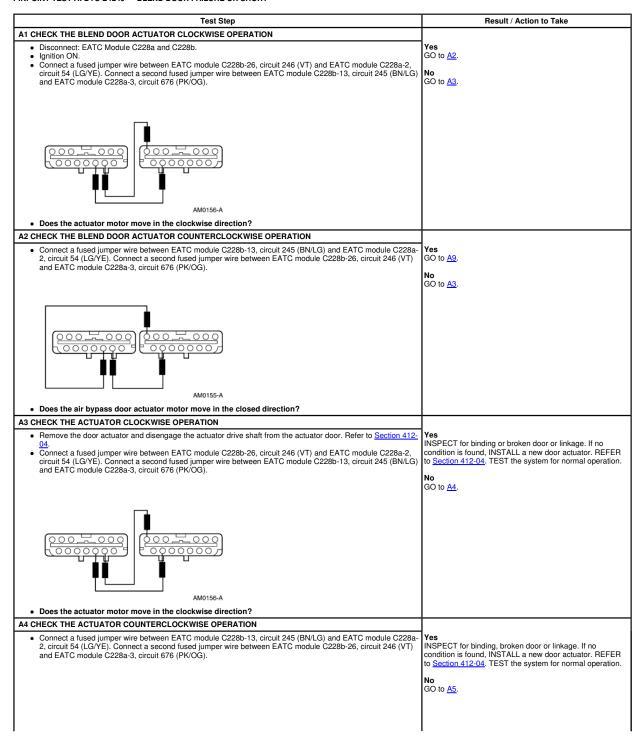
| Condition | Possible Sources | Action |
|---|---|------------------------|
| No communication with the electronic automatic temperature control (EATC) module (19980) | Circuitry short/open. EATC module communication network. | GO to Pinpoint Test E. |
| The EATC system is inoperative, intermittent or incorrect operation | Circuitry short/open. Input sensor(s)/erratic input signals. EATC module. Automatic temperature control sensor hose and elbow (19D888). | GO to Pinpoint Test F. |
| Incorrect/erratic direction of airflow from outlet — manual climate control | No vacuum to the A/C control (19980). Function selector switch (19888). Vacuum hose | GO to Pinpoint Test G. |

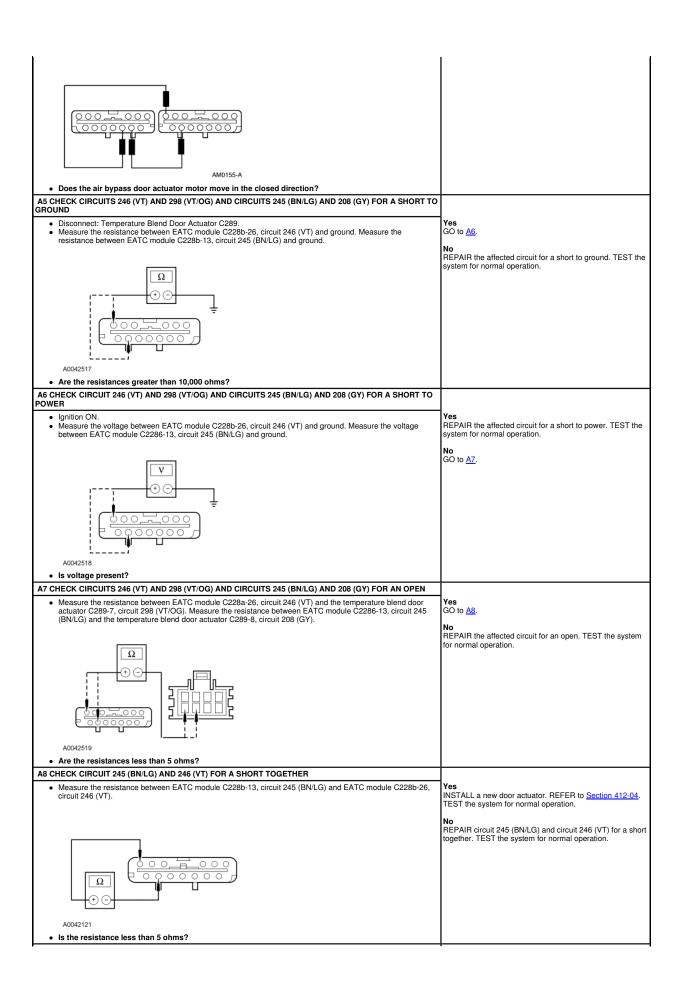
| 1 | | , |
|---|--|--|
| Incorrect/erratic direction of airflow from outlet — EATC | kinked/pinched. Airflow door binding/stuck. Vacuum control motor (18A318). A/C vacuum check valve (19A563). A/C vacuum reservoir tank and bracket (19A566). Vacuum actuator arm not connected to the door crank. No vacuum to the A/C control (19980). Function selector switch | GO to Pinpoint Test H. |
| | (19B88). Vacuum hose kinked/pinched. Airflow door binding/stuck. Vacuum control motor (18A318). A/C vacuum check valve (19A563). A/C vacuum reservoir tank and bracket (19A566). Vacuum actuator arm not connected to the door crank. | |
| Insufficient, erratic, or no heat EATC and manual climate control | Low engine coolant level. Engine overheating. Plugged or partially plugged heater core (18476). Temperature blend door binding/stuck. Temperature blend door actuator (19E616). | GO to Pinpoint Test I. |
| The air conditioning (A/C) is inoperative/does not operate correctly | Fuse(s). Circuitry short/open. A/C cycling switch (19E561). A/C system discharged/low charge. A/C pressure cutoff switch (19D594). EATC module. Function selector switch. | GO to Pinpoint Test J. |
| The air conditioning (A/C) is always on | Circuitry short/open. A/C cycling switch (19E561). EATC module. Function selector switch. | GO to Pinpoint Test K. |
| Insufficient air conditioning (A/C) cooling | Low refrigerant level.Temperature blend door actuator. | CARRY OUT the refrigerant system tests. REFER to <u>Refrigerant System Tests</u> in this section. If OK, <u>GO to Pinpoint Test A</u> for vehicles equipped with EATC or if equipped with manual climate control, <u>GO to Pinpoint Test L</u>. |
| Temperature control is inoperative/does not operate correctly — manual climate control | Temperature blend door actuator control (19D816). Temperature blend door. Temperature blend door actuator motor (19E616). Circuitry open/shorted. | GO to Pinpoint Test L. |
| The blower motor is inoperative manual climate control | Circuitry open/shorted. A/C blower motor switch (19986). A/C blower motor resistor (19A706). A/C blower motor (19805). | GO to Pinpoint Test M. |
| The blower motor is inoperative EATC | Circuitry short/open. Blower motor relay (14N089). A/C blower motor (19805). A/C blower motor speed control (19E624). | GO to Pinpoint Test N. |
| The blower motor does not operate correctly — manual climate control | Circuitry short/open. A/C blower motor resistor (19A706). A/C blower motor switch (19986). | CARRY OUT the blower motor resistor component test in this section. If the blower motor resistor tests good, <u>GO to Pinpoint Test O</u>. |
| The blower motor does not operate correctly — EATC | Circuitry short/open. A/C blower motor speed control (19E624). EATC module (19980). | GO to Pinpoint Test P. |
| The steering wheel control switch is inoperative/does not operate correctly | Circuitry short/open. Steering wheel control switch. EATC module. | GO to Pinpoint Test Q. |
| The temperature set point does not repeat after turning the | Fuse(s).Circuitry short/open. | CHECK circuit 298 (VT/OG) for a short or open and repair as necessary. If okay, INSTALL a new EATC module. |

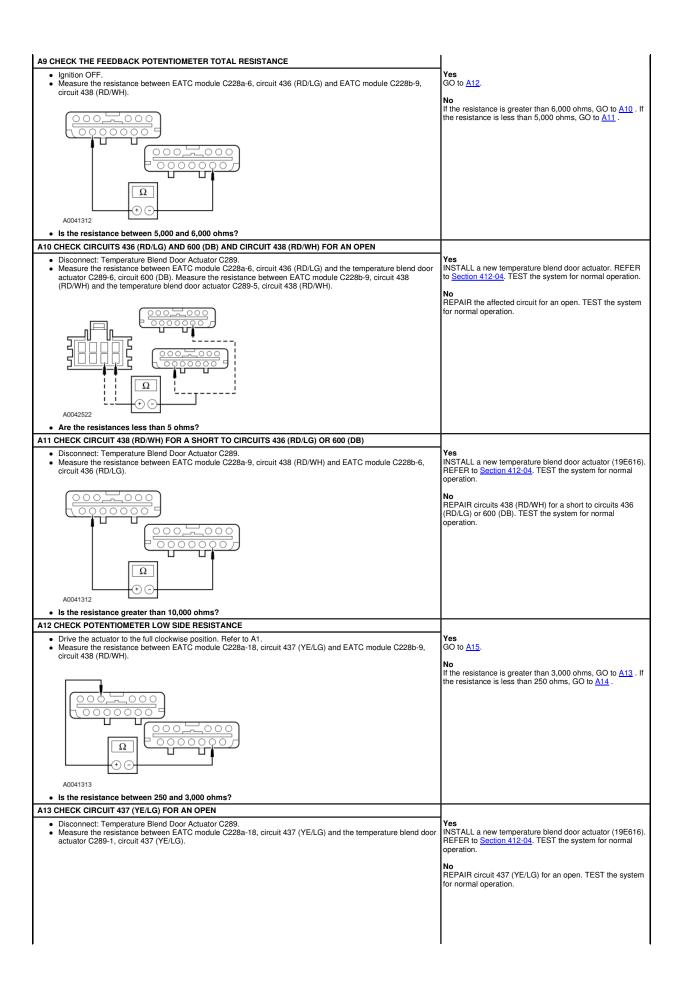
| ignition switch OFF — EATC | • EATC module (19980). | |
|---|------------------------|--|
| The temperature display will not switch between Celsius and Fahrenheit — EATC | EATC module. | PRESS the MAX A/C and DEFROST buttons simultaneously for at least 0.75 second. If the temperature display does not switch between Celsius and Fahrenheit, INSTALL a new EATC module. |
| Inaccurate external temperature display | EATC module. | REFER to Description and Operation — External Temperature Display. If the external temperature display is not operating as described and no DTC is present, CARRY OUT the ambient temperature sensor component test in this section. If the sensor tests OK, INSTALL a new EATC module. Refer to Section 412-01. TEST the system for normal operation. |

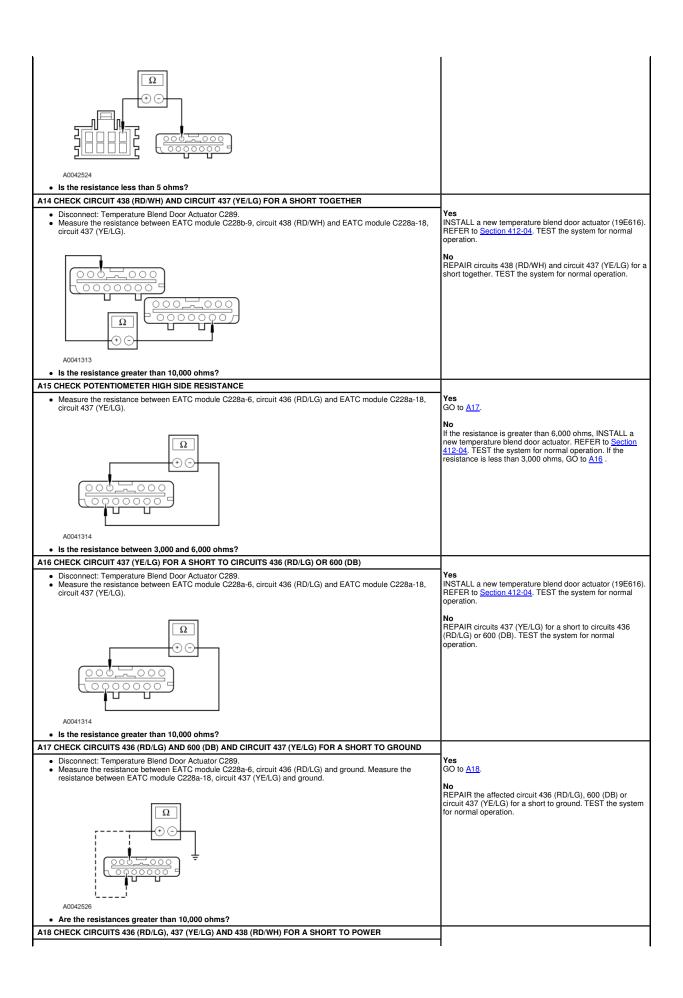
Pinpoint Tests

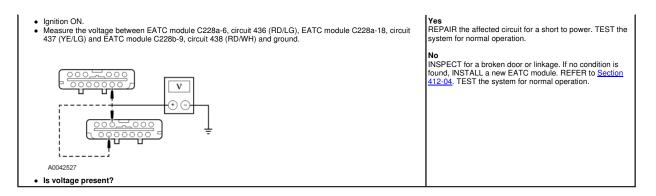
PINPOINT TEST A: DTC B1249 — BLEND DOOR FAILURE OR SHORT



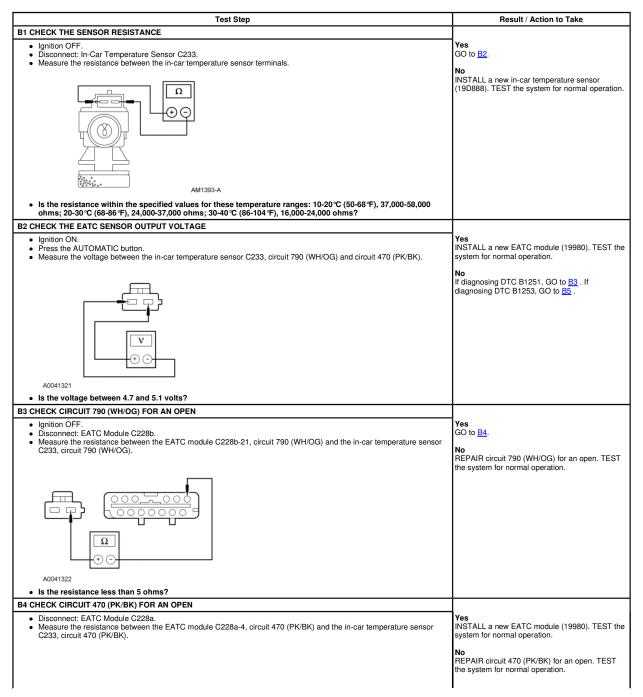


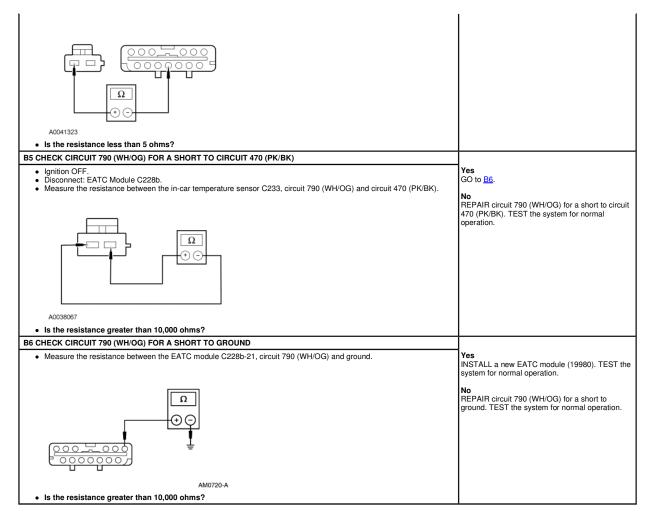




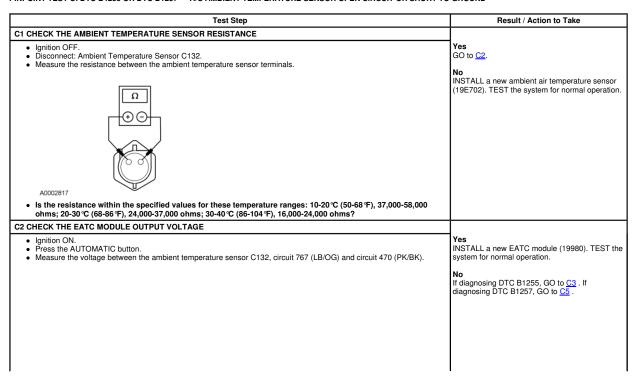


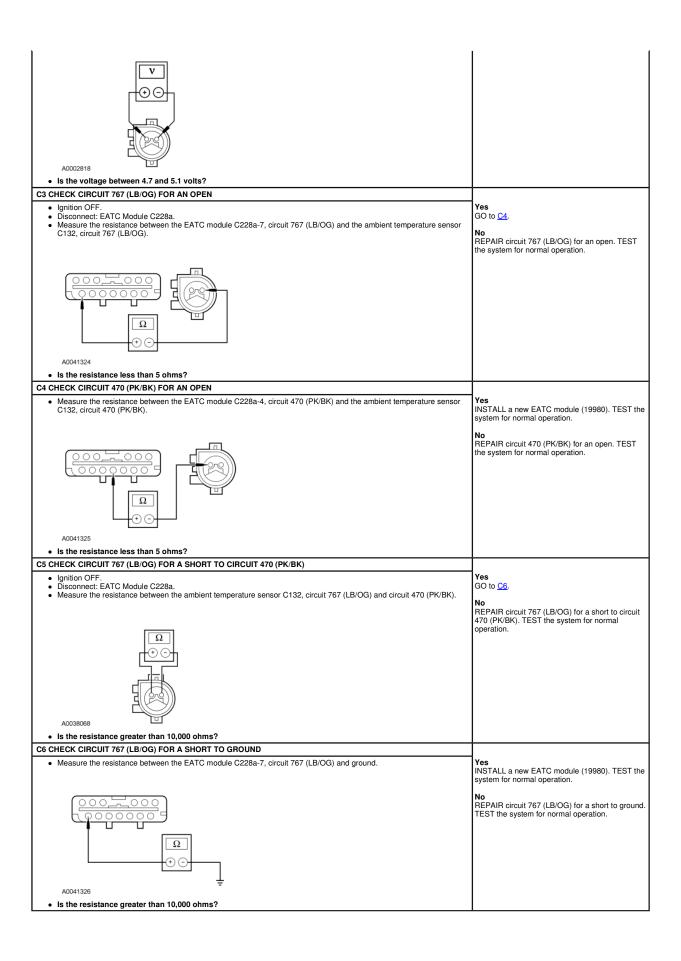
PINPOINT TEST B: DTC B1251 OR DTC B1253 — A/C IN-CAR TEMPERATURE SENSOR OPEN CIRCUIT OR SHORT TO GROUND



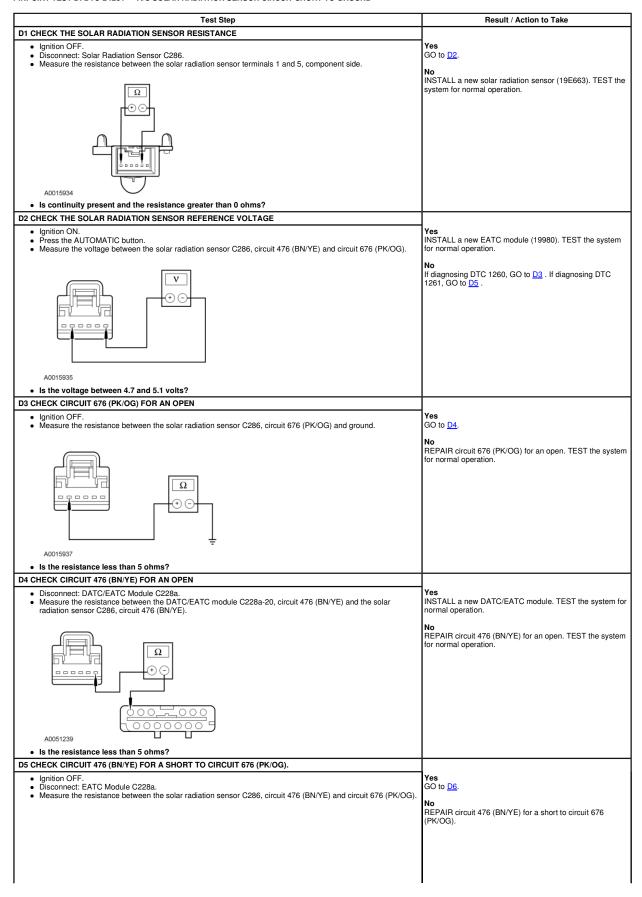


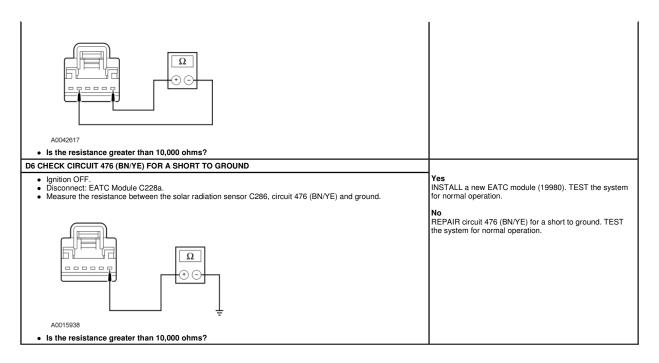
PINPOINT TEST C: DTC B1255 OR DTC B1257 — A/C AMBIENT TEMPERATURE SENSOR OPEN CIRCUIT OR SHORT TO GROUND



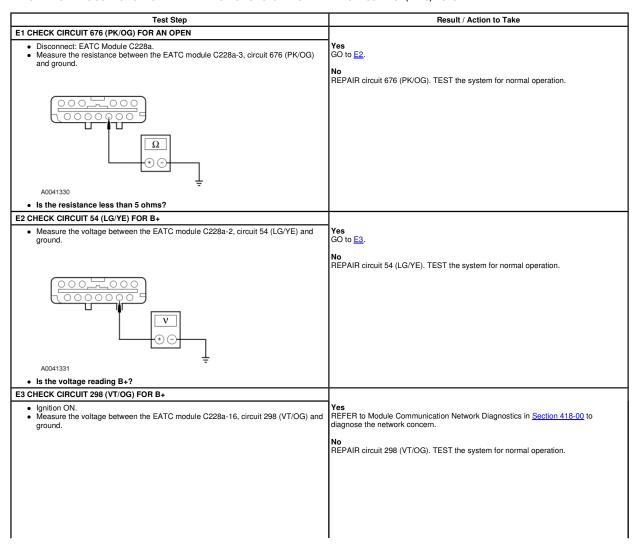


PINPOINT TEST D: DTC B1261 — A/C SOLAR RADIATION SENSOR CIRCUIT SHORT TO GROUND





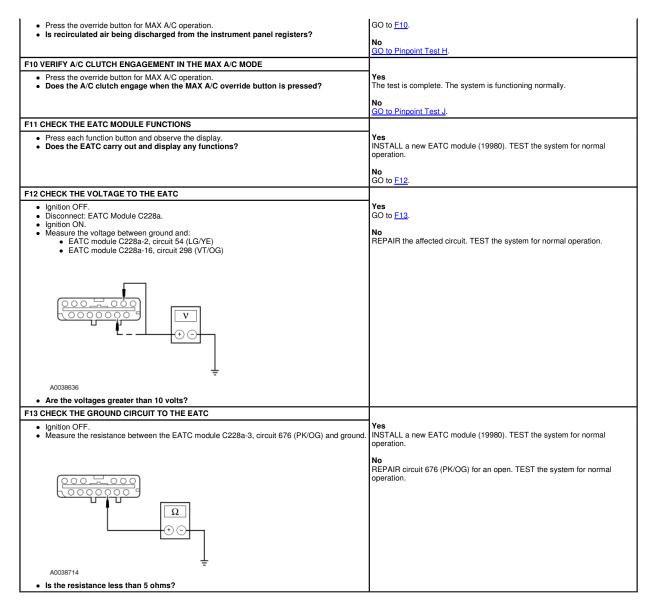
PINPOINT TEST E: NO COMMUNICATION WITH THE ELECTRONIC AUTOMATIC TEMPERATURE CONTROL (EATC) MODULE





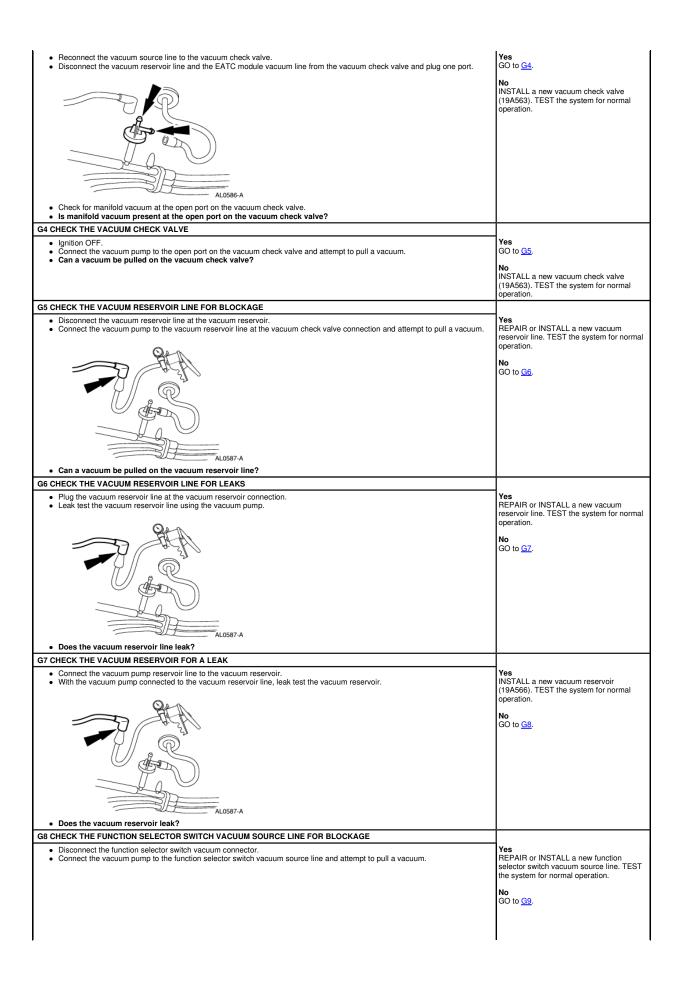
PINPOINT TEST F: THE EATC SYSTEM IS INOPERATIVE, INTERMITTENT OR INCORRECT OPERATION

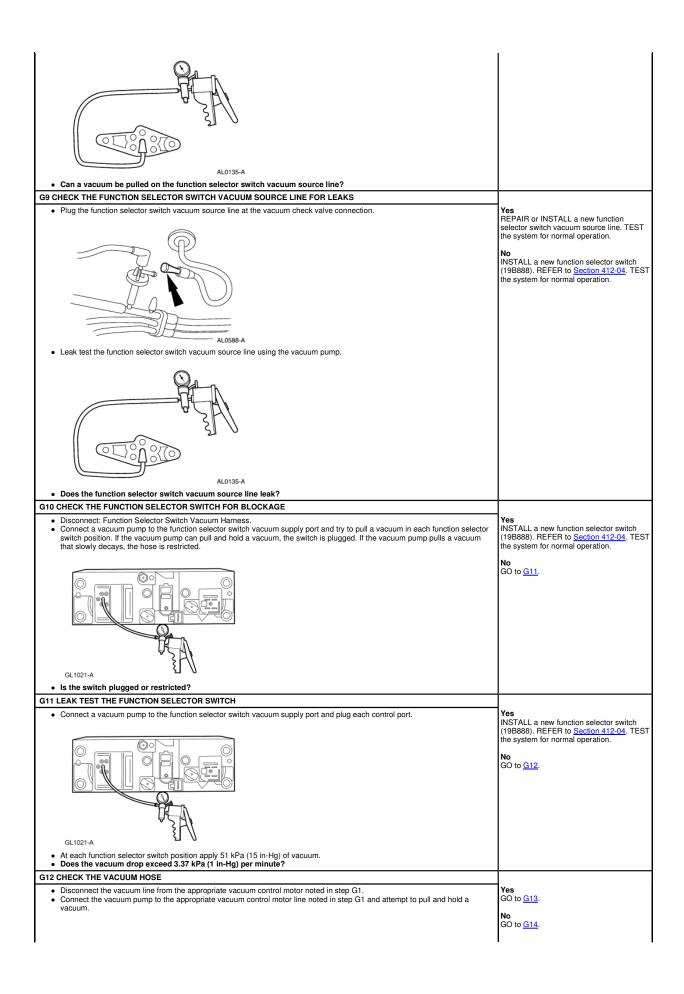
| Test Step | Result / Action to Take |
|--|---|
| F1 VERIFY AUTOMATIC OPERATION | |
| Ignition ON. With the engine running, press the AUTOMATIC button. | Yes GO to <u>F2</u> . |
| Does AUTO and the selected temperature appear in the display window? | No |
| | GO to <u>F11</u> . |
| F2 CARRY OUT THE EATC MODULE SELF-TEST | _ |
| Ignition ON. Carry out the EATC module self-test. Refer to the Electronic Automatic Temperature Control Module Self-Test in this section. Record the DTCs displayed, if any. | Yes REFER to the Electronic Automatic Temperature Control (EATC) Module Diagnostic Trouble Code (DTC) Index. CARRY OUT the necessary diagnosis and REPAIR as required. |
| I | No GO to <u>F3</u> . |
| CURECE TEMP AUTOMATIC WHAT (PRA-PLA) (PLOCE) (PLP-CEP) AUTOMATIC WAN ACC (VEHT) (PLA-PLA) (PLACEP) AUTOMATIC AUTOMA | |
| AL0101-A | |
| Were any DTCs displayed as a result of the EATC self-test? | |
| F3 CHECK THE VACUUM FLUORESCENT DISPLAY | -l |
| Exit self-test by pressing the DEFROST button. Observe the function symbols displayed on the vacuum fluorescent display. | Yes GO to <u>F4</u> . |
| Is the display correct and complete without any missing elements? | No |
| | INSTALL a new EATC module (19980). TEST the system for normal operation. |
| F4 CHECK THE BLOWER MANUAL OVERRIDE OPERATION | |
| Slowly rotate the blower motor speed override control from LO to HI. Does the blower motor speed increase smoothly from low speed to high speed? | Yes GO to <u>F5</u> . |
| | No |
| | If the blower motor is inoperative, GO to Pinpoint Test N. |
| | If the blower motor operates continuously in one speed, GO to Pinpoint Test P. |
| | If the blower motor is inoperative only in some speeds, GO to Pinpoint Test |
| F5 VERIFY THE DEFROST OVERRIDE OPERATION | |
| Press the override button for DEFROST operation. | Yes |
| Is outside air being discharged from the windshield defroster nozzle and the side window demisters? | GO to <u>F6</u> . |
| | No GO to Pinpoint Test H. |
| F6 VERIFY THE FLOOR OVERRIDE OPERATION | |
| Press the override button for FLOOR operation. Is outside air being discharged from the floor duct? | Yes GO to <u>F7</u> . |
| | No |
| F7 VERIFY THE VENT OVERRIDE OPERATION | GO to Pinpoint Test H. |
| Press the override button for VENT operation. | Yes |
| Is outside air being discharged from the instrument panel registers? | GO to <u>F8</u> . |
| | No GO to Pinpoint Test H. |
| F8 VERIFY THE A/C CLUTCH DOES NOT ENGAGE IN THE VENT MODE | |
| Press the override button for VENT operation. Does the A/C clutch engage when the VENT override button is pressed? | Yes REFER to the Powertrain Control/Emissions Diagnosis (PC/ED) manual. |
| | No GO to Fg. |
| F9 VERIFY THE MAX A/C OVERRIDE OPERATION | |
| Make sure the ambient air temperature is above 2 °C (35 °F). | Yes |

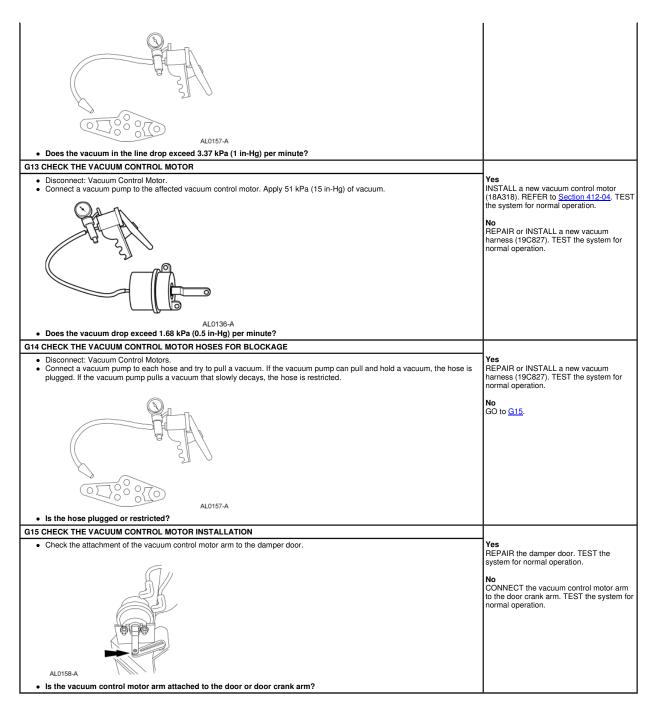


PINPOINT TEST G: INCORRECT/ERRATIC DIRECTION OF AIR FLOW FROM OUTLET — MANUAL CLIMATE CONTROL

| Test Step | Result / Action to Take |
|--|--|
| G1 CHECK THE AIR FLOW IN EACH SETTING | |
| Ignition ON. With the engine running, set the blower motor speed to maximum. Check the air flow in each function selector switch setting at engine idle and under acceleration. Is the air flow from only the defroster outlets in each function selector switch setting? | Yes GO to G2. No NOTE the non-functional setting. GO to G10. |
| G2 CHECK FOR VACUUM AT THE CHECK VALVE | |
| Disconnect the vacuum check valve vacuum source line and check for manifold vacuum and connect the vacuum pump. | Yes GO to <u>G3</u> . |
| AL0585-A • Is manifold vacuum present at the check valve vacuum source line? | No REPAIR or INSTALL a new check valve vacuum source line. TEST the system for normal operation. |
| G3 CHECK THE VACUUM CHECK VALVE FOR BLOCKAGE | |
| US CHECK THE VACOUM CHECK VALVE FOR BLOCKAGE | - |
| I | I |

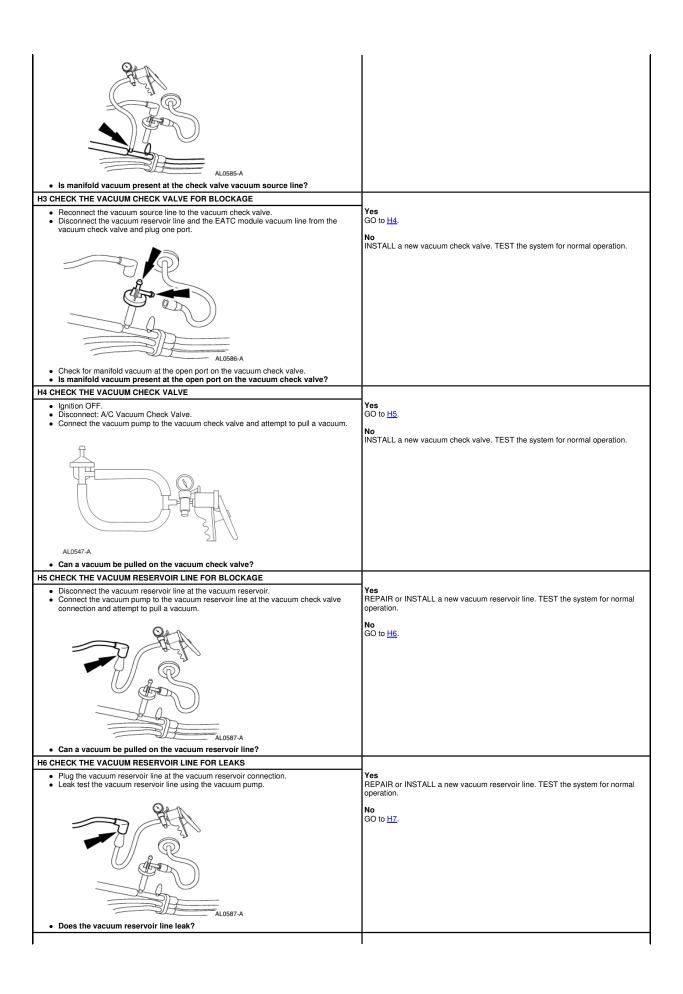


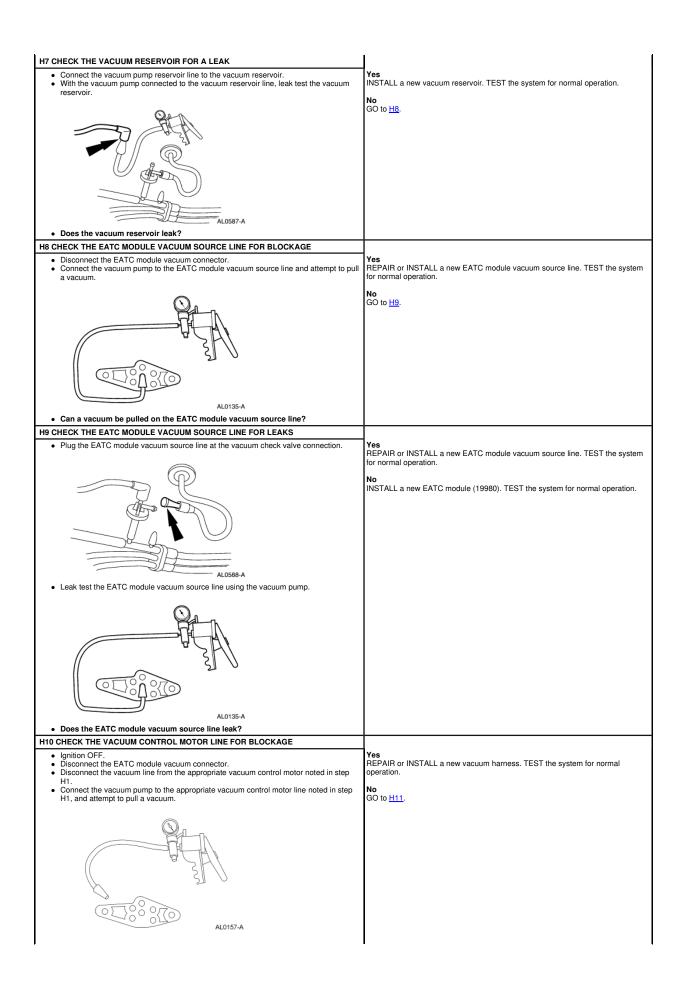




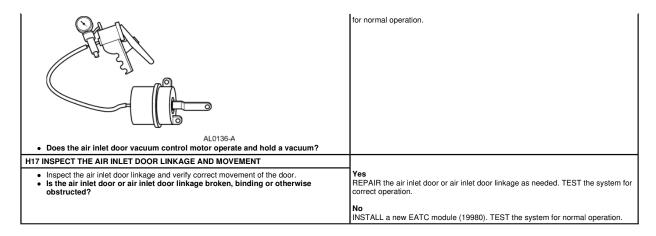
PINPOINT TEST H: INCORRECT/ERRATIC DIRECTION OF AIR FLOW FROM OUTLET — EATC

| Test Step | Result / Action to Take |
|---|---|
| H1 CHECK THE AIR FLOW IN EACH SETTING | |
| Ignition ON. With the engine running, check the air flow in each manual override setting on the EATC module during engine idle and under acceleration. Is the air flow correct in each manual override setting? | Yes The system is operating normally. No If the air flow is from the defrost outlet only in all settings, GO to H2. If the air flow is incorrect in one setting only, NOTE the non-functional setting. GO to H10. If the air flow is incorrect in MAX only, GO to H14. |
| H2 CHECK FOR VACUUM AT THE CHECK VALVE | |
| Disconnect the vacuum check valve vacuum source line and connect the vacuum pump. | Yes GO to H3. No REPAIR or INSTALL a new check valve vacuum source line. TEST the system for normal operation. |





| Can a vacuum be pulled on the vacuum control motor line? | I |
|--|---|
| H11 CHECK THE VACUUM CONTROL MOTOR LINE FOR LEAKS | |
| Plug the vacuum control motor line at the vacuum control motor connection. Leak test the vacuum control motor line using the vacuum pump. | Yes REPAIR or INSTALL a new vacuum harness. TEST the system for normal operation. |
| | No GO to <u>H12</u> . |
| AL0157-A • Does the vacuum control motor line leak? | |
| Does the vacuum control motor line leak? H12 CHECK THE VACUUM CONTROL MOTOR FOR LEAKS AND CORRECT | |
| OPERATION Connect the vacuum pump to the appropriate vacuum control motor and pull a vacuum. | Yes GO to <u>H13</u> . |
| | No INSTALL a new vacuum control motor (18A318). TEST the system for normal operation. |
| AL0136-A • Does the vacuum control motor operate and hold vacuum? | |
| H13 CHECK THE MODE DOOR LINKAGE AND MOVEMENT Inspect the mode door linkage and verify correct movement of the mode door. | Yes |
| Inspect the mode door linkage and verify correct movement of the mode door. Is the mode door or mode door linkage broken, binding or otherwise obstructed? | REPAIR the mode door or mode door linkage as necessary. TEST the system for normal operation. |
| | No INSTALL a new EATC module. TEST the system for normal operation. |
| H14 CHECK THE AIR INLET DOOR VACUUM CONTROL MOTOR LINE FOR BLOCKAGE | |
| Ignition OFF. Disconnect the air inlet door vacuum control motor vacuum connector. Disconnect the EATC module vacuum connector and attempt to pull a vacuum on the RECIRC vacuum control motor line using the vacuum pump. | Yes REPAIR or INSTALL a new plenum vacuum harness (19C827). TEST the system for normal operation. |
| A0036133 | No GO to <u>H15</u> . |
| Can a vacuum be pulled on the air inlet door vacuum control motor line? H15 CHECK THE AIR INLET DOOR VACUUM CONTROL MOTOR LINE FOR LEAKS. | |
| Plug the air inlet door vacuum control motor line at the RECIRC vacuum control motor connection. Leak test the air inlet door vacuum control motor line using the vacuum pump. | Yes REPAIR or INSTALL a new vacuum harness (19C827). TEST the system for normal operation. |
| | No GO to <u>H16</u> . |
| A0036133 Does the air inlet door vacuum control motor line leak? | |
| H16 CHECK THE AIR INLET DOOR VACUUM CONTROL MOTOR FOR LEAKS AND | |
| CORRECT OPERATION Connect the vacuum pump to the air inlet door vacuum control motor and pull a | Yes |
| Connect the vacuum pump to the air inlet door vacuum control motor and pull a vacuum. | GO to <u>H17</u> . |
| | INSTALL a new air inlet door vacuum control motor (18A318). TEST the system |



PINPOINT TEST I: INSUFFICIENT, ERRATIC, OR NO HEAT—EATC AND MANUAL CLIMATE CONTROL

| Test Step | Result / Action to Take |
|---|---|
| I1 CHECK FOR CORRECT ENGINE COOLANT LEVEL | 11000017 1000011 10 10000 |
| Ignition OFF. Check the engine coolant level when hot and when cold. Is the engine coolant at correct level (hot and cold) as indicated on the engine coolant recovery reservoir? | Yes GO to <u>13</u> . No GO to <u>12</u> . |
| 12 CHECK THE COOLANT SYSTEM INCLUDING THE RADIATOR CAP FOR LEAKS | |
| Fill the engine cooling system to the specified level. Pressure check the engine cooling system. Refer to Section 303-03. It is not necessary to check the components separately at this time. Does the engine cooling system, including the radiator cap, hold pressure? | Yes GO to 13. No REPAIR the engine coolant leak. REFER to Section 303-03. TEST the system for normal information. |
| 13 CHECK FOR HOT WATER TO THE HEATER CORE INLET HOSE | |
| WARNING: The heater core inlet hose will become too hot to handle and may cause serious burns if the system is working correctly. • Allow the engine to reach normal operating temperature. • Feel the heater core inlet hose. | Yes GO to 14. No REFER to Section 303-03 to check cooling system function. |
| AL0534-A | |
| Is the heater core inlet hose too hot to handle? | |
| 14 CHECK THE HEATER CORE OUTLET HOSE FOR HOT WATER | 1 |
| Feel the heater core outlet hose. AL0535-A | Yes CARRY OUT the Heater Core Component Test. REFER to Heater Core under Component Tests in this section to determine whether a plugged or partial plugged condition exists. No Vehicles with manual climate control, GO to Pinpoint Test L. Vehicles with EATC, GO to Pinpoint Test A. |
| Is the heater core outlet hose cool or cold? | |

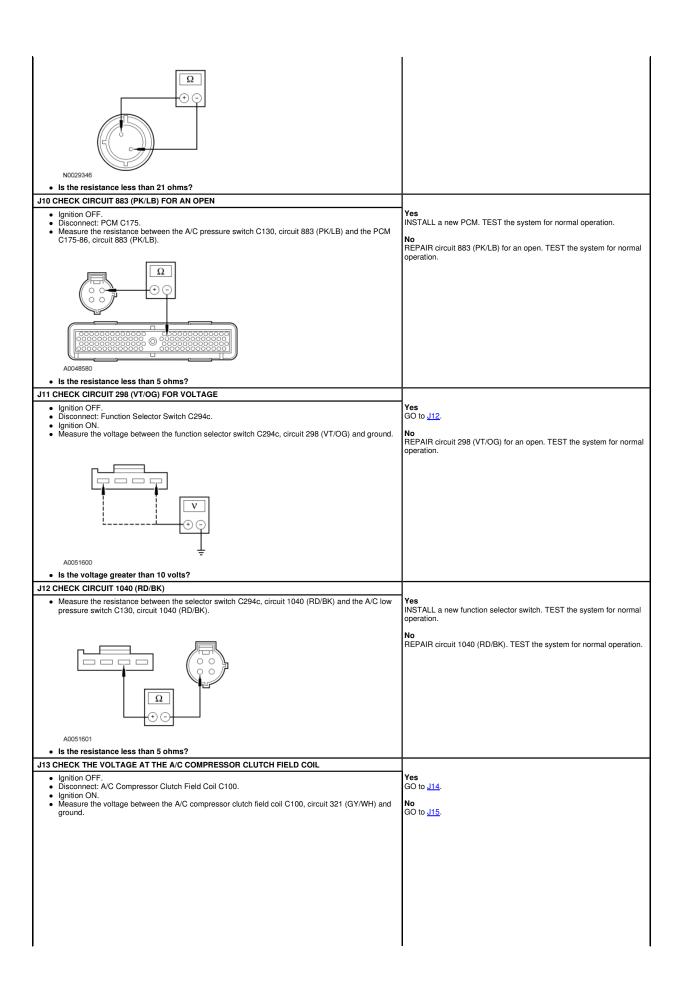
PINPOINT TEST J: THE AIR CONDITIONING (A/C) IS INOPERATIVE/DOES NOT OPERATE CORRECTLY

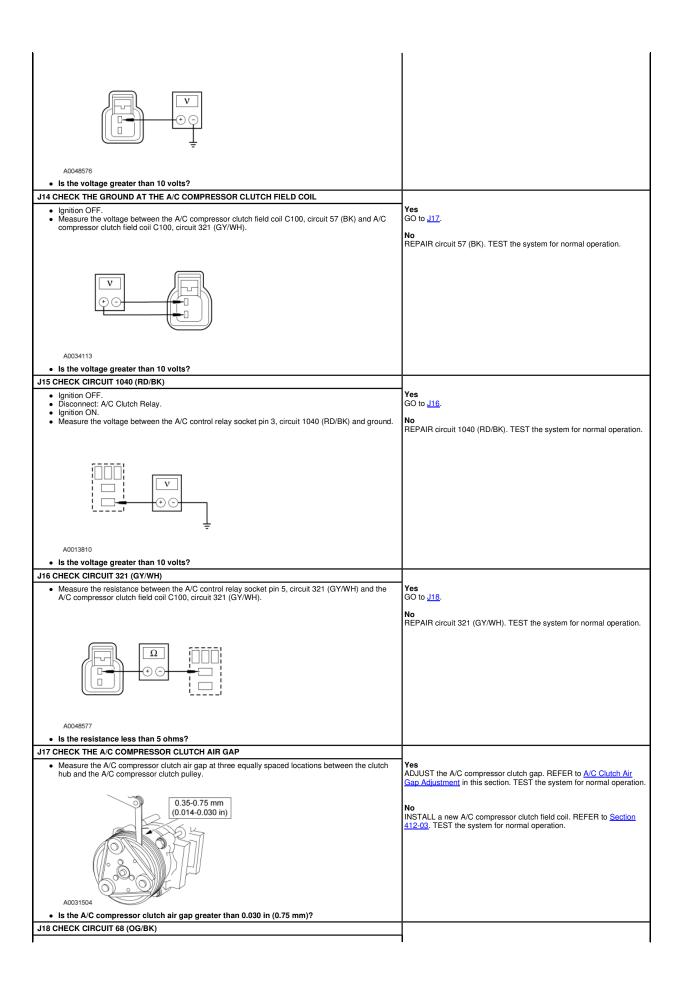
NOTE: Before carrying out the following test, diagnose any PCM or instrument cluster DTCs.

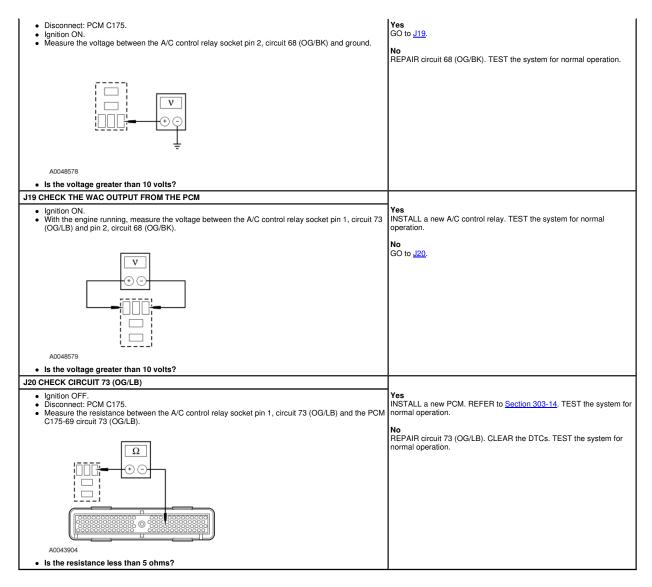
NOTE: Before carrying out the following test, check that the A/C system pressure is above 290 kPa (42 psi). If the pressure is below 290 kPa (42 psi), Refer to Fluorescent Dye Leak Detection in this section.

| Test Step | Result / Action to Take |
|-----------------------------------|-------------------------|
| J1 CHECK THE A/C PRESSURE PCM PID | |

| Ignition ON. Enter the following diagnostic mode on the scan tool: A/C Pressure PCM PID. | Yes GO to <u>J2</u> . |
|--|---|
| With the manifold gauge set connected, compare the pressure readings of the manifold gauge set and the A/C pressure PID. | No |
| Are the pressure values of the manifold gauge set and the A/C pressure PID similar? | INSTALL a new A/C pressure transducer. TEST the system for normal operation. |
| J2 CHECK THE A/C EVAPORATOR TEMPERATURE PID | |
| Allow the vehicle exterior and interior to stabilize to an ambient temperature above 16°C (60°F). Enter the following diagnostic mode on the diagnostic tool: A/C Evaporator Discharge Temperature PCM PID. | Yes GO to <u>J3</u> |
| Does the A/C evaporator discharge temperature PID read similar to the ambient temperature? | No INSTALL a new A/C evaporator discharge temperature sensor. TEST the system for normal operation. |
| J3 CHECK PID ACCS WITH THE A/C OFF | |
| Ignition ON. With the engine running, place the function selector switch to the OFF position or press the OFF | Yes REFER to Powertrain Control/Emissions Diagnosis (PC/ED) manual. |
| manual override button on the EATC module. | |
| Enter the following diagnostic mode on the scan tool: PCM PID ACCS. Does the PCM PID ACCS read ON? | No GO to <u>J4</u> . |
| J4 CHECK PID WAC WITH THE A/C OFF | |
| Enter the following diagnostic mode on the scan tool: PCM PID WAC. Does the PCM PID WAC read ON? | Yes REFER to Powertrain Control/Emissions Diagnosis (PC/ED) manual. |
| | No GO to <u>J5</u> . |
| J5 CHECK THE PID ACCS WITH THE A/C ON | |
| Enter the following diagnostic mode on the scan tool: PCM PID ACCS. Place the function selector switch in the MAX A/C position or press the PANEL and A/C manual override buttons on the EATC module. | Yes GO to <u>J6</u> . |
| Does the PCM PID ACCS read ON? | No GO to J7. |
| J6 CHECK THE PID WAC WITH THE A/C ON | |
| Enter the following diagnostic mode on the scan tool: PCM PID WAC. | Yes |
| Does the PCM PID WAC read ON? | GO to <u>J13</u> . |
| | No REFER to Powertrain Control/Emissions Diagnosis (PC/ED) manual. |
| J7 CHECK A/C LOW PRESSURE SWITCH VOLTAGE | Voc |
| Ignition OFF. Disconnect: A/C Low Pressure Switch C130. | Yes GO to <u>J9</u> . |
| Ignition ON. Measure the voltage between the A/C low pressure switch C130, circuit 1040 (RD/BK) and ground. | No EATC system, GO to <u>J8</u> . Manual climate control system, GO to <u>J11</u> . |
| A0040571 | |
| Is the voltage greater than 10 volts? | |
| J8 CHECK CIRCUIT 1040 (RD/BK) FOR AN OPEN | |
| Ignition OFF. Disconnect: EATC Module C228b. | Yes INSTALL a new EATC module. TEST the system for normal operation. |
| Measure the resistance between the A/C low pressure switch C130, circuit 1040 (RD/BK) and the EATC module C228b-11, circuit 1040 (RD/BK). | No |
| | REPAIR circuit 1040 (RD/BK) for an open. TEST the system for normal operation. |
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| <u></u> ⊕ ⊙ | |
| A0051599 | |
| Is the resistance less than 5 ohms? | |
| J9 CHECK A/C LOW PRESSURE SWITCH | |
| Ignition OFF. Measure the resistance between the A/C low pressure switch terminals. | Yes GO to <u>J10</u> . |
| | No INSTALL a new A/C low pressure switch. TEST the system for normal |
| | operation. |
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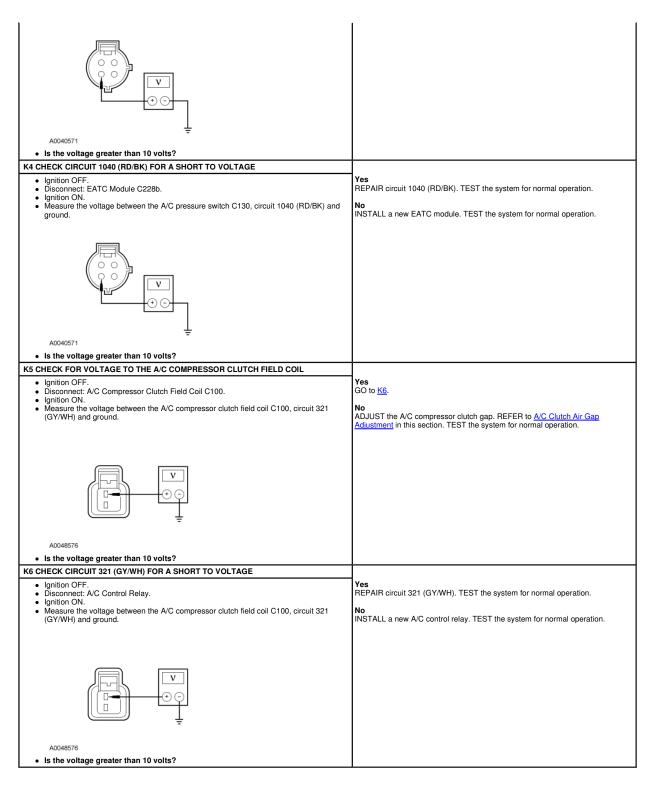






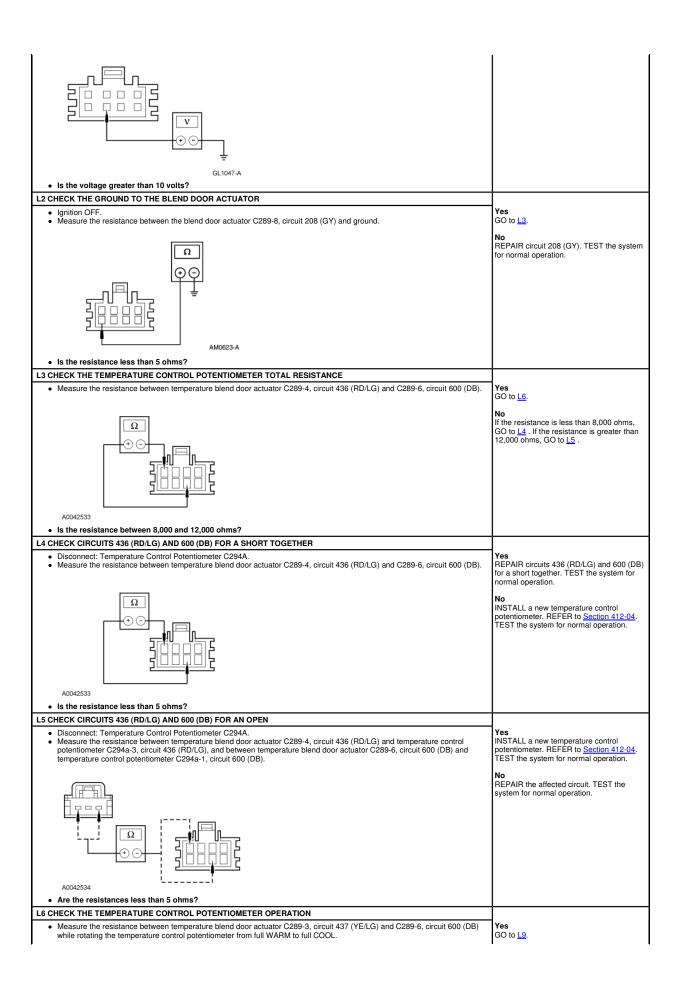
PINPOINT TEST K: THE AIR CONDITIONING (A/C) IS ALWAYS ON

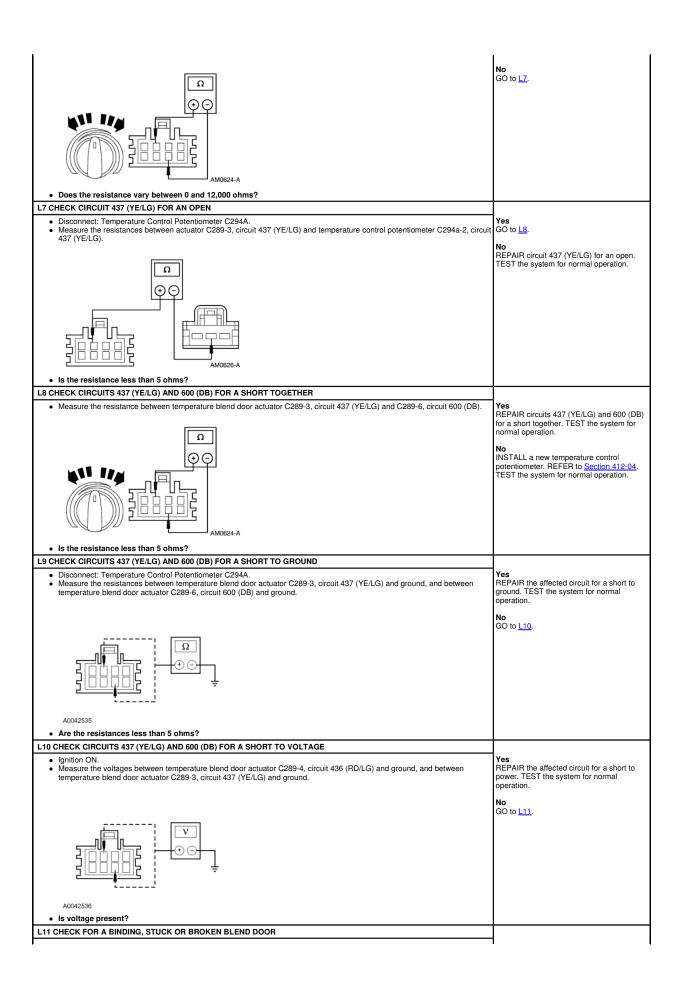
| To al Olivia | Decode / Austron to Tales |
|---|--|
| Test Step | Result / Action to Take |
| K1 CHECK PID WACF WITH THE A/C OFF | |
| Ignition ON. Place the function selector switch to the OFF position or press the OFF manual override button on the EATC module. Enter the following diagnostic mode on the scan tool: PCM PID WACF. Does the PCM PID WACF read YES? | Yes REPAIR circuit 73 (OG/LB). TEST the system for normal operation. No GO to K2. |
| K2 CHECK PID ACCS WITH THE A/C OFF | |
| Enter the following diagnostic mode on the scan tool: PCM PID ACCS. Does the PCM PID ACCS read ON? | Yes GO to <u>K3</u> . |
| | No GO to <u>K5</u> . |
| K3 CHECK CIRCUIT 1040 (RD/BK) FOR VOLTAGE | |
| Ignition OFF. Disconnect: A/C Pressure Switch C130. Ignition ON. | Yes GO to <u>K4</u> . |
| Measure the voltage between the A/C pressure switch C130, circuit 1040 (RD/BK) and ground. | No GO to <u>K5</u> . |
| | |
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| | |
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PINPOINT TEST L: TEMPERATURE CONTROL IS INOPERATIVE/DOES NOT OPERATE CORRECTLY—MANUAL CLIMATE CONTROL

| Yes GO to L2. No REPAIR circuit 298 (VT/OG). TEST the system for normal operation. |
|---|
| |



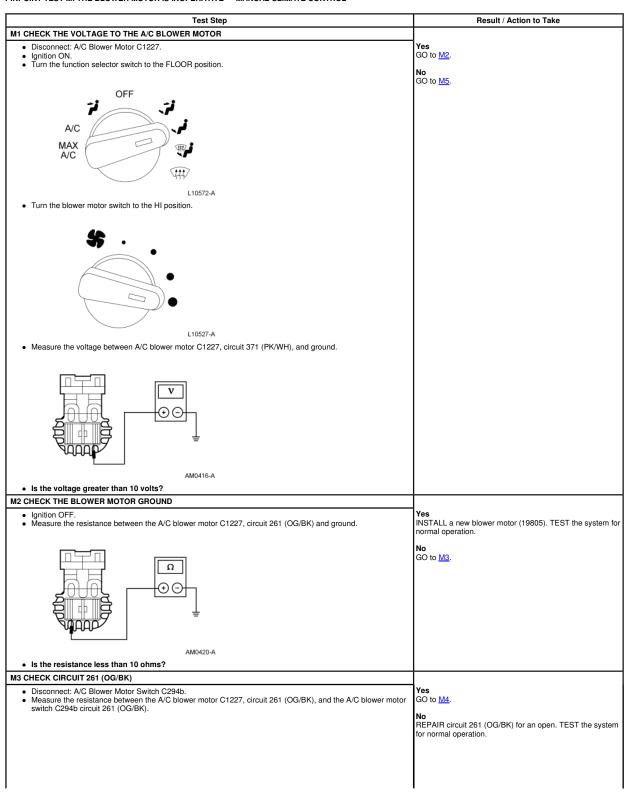


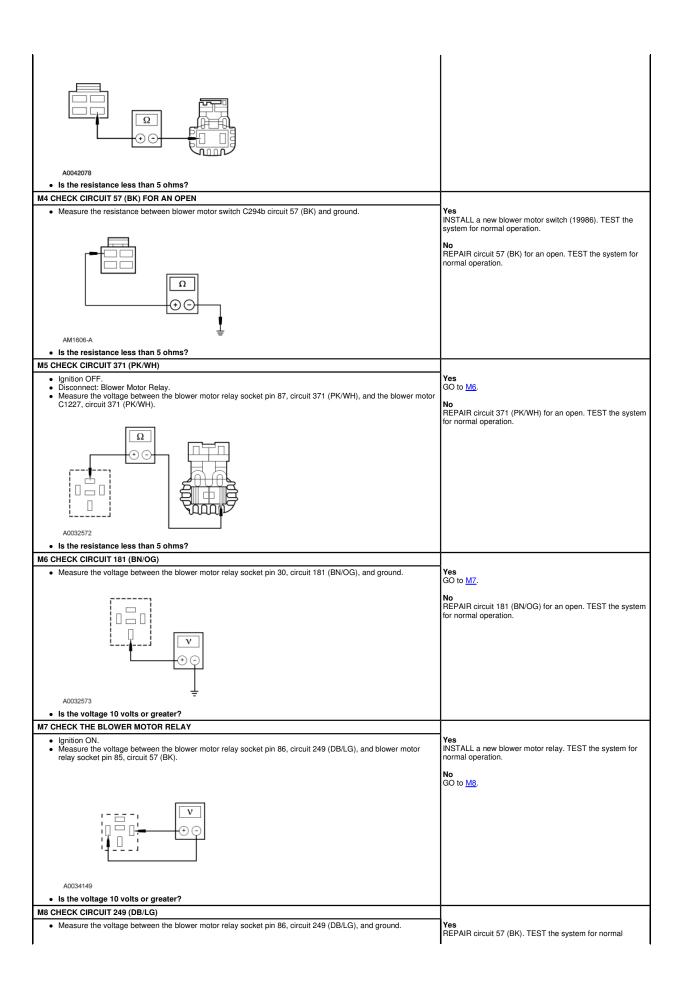
- Remove the actuator. Refer to Section 412-04.
 Inspect for a binding, stuck or broken blend door or linkage.
 Is there a binding, stuck or broken blend door or linkage condition?

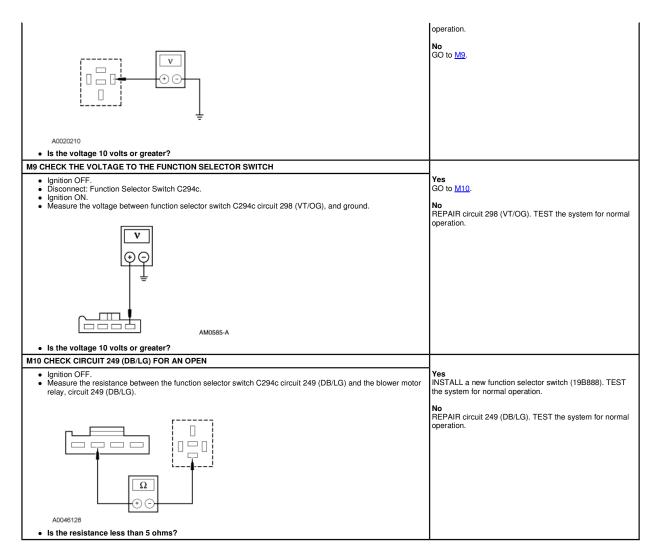
Yes
REPAIR the blend door/linkage. TEST the system for normal operation.

INSTALL a new temperature blend door actuator. REFER to Section 412-04. TEST the system for normal operation.

PINPOINT TEST M: THE BLOWER MOTOR IS INOPERATIVE — MANUAL CLIMATE CONTROL

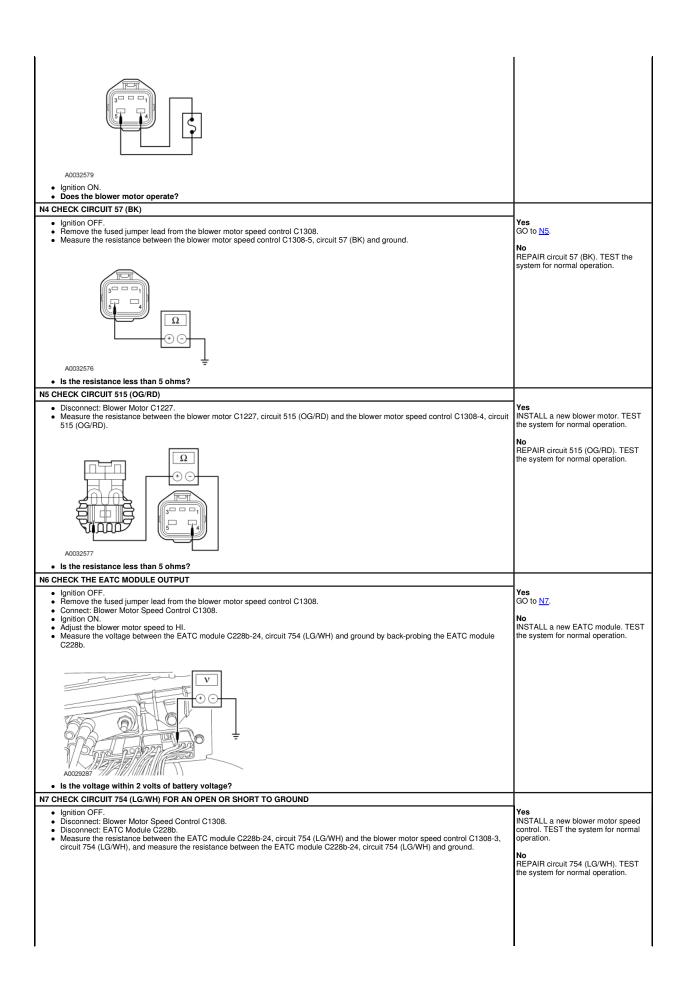


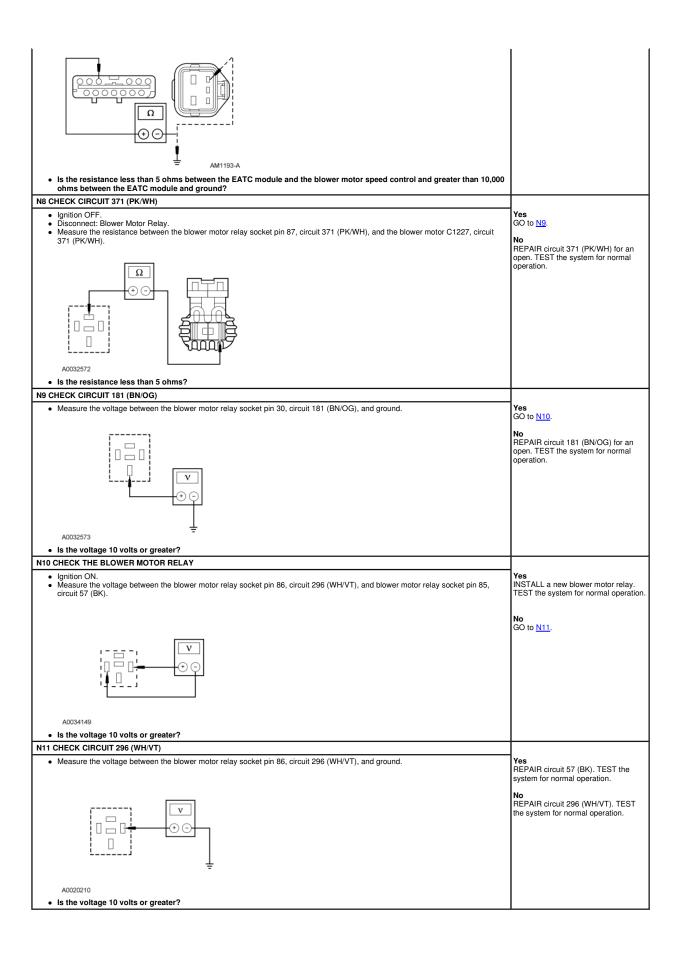




PINPOINT TEST N: THE BLOWER MOTOR IS INOPERATIVE — EATC

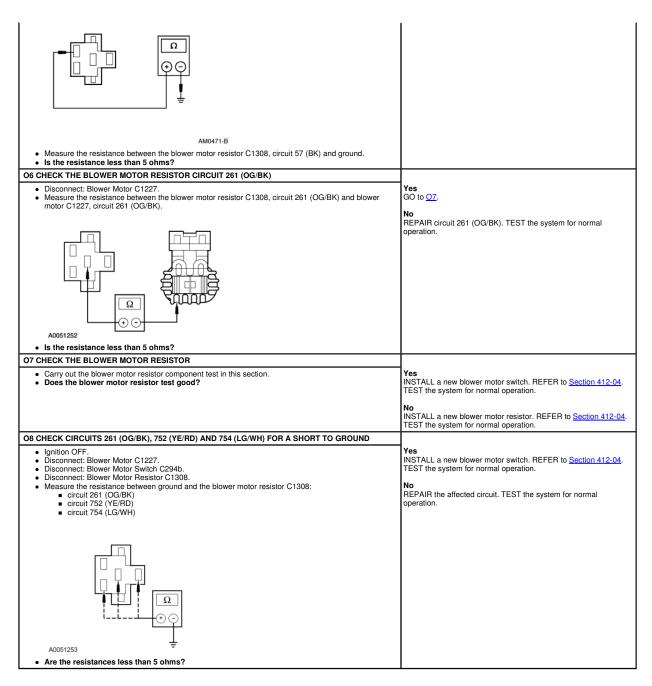
| Test Step | Result / Action to Take |
|---|---|
| N1 VERIFY THE BLOWER MOTOR OPERATION | |
| Ignition ON. Press the PANEL button on the EATC module. Adjust the blower motor setting to LO and then to HI. Is the blower motor inoperative in all settings? | Yes GO to N2. No GO to Pinpoint Test P. |
| N2 CHECK FOR VOLTAGE TO THE BLOWER MOTOR | |
| Ignition OFF. Disconnect: Blower Motor C1227. Ignition ON. | Yes GO to <u>N3</u> . |
| Measure the voltage between the blower motor C1227, circuit 371 (PK/WH) and ground. | No GO to N8. |
| V ⊕ ⊕ | |
| AM0416-A | |
| Is the voltage greater than 10 volts? | |
| N3 CHECK THE BLOWER MOTOR | |
| Ignition OFF. Connect: Blower Motor C1227. Disconnect: Blower Motor Speed Control C1308. Connect a fused jumper lead between the blower motor speed control C1308-4, circuit 515 (OG/RD) and C1308-5, circuit 57 (BK). | Yes GO to <u>N6</u> . No GO to <u>N4</u> . |





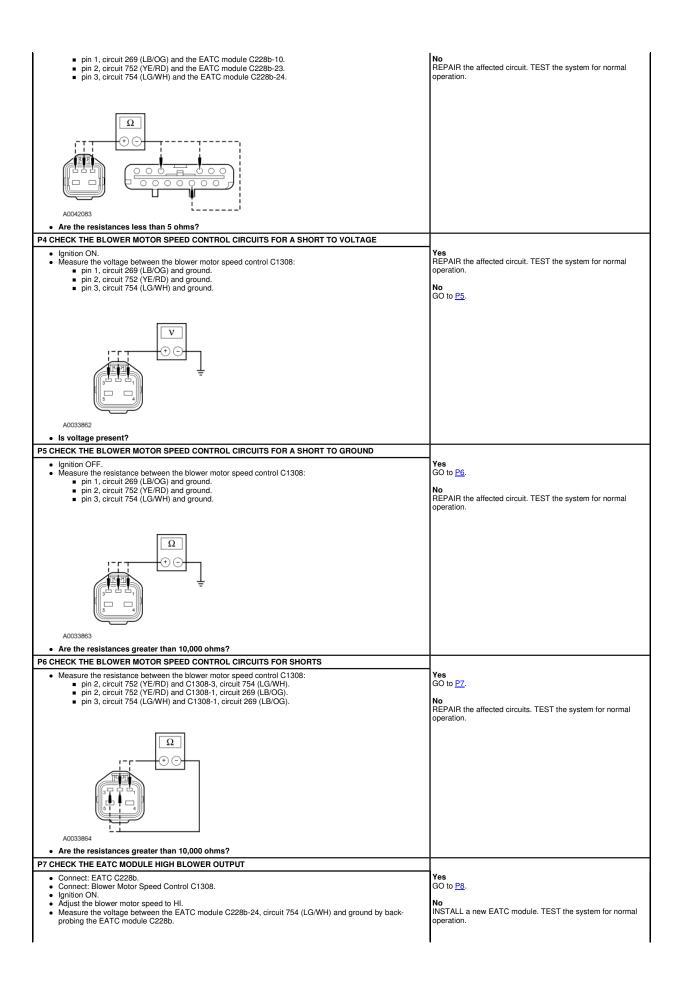
PINPOINT TEST O: THE BLOWER MOTOR DOES NOT OPERATE CORRECTLY — MANUAL CLIMATE CONTROL

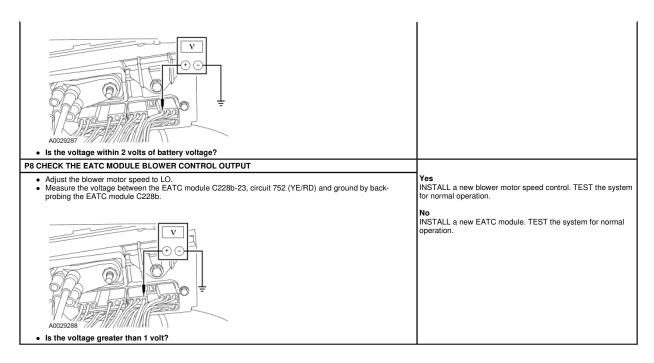
| Test Step | Result / Action to Take |
|---|---|
| O1 CHECK THE BLOWER MOTOR OPERATION | |
| Ignition ON. Turn the function selector switch to the FLOOR position. | Yes If the blower motor does not operate in HI, GO to Q2. |
| | If the blower motor does not operate in MED-HI or MED-LO, GO to |
| OFF | 04. |
| بَنْ مَنْ . | If the blower motor does not operate in LO, GO to O5. |
| A/C | All other symptoms, GO to O8 |
| MAX A/C | No GO to Pinpoint Test M. |
| | |
| Y#Y | |
| L10572-A • Select all blower speed positions. | |
| Does the blower motor operate in any position? | |
| O2 CHECK CIRCUIT 57 (BK) • Ignition OFF. | Yes |
| Disconnect: Blower Motor Switch C294b. Measure the resistance between the blower motor switch C294b, circuit 57 (BK) and ground. | GO to <u>O3</u> . |
| weasure the resistance between the blower motor switch 62340, circuit 37 (bit) and ground. | No REPAIR circuit 57 (BK). TEST the system for normal operation. |
| | The Art circuit of (BK). Feor the system for normal operation. |
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| A0013882 | |
| Is the resistance less than 5 ohms? O3 CHECK CIRCUIT 261 (OG/BK) | |
| Disconnect: Blower Motor C1227. | Yes |
| Measure the resistance between the blower motor switch C294b, circuit 261 (OG/BK) and the blower motor C1227, circuit 261 (OG/BK). | INSTALL a new blower motor switch. REFER to Section 412-04. TEST the system for normal operation. |
| | No |
| | REPAIR circuit 261 (OG/BK). TEST the system for normal operation. |
| | |
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| | |
| A0042078 | |
| Is the resistance less than 5 ohms? | |
| O4 CHECK CIRCUIT 752 (YE/RD) AND CIRCUIT 754 (LG/WH) | |
| Ignition OFF. Disconnect: Blower Motor Switch C294b. | Yes GO to <u>O7</u> . |
| Disconnect: Blower Motor Resistor C1308. Measure the resistance between the blower motor switch C294b: | No |
| circuit 752 (YE/RD) and the blower motor Resistor C1308, circuit 752 (YE/RD) circuit 754 (LG/WH) and the blower motor Resistor C1308, circuit 754 (LG/WH). | REPAIR the affected circuit. TEST the system for normal operation. |
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| Ω | |
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| A0051251 | |
| Are the resistances less than 5 ohms? O5 CHECK BLOWER MOTOR RESISTOR GROUND CIRCUIT 57 (BK) | |
| Ignition OFF. | Yes |
| Disconnect: Blower Motor Resistor C1308. | GO to <u>O6</u> . |
| | No REPAIR circuit 57 (BK). TEST the system for normal operation. |
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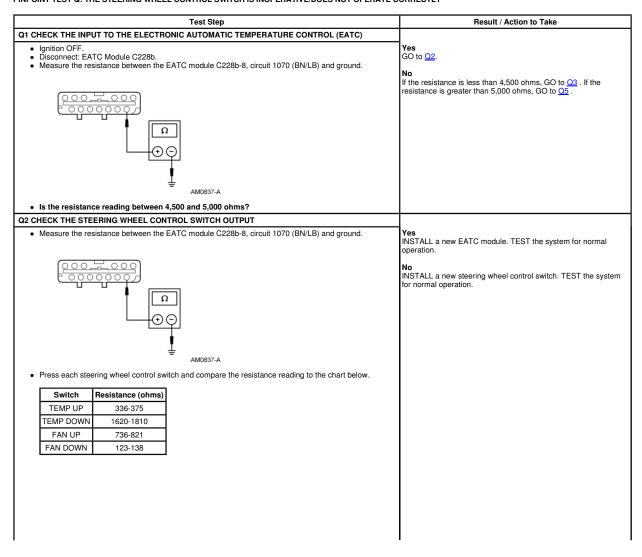
PINPOINT TEST P: THE BLOWER MOTOR DOES NOT OPERATE CORRECTLY — EATC

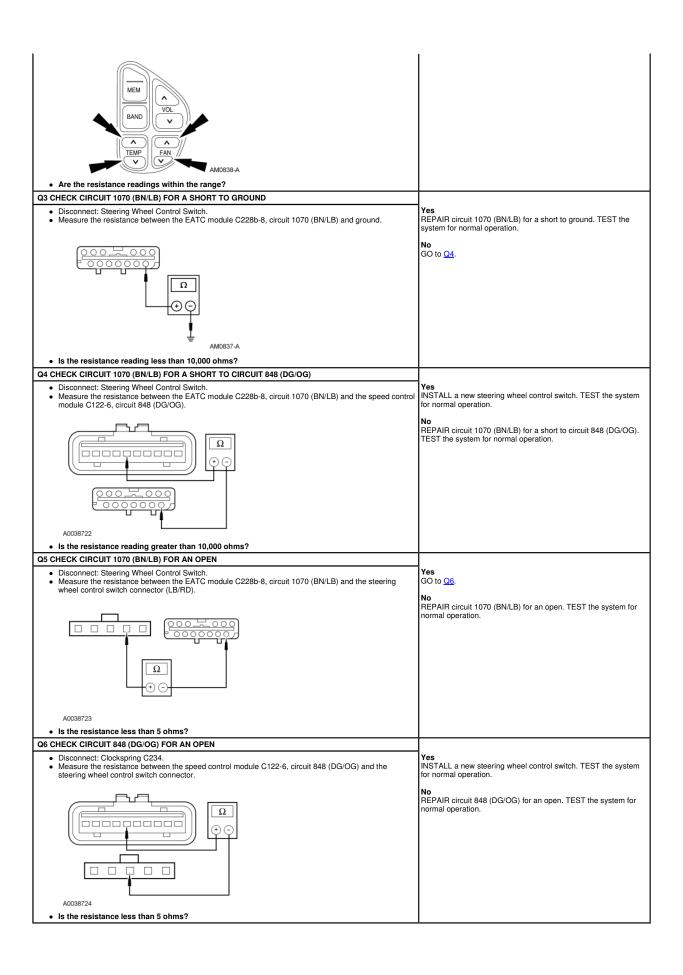
| Test Step | Result / Action to Take |
|--|---|
| P1 CHECK CIRCUIT 515 (OG/RD) FOR A SHORT TO GROUND | |
| Ignition OFF. Disconnect: Blower Motor Speed Control C1308. Ignition ON. Press the PANEL button on the EATC module. Does the blower motor operate? | Yes REPAIR circuit 515 (OG/RD) for a short to ground. TEST the system for normal operation. No GO to P2. |
| P2 CHECK THE BLOWER MOTOR SPEED CONTROL | |
| Ignition OFF. Connect: Blower Motor Speed Control C1308. Disconnect: EATC Module C228b. Ignition ON. Does the blower motor operate? | Yes INSTALL a new blower motor speed control. TEST the system for normal operation. No GO to P3. |
| P3 CHECK THE BLOWER MOTOR SPEED CONTROL CIRCUITS FOR AN OPEN | |
| Ignition OFF. Disconnect: Blower Motor Speed Control C1308. Measure the resistance between the blower motor speed control C1308: | Yes GO to <u>P4</u> . |





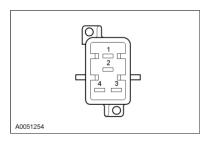
PINPOINT TEST Q: THE STEERING WHEEL CONTROL SWITCH IS INOPERATIVE/DOES NOT OPERATE CORRECTLY





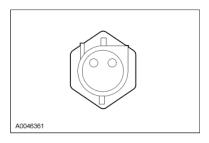
Component Tests

Blower Motor Resistor



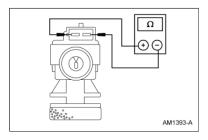
| Blower Motor Resistor Pins | Resistance |
|----------------------------|--------------|
| 3 and 4 | 0.4-0.6 ohms |
| 3 and 1 | 0.9-1.1 ohms |
| 3 and 2 | 2.1-2.5 ohms |

Ambient Temperature Sensor



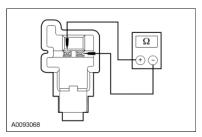
| Ambient Temperature | Resistance |
|---------------------|--------------------|
| 10-20°C (50-68°F) | 37,000-58,000 ohms |
| 20-30°C (68-86°F) | 24,000-37,000 ohms |
| 30-40°C (86-104°F) | 16,000-24,000 ohms |

In-Vehicle Temperature Sensor — EATC



| Temperature | Resistance |
|--------------------|--------------------|
| 10-20℃ (50-68℉) | 37,000-58,000 ohms |
| 20-30℃ (68-86℉) | 24,000-37,000 ohms |
| 30-40°C (86-104°F) | 16,000-24,000 ohms |

A/C Evaporator Discharge Temperature Sensor



| Temperature | Resistance |
|-------------|------------------------|
| -40℃ (-40℉) | 832,500-1,017,500 ohms |
| -20℃ (-4℉) | 263,100-290,800 ohms |
| 0°C (32°F) | 91,050-100,600 ohms |

| 20℃ (68°F) | 35,500-39,000 ohms |
|-------------|--------------------|
| 25℃ (77℉) | 28,500-31,500 ohms |
| 40℃ (104℉) | 15,300-16,900 ohms |
| 60℃ (140℉) | 7,170-7,930 ohms |
| 100℃ (212℉) | 1,975-2,185 ohms |
| 120℃ (248℉) | 1,130-1,250 ohms |

Heater Core

MARNING: Carbon monoxide is colorless, odorless and dangerous. If it is necessary to operate the engine with the vehicle in a closed area such as a garage, always use an exhaust collector to vent the exhaust gases outside the closed area.

1. NOTE: Testing of returned heater cores reveals that a large percentage of heater cores were good and did not require replacement. If a heater core leak is suspected, the heater core must be tested by carrying out the plugged heater core component test before the heater core pressure test. Carry out a system inspection by checking the heater system

Inspect for evidence of coolant leakage at the heater water hose to heater core attachments. A coolant leak in the heater water hose could follow the heater core tube to the heater core (18476) and appear as a leak in the heater core.

2. NOTE: Spring-type clamps are installed as original equipment. Installation and overtightening of non-specification clamps can cause leakage at the heater water hose connection and

Check the integrity of the heater water hose clamps.

Heater Core — Plugged



AND WARNING: The heater core inlet hose will become too hot to handle if the system is working correctly.

- 1. Check to see that the engine coolant is at the correct level.
- 2. Start the engine and turn on the heater.
- 3. When the engine coolant reaches operating temperature, feel the heater core outlet hose to see if it is hot.

If it is not hot:

- the heater core may have an air pocket.
- the heater core may be plugged.
- · the thermostat is not working correctly

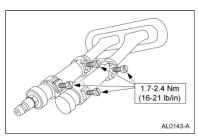
Heater Core — Pressure Test

Use the Radiator/Heater Core Pressure Tester to perform the pressure test.

1. NOTE: Due to space limitations, a bench test may be necessary for pressure testing.

Drain the coolant from the cooling system.

- 2. Disconnect the heater water hoses from the heater core. For additional information, refer to Section 412-02.
- 3. Install a short piece of heater water hose, approximately 101 mm (4 inches) long on each heater core tube.
- 4. Fill the heater core and heater water hoses with water and install Plug BT-7422-B and adapter BT-7422-A from the Radiator/Heater Core Pressure Tester in the heater water hose ends. Secure the heater water hoses, plug and adapter with hose clamps.

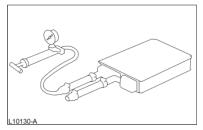


- 5. Attach the pump and gauge assembly from the Radiator/Heater Core Pressure Tester to the adapter.
- 6. Close the bleed valve at the base of the gauge. Pump 138 kPa (20 psi) of air pressure into the heater core.
- 7. Observe the pressure gauge for a minimum of three minutes.
- 8. If the pressure drops, check the heater water hose connections to the core tubes for leaks. If the heater water hoses do not leak, remove the heater core from the vehicle and perform

Heater Core — Bench Test

- 1. Remove the heater core from the vehicle. For additional information, refer to Section 412-02.
- 2. Drain all of the coolant from the heater core.
- 3. Connect the 101 mm (4 inch) test heater water hoses with plug and adapter to the core tubes. Then connect the Radiator/Heater Core Pressure Tester to the adapter.
- 4. Apply 138 kPa (20 psi) of air pressure to the heater core. Submerge the heater core in water.

5. If a leak is observed, replace the heater core.



A/C Evaporator/Condenser Core — On Vehicle Leak Test

- 1. Recover the refrigerant. For additional information, refer to Air Conditioning (A/C) System Recovery, Evacuation and Charging in this section.
- 2. NOTE: DO NOT leak test an A/C evaporator core with the suction accumulator/drier (19C836) attached to the core tubes.

Disconnect the suspect A/C evaporator core or A/C condenser core from the A/C system. For additional information, refer to Section 412-03.

- 3. Clean the spring lock couplings. For additional information, refer to Spring Lock Coupling in this section.
- 4. Connect the appropriate test fittings from the R-12/R-134a Air Conditioning Test Fitting Set to the evaporator or condenser tube connections.
- 5. NOTE: The automatic shut-off valves on some gauge set hoses do not open when connected to the test fittings. If available, use hoses without shut-off valves. If hoses with shut-off valves are used, make sure the valve opens when attached to the test fittings or install an adapter which will activate the valve. The test is not valid if the shut-off valve does not open.

Connect the red and blue hoses from the R-134a Manifold Gauge Set to the test fittings on the A/C evaporator core or A/C condenser core. Connect the yellow hose to a known good vacuum pump.

- 6. Open both gauge set valves and start the vacuum pump. Allow the vacuum pump to operate for a minimum of 45 minutes after the gauge set low pressure gauge indicates 101 kPa (30 in-Hg). The 45 minute evacuation is necessary to remove any refrigerant from oil left in the A/C evaporator core or A/C condenser core. If the refrigerant is not completely removed from the oil, outgassing will degrade the vacuum and appear as a refrigerant leak.
- 7. If the low pressure gauge reading will not drop to 101 kPa (30 in-Hg) when the valves on the gauge and manifold set are open and the vacuum pump is operating, close the gauge set valves and observe the low pressure gauge. If the pressure rises rapidly to zero, a large leak is indicated. Recheck the test fitting connections and gauge set connections before replacing the A/C evaporator core or A/C condenser core.
- 8. After evacuating for 45 minutes, close the gauge set valves and stop the vacuum pump. Observe the low pressure gauge; it should remain at the 101 kPa (30 in-Hg) mark.
 - If the low pressure gauge reading rises 34 or more kPa (10 or more in-Hg) of vacuum from the 101 kPa (30 in-Hg) position in 10 minutes, a leak is indicated.
 - $\bullet\,$ If a very small leak is suspected, wait 30 minutes and observe the vacuum gauge.
 - If a small amount of vacuum is lost, operate the vacuum pump with gauge valves open for an additional 30 minutes to remove any remaining refrigerant from the oil in the A/C evaporator core or A/C condenser core. Then recheck for loss of vacuum.
 - If a very small leak is suspected, allow the system to set overnight with vacuum applied and check for vacuum loss.
- 9. If the A/C evaporator core or A/C condenser core does leak, as verified by the above procedure, install a new A/C evaporator core or A/C condenser core. For additional information, refer to Section 412-03.

A/C Compressor — External Leak Test

- 1. Install the A/C Pressure Test Adapter on the rear head of the A/C compressor, using the existing manifold retaining bolt.
- 2. Connect the high and low pressure lines of a manifold gauge set or a refrigerant recovery/recycling station such as the R-134a A/C Service Center to the corresponding fittings on the A/C Pressure Test Adapter.
- 3. Attach the center hose of the manifold gauge set to a refrigerant container standing in an upright position.
- 4. Hand-rotate the compressor shaft 10 complete revolutions to distribute the oil inside the A/C compressor.
- 5. Open the low pressure gauge valve, the high pressure gauge valve and the valve on the refrigerant container to allow the refrigerant vapor to flow into the A/C compressor.
- 6. Using the Automatic Calibration Halogen Leak Detector, check the entire A/C compressor for leaks.
- 7. If an external leak is found, install a new A/C compressor. For additional information, refer to Section 412-03.
- 8. When the leak test is complete, recover the refrigerant from the compressor.